



SAFETY DATA SHEET EPO-TEK® H61LV

1. Identification

Product identifier

Product name EPO-TEK® H61LV
Product number H61LV

Recommended use of the chemical and restrictions on use

Application Adhesive.
Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
 14 Fortune Drive
 Billerica, MA 01821
 USA
 (978) 667-3805
 (978) 663-9782
 www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Muta. 2 - H341 Carc. 2 - H351
Environmental hazards Aquatic Chronic 3 - H412

Human health Suspected of causing cancer. Suspected of causing genetic defects.

Label elements

Hazard symbols



Signal word Danger

Hazard statements
 H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.
 H341 Suspected of causing genetic defects.
 H351 Suspected of causing cancer.
 H412 Harmful to aquatic life with long lasting effects.

EPO-TEK® H61LV

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 If exposed or concerned: Get medical advice/ attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Resorcinol Diglycidyl Ether, Epoxy Resin Blend, Substituted Amine, Reactive Diluent

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients**Mixtures**

Resorcinol Diglycidyl Ether	10-30%
CAS number: 101-90-6	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Muta. 2 - H341	
Carc. 2 - H351	
Epoxy Resin Blend	10-30%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Substituted Amine	1-5%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	

EPO-TEK® H61LV

Reactive Diluent	1-5%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Eye Dam. 1 - H318	
STOT SE 3 - H336	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures**Description of first aid measures**

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

General information	Suspected of causing cancer. Suspected of causing genetic defects. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.
Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
-----------------------------	------------------------

5. Fire-fighting measures**Extinguishing media**

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

EPO-TEK® H61LV

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Eye wash facilities and emergency shower must be available when handling this product. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at -40°C. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection The following protection should be worn: Chemical splash goggles.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

EPO-TEK® H61LV

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Grey. Light (or pale).
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	176°C
Evaporation rate	<BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1
Relative density	No specific test data are available.
Bulk density	No specific test data are available.
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.

EPO-TEK® H61LV

Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.
11. Toxicological information	
Information on toxicological effects	
Acute toxicity - oral	
ATE oral (mg/kg)	2,350.33
Acute toxicity - dermal	
ATE dermal (mg/kg)	5,602.63
Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitisation by skin contact. Irritating to skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	Suspected of causing cancer. Suspected of causing genetic defects.

Toxicological information on ingredients.**Resorcinol Diglycidyl Ether****Carcinogenicity**

IARC carcinogenicity IARC Group 2B Possibly carcinogenic to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

12. Ecological information

Ecotoxicity	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Acute aquatic toxicity	
Acute toxicity - fish	No information available.
Persistence and degradability	
Persistence and degradability	No data available.
Bioaccumulative potential	
Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	No specific test data are available.
Mobility in soil	
Mobility	The product has poor water-solubility.
Other adverse effects	
Other adverse effects	Not known.

EPO-TEK® H61LV**13. Disposal considerations****Waste treatment methods**

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

EPO-TEK® H61LV

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Resorcinol Diglycidyl Ether

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins



This product can expose you to chemicals including those listed below, which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Resorcinol Diglycidyl Ether

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

The following ingredients are listed:

Resorcinol Diglycidyl Ether

Massachusetts "Right To Know" List

The following ingredients are listed:

Resorcinol Diglycidyl Ether

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

The following ingredients are listed:

Resorcinol Diglycidyl Ether

New Jersey "Right To Know" List

The following ingredients are listed:

Resorcinol Diglycidyl Ether

Pennsylvania "Right To Know" List

The following ingredients are listed:

Resorcinol Diglycidyl Ether

Inventories

EPO-TEK® H61LV**EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	11/9/2018
Revision	3
Supersedes date	4/13/2016
Hazard statements in full	<p>H302 Harmful if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H341 Suspected of causing genetic defects. H351 Suspected of causing cancer. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.</p>

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.