Date: September 2018
Rev: V
No. of Components: Single
Mix Ratio by Weight: N/A
Specific Gravity: 1.14
Pot Life: N/A
Shelf Life- Bulk: One year refrigerated

**NOTES:**
- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (theology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy’s warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy’s delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- If product crystallizes in storage, place container in warm oven until crystallization disappears. Please refer to Tech Tip #7 on website.

**Product Description:** EPO-TEK® MED-OG198-54 is a biocompatible, clear, low viscosity, high Tg, high strength, cationic/epoxy UV curing adhesive. It has capillary wicking and is capable of reaching shadowed regions using an oven post cure. It is used in many types of surgical and dental tools, fiber optic lasers, active optics and lenses.

**Typical Properties:** Cure condition: UV 100mW/cm2 320-500nm/5 Minutes Data below is not guaranteed. Different batches, conditions & applications yield differing results. To be used as a guide only, not as a specification.
* denotes test on lot acceptance basis

<table>
<thead>
<tr>
<th>PHYSICAL PROPERTIES:</th>
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<tbody>
<tr>
<td>* Color (before cure):</td>
<td>Clear/Colorless</td>
</tr>
<tr>
<td>* Consistency:</td>
<td>Pourable liquid</td>
</tr>
<tr>
<td>* Viscosity (23°C) @ 100 rpm:</td>
<td>200-400 cPs</td>
</tr>
<tr>
<td>Glass Transition Temp:</td>
<td>118°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)</td>
</tr>
<tr>
<td>Coefficient of Thermal Expansion (CTE):</td>
<td>59 x 10^-6 in/in°C</td>
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<tr>
<td>Below Tg:</td>
<td>210 x 10^-6 in/in°C</td>
</tr>
<tr>
<td>Above Tg:</td>
<td>85</td>
</tr>
<tr>
<td>Shore D Hardness:</td>
<td>≥ 15 Kg 5,334 psi</td>
</tr>
<tr>
<td>Degradation Temp:</td>
<td>373°C</td>
</tr>
<tr>
<td>Weight Loss:</td>
<td>@ 200°C: 0.41%</td>
</tr>
<tr>
<td></td>
<td>@ 250°C: 0.98%</td>
</tr>
<tr>
<td></td>
<td>@ 300°C: 2.00%</td>
</tr>
<tr>
<td>Suggested Operating Temperature:</td>
<td>&lt; 300°C (Intermittent)</td>
</tr>
<tr>
<td>Storage Modulus:</td>
<td>467,434 psi</td>
</tr>
</tbody>
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<table>
<thead>
<tr>
<th>OPTICAL PROPERTIES:</th>
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<tbody>
<tr>
<td>Spectral Transmission:</td>
<td>≥ 98% 440-1680 nm</td>
</tr>
<tr>
<td>Refractive Index:</td>
<td>1.5031 @589 nm</td>
</tr>
</tbody>
</table>
Selected Applications for EPO-TEK® MED-OG198-54

Fiber and Electro-Optics
- Adhesive in fiber optic lasers whether diagnostic probes, mammography surgical tools, biopharmaceutical spectroscopy and photodynamic therapy (PDT)

Imaging Technologies
- Sealing glass plates, TCO’s and films in digital radiography imaging applications
- Active alignment of optics for catheter delivered OCT - essentially opto-ultrasound

Device and Diagnostics
- Sensor integration and subcomponents for respiratory, anesthesia, vapor and suction; gas and liquid flow monitoring
- SpO₂ patient monitoring; capnography, gas analyzers and flow meters
- Widely used adhesive for pressure and pH monitoring catheters

Implantable Devices
- Subcomponents for Ventricular Assist Devices (VAD) fabrication including pumps, coils and magnets
- Adhesive for ophthalmic implants; plastic bonding in intraocular lens (IOL) Micro sensors for intraocular pressure
- Hearing aids and implants; acoustic circuits and structural assembly
- Enabling neurostimulator technologies used for sleep apnea and bladder control
- Adhesive for pacemaker devices, ICDs and IPGs
- Neurovascular implants treating aneurysm, stroke, epilepsy and Parkinson’s Disease

Surgical Tools
- High power laser optics for dental
- Dental device adhesive, lighting or hand instrument
- Adhesive for neurovascular surgical delivery systems and coils for treating aneurysms
- Fabrication of Rf Ablation catheters
- Laser for peripheral artery disease (PAD); atherectomy technologies
- Microsurgical instruments for ophthalmology

EPO-TEK® MED-OG198-54 is a specialized cationic based UV curing adhesive with versatility in curing method/ lamps selected. It also has excellent capillary wicking action and is capable of reaching shadowed regions using an oven post-cure.

Index of Refraction vs Wavelength EPO-TEK® MED-OG198-54

Comparative Cure Times with Various UV Lamps
Can be cured in ≤ 1 minute with appropriate lamps
Sterilization Information

- MED-OG198-54 is Sterrad® 100NX resistant, anecdotally reported.
- Gamma radiation/ion beam will discolor MED-OG198-54 thus altering its UV-VIS transmission.
  See Technical Tip #29: Gamma Sterilization for Medical Devices and its Effect on Epoxies for more information:
- MED-OG198-54 is generally regarded for resisting few ETO sterilization cycles.

Biocompatibility Approvals

- EPO-TEK® MED-OG198-54 cured with UV for 5 minutes has been tested and is ISO 10993 certified, meeting Hemolysis (10993-4), Cytotoxicity (10993-5), Implantation (10993-6), Intracutaneous (10993-10), Sensitization (10993-10) and Systemic Toxicity (10993-11) test protocols.

Packaging Availability

- EPO-TEK® MED-OG198-54 is available in specialty packaging which are black colored Pre-Mixed Frozen Syringes (PMF).
- A video tutorial on handling frozen syringes can be found here: