



SAFETY DATA SHEET EPO-TEK H67MP-T

1. Identification

Product identifier

Product name EPO-TEK H67MP-T

Product number H67MP-T

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone (800) 255-3924

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word Warning

Hazard statements
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	<p>P261 Avoid breathing vapor/spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P391 Collect spillage.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
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Contains Epoxy Phenol Novolac

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	30-60%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Reactive Diluent	1-5%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	May cause temporary eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Dry chemicals. Foam. Carbon dioxide (CO2).
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Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
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Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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Environmental precautions

Environmental precautions	Avoid discharge to the aquatic environment.
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Methods and material for containment and cleaning up

Methods for cleaning up	Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.
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7. Handling and storage

Precautions for safe handling

Usage precautions	Avoid spilling. Avoid contact with skin and eyes. Use only in well-ventilated areas.
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Conditions for safe storage, including any incompatibilities

Storage precautions	Store at -40 degrees C. Keep container tightly sealed when not in use.
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Storage class	Chemical storage.
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Specific end uses(s)

Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
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8. Exposure Controls/personal protection

Ingredient comments	WEL = Workplace Exposure Limits
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Exposure controls

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Protective equipment



Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	The following protection should be worn: Chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	White.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapour density	> Air
Solubility(ies)	Slightly soluble in water.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Nitrous gases (NO _x).

11. Toxicological information

Information on toxicological effects

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitisation by skin contact. Irritating to skin.
Eye contact	May be slightly irritating to eyes.

12. Ecological Information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082

UN proper shipping name

Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)

Transport hazard class(es)

IMDG Class	9
IMDG subsidiary risk	
ICAO class/division	9
ICAO subsidiary risk	

Transport labels



Packing group

EPO-TEK H67MP-T

DOT pack group III

IMDG packing group III

ICAO packing group III

Environmental hazards**Environmentally Hazardous Substance****Special precautions for user**

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

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Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	6/8/2015
Revision	1
Hazard statements in full	H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects.

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