



## SAFETY DATA SHEET EPO-TEK® H65-175MP

### 1. Identification

#### Product identifier

Product name EPO-TEK® H65-175MP

Product number H65-175MP

#### Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

#### Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

#### Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

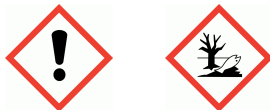
Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

#### Label elements

##### Hazard symbols



Signal word Warning

Hazard statements  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

## EPO-TEK® H65-175MP

**Precautionary statements**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P302+P352 If on skin: Wash with plenty of water.  
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337+P313 If eye irritation persists: Get medical advice/ attention.  
 P501 Dispose of contents/ container in accordance with national regulations.

**Contains** Epoxy Phenol Novolac, Reactive Diluent

### Other hazards

Harmful dust may be released during cutting or grinding process.

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

<b>Epoxy Phenol Novolac</b>	<b>30-60%</b>
CAS number: 9003-36-5	

#### **Classification**

Skin Irrit. 2 - H315  
 Eye Irrit. 2 - H319  
 Skin Sens. 1 - H317  
 Aquatic Chronic 2 - H411

<b>Reactive Diluent</b>	<b>10-30%</b>
CAS number: Proprietary	

#### **Classification**

Acute Tox. 4 - H312  
 Acute Tox. 4 - H332  
 Skin Irrit. 2 - H315  
 Eye Irrit. 2 - H319  
 Skin Sens. 1 - H317

The full text for all hazard statements is displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

**Inhalation** Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

**Ingestion** Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

**Skin Contact** Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

**Eye contact** Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

#### Most important symptoms and effects, both acute and delayed

## EPO-TEK® H65-175MP

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye irritation.

### Indication of immediate medical attention and special treatment needed

**Notes for the doctor**                      Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media**    Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).

#### Special hazards arising from the substance or mixture

**Hazardous combustion products**                      Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting**                      Avoid breathing fire gases or vapors.

**Special protective equipment for firefighters**                      Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**                      Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

**Environmental precautions**                      Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**                      Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections**                      For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions**                      Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

**Advice on general occupational hygiene**                      Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

#### Conditions for safe storage, including any incompatibilities

## EPO-TEK® H65-175MP

<b>Storage precautions</b>	Store at -40°C. Keep container tightly sealed when not in use.
<b>Storage class</b>	Chemical storage.
<b><u>Specific end uses(s)</u></b>	
<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.

### 8. Exposure controls/Personal protection

**Ingredient comments** No exposure limits known for ingredient(s).

#### Exposure controls

##### Protective equipment



**Appropriate engineering controls** Provide adequate general and local exhaust ventilation.

**Eye/face protection** Wear tight-fitting, chemical splash goggles or face shield.

**Hand protection** Wear protective gloves. It is recommended that chemical-resistant, impervious gloves are worn.

**Other skin and body protection** Wear appropriate clothing to prevent any possibility of skin contact.

**Hygiene measures** Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

**Respiratory protection** If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and chemical properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	White/off-white.
<b>Odor</b>	Mild.
<b>Odor threshold</b>	No specific test data are available.
<b>pH</b>	No specific test data are available.
<b>Melting point</b>	No specific test data are available.
<b>Initial boiling point and range</b>	No specific test data are available.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	<BuAc
<b>Flammability (solid, gas)</b>	No specific test data are available.
<b>Upper/lower flammability or explosive limits</b>	No specific test data are available.
<b>Vapor pressure</b>	No specific test data are available.

**EPO-TEK® H65-175MP**

<b>Vapor density</b>	>1
<b>Relative density</b>	No specific test data are available.
<b>Solubility(ies)</b>	Slightly soluble in water.
<b>Partition coefficient</b>	No specific test data are available.
<b>Auto-ignition temperature</b>	No specific test data are available.
<b>Decomposition Temperature</b>	No specific test data are available.
<b>Viscosity</b>	No specific test data are available.
<b>Other information</b>	None.

**10. Stability and reactivity**

<b>Reactivity</b>	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	May polymerize.
<b>Conditions to avoid</b>	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong reducing agents.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

**11. Toxicological information****Information on toxicological effects****Acute toxicity - dermal**

ATE dermal (mg/kg) 8,529.78

**Acute toxicity - inhalation**

ATE inhalation (gases ppm) 34,894.54

ATE inhalation (vapours mg/l) 85.3

ATE inhalation (dusts/mists mg/l) 11.63

<b>Inhalation</b>	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye irritation.

**12. Ecological information**

**EPO-TEK® H65-175MP**

**Ecotoxicity** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Acute aquatic toxicity**

**Acute toxicity - fish** Not available.

**Persistence and degradability**

**Persistence and degradability** No data available.

**Bioaccumulative potential**

**Bio-Accumulative Potential** No data available on bioaccumulation.

**Partition coefficient** No specific test data are available.

**Mobility in soil**

**Mobility** The product has poor water-solubility.

**Other adverse effects**

**Other adverse effects** Not known.

**13. Disposal considerations****Waste treatment methods**

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**14. Transport information****UN Number**

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

**UN No. (DOT)** UN3082

**UN proper shipping name**

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Transport hazard class(es)**

**DOT hazard class** 9

**DOT hazard label** 9

**TDG class** 9

**TDG label(s)** 9

**IMDG Class** 9

**EPO-TEK® H65-175MP**

ICAO class/division 9

**Transport labels****DOT transport labels****Packing group**

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

**Environmental hazards****Environmentally Hazardous Substance****Special precautions for user**

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

**15. Regulatory information**

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

**SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

**SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

**CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

## EPO-TEK® H65-175MP

### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

### **US State Regulations**

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

#### **Rhode Island "Right To Know" List**

None of the ingredients are required to be listed.

#### **Minnesota "Right To Know" List**

None of the ingredients are required to be listed.

#### **New Jersey "Right To Know" List**

None of the ingredients are required to be listed.

#### **Pennsylvania "Right To Know" List**

None of the ingredients are required to be listed.

### **Inventories**

#### **EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed.

#### **Australia - AICS**

All the ingredients are listed or exempt.

#### **Japan - ENCS**

All the ingredients are listed or exempt.

#### **Korea - KECI**

All the ingredients are listed or exempt.

#### **China - IECSC**

All the ingredients are listed or exempt.

#### **Philippines - PICCS**

All the ingredients are listed or exempt.



**EPO-TEK® H65-175MP****16. Other information****Revision date** 11/26/2019**Revision** 2**Supersedes date** 11/19/2014**Hazard statements in full**  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.