



SAFETY DATA SHEET  
EPO-TEK OG154-1

### 1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK OG154-1
<u>Product No.</u>	EPO-TEK OG154-1
<u>Identification No.</u>	UN3082
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782
<u>Emergency Telephone</u>	(800) 255-3924

### 2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Liquid
<u>Color</u>	Clear
<u>Odor</u>	Slight odor.
<u>GHS Pictogram</u>	



Signal Word Warning

Hazard Statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H361d	CLP only - Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313	Get medical advice/attention.
P501	Dispose of contents/container in accordance with local regulations.

GHS Classification

Epoxy Phenol Novolac

Physical and Chemical Hazards	Not classified.
Human health	Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Repr. 2 - H361d; STOT RE 2 - H373
Environment	Aquatic Chronic 2 - H411

Human Health

Contains a substance/a group of substances which may cause harm to the unborn child.

Inhalation

Gas or vapor in high concentrations may irritate respiratory system.

Ingestion

May cause discomfort if swallowed.

Skin Contact

May cause sensitization by skin contact. Irritating to skin. Harmful: danger of serious damage to health by prolonged exposure in contact with skin.

Eye Contact

Irritating to eyes.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Epoxy Phenol Novolac	60-100%
CAS No.: 28064-14-4	EC No.:
GHS Classification Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411	
Reactive Diluent	10-30%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Skin Irrit. 2 - H315; Repr. 2 - H361d; STOT RE 2 - H373	

### 4. FIRST-AID MEASURES

Description of first aid measuresInhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayedInhalation

Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Ingestion

May cause discomfort if swallowed.

Skin Contact

Skin irritation. Allergic rash.

Eye Contact

Irritating and may cause redness and pain.

Indication of any immediate medical attention and special treatment neededNotes To The Physician

Treat Symptomatically.

## 5. FIRE-FIGHTING MEASURES

Flash point (°C) >93

### Extinguishing Media

Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).

### Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### Special Fire Fighting Procedures

Avoid breathing fire vapors. Water spray should be used to cool containers.

### Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

### Environmental Precautions

Do not discharge onto the ground or into water courses. Avoid release to the environment.

### Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

### Reference to other sections

For personal protection, see section 8.

## 7. HANDLING AND STORAGE

### Handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not handle broken packages without protective equipment. Do not eat, drink or smoke when using the product. Observe good chemical hygiene practices. Provide good ventilation.

### Storage

Store in a refrigerator. Keep container tightly sealed when not in use.

### Storage Class

Chemical storage.

### Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Protective Equipment



### Process Conditions

Provide eyewash station.

### Engineering Measures

Provide adequate general and local exhaust ventilation.

### Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

### Hand Protection

Use protective gloves made of: Impermeable material.

### Eye Protection

Wear goggles/face shield.

### Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

### Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Liquid
<u>Color</u>	Clear
<u>Odor</u>	Slight odor.
<u>Solubility</u>	Slightly soluble in water.
<u>Evaporation rate</u>	<BuAc
<u>Flash point (°C)</u>	>93

## 10. STABILITY AND REACTIVITY

### Reactivity

Reaction with: Acids. Alkalis.

### Stability

Stable under normal temperature conditions.

### Hazardous Polymerisation

Will not polymerise.

### Conditions To Avoid

Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition. Avoid exposure to high temperatures or direct sunlight.

### Materials To Avoid

Strong acids. Strong alkalis.

### Hazardous Decomposition Products

Fire creates: Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

## 11. TOXICOLOGICAL INFORMATION

### Toxicological Information on Ingredients:

Epoxy Phenol Novolac (CAS: 28064-14-4)

#### Toxic Dose 1 - LD 50

>2, 000 mg/kg (oral, rat)

#### Toxic Dose 2 - LD 50

>2, 000 mg/kg (dermal, rat)

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

### Acute Fish Toxicity

Very toxic to aquatic organisms.

### Degradability

No data available.

### Bioaccumulative potential

No data available on bioaccumulation.

### Mobility:

The product has poor water-solubility.

### Other adverse effects

Not known.

## 13. DISPOSAL CONSIDERATIONS

### Disposal Methods

Dispose of waste and residues in accordance with local authority requirements.

## 14. TRANSPORT INFORMATION

<u>UN No. (DOT/TDG)</u>	UN3082
<u>UN No. (IMDG)</u>	3082

EPO-TEK OG154-1

<u>UN No. (ICAO)</u>	3082
<u>DOT Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
<u>TDG Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
<u>DOT Hazard Class</u>	
9	
<u>DOT Hazard Label</u>	
Class 9	
<u>TDG Class</u>	9
<u>TDG Label(s)</u>	9
<u>IMDG Class</u>	9
<u>ICAO Class</u>	9
<u>Transport Labels</u>	



<u>DOT Pack Group</u>	III
<u>IMDG Pack Group</u>	III
<u>Air Pack Group</u>	III

Environmentally Hazardous Substance/Marine Pollutant



EMS F-A, S-F

15. REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

International Inventories

EU - EINECS/ELINCS

At least one ingredient is not listed.

Canada – DSL/NDSL

At least one ingredient is not listed.

US - TSCA

At least one ingredient is not listed.

US – TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

At least one ingredient is not listed.

Japan – MITI

At least one ingredient is not listed.

Korea - KECI

At least one ingredient is not listed.

China - IECSC

At least one ingredient is not listed.

Philippines – PICCS

At least one ingredient is not listed.

16. OTHER INFORMATION

Revision Date 05/29/2015

Revision 1

Disclaimer

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