



## SAFETY DATA SHEET EPO-TEK GD2191 Part A

### 1. Identification

#### Product identifier

**Product name** EPO-TEK GD2191 Part A

**Product number** GD2191/A

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com

#### Emergency telephone number

**Emergency telephone** +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317 STOT SE 1 - H370 STOT SE 3 - H335

**Environmental hazards** Aquatic Chronic 2 - H411

#### Label elements

##### Pictogram



**Signal word**

Danger

##### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H370 Causes damage to organs.  
H411 Toxic to aquatic life with long lasting effects.

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<b>Precautionary statements</b>	<p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/attention.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
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**Contains** Epoxy Resin Blend, Reactive Diluent Blend, Polar Activator

### 3. Composition/information on ingredients

#### Mixtures

<b>Epoxy Resin Blend</b>	<b>60-100%</b>
CAS number: Proprietary	

#### Classification

Skin Irrit. 2 - H315  
 Eye Irrit. 2 - H319  
 Skin Sens. 1 - H317  
 Aquatic Chronic 2 - H411

<b>Reactive Diluent Blend</b>	<b>10-30%</b>
CAS number: Proprietary	

#### Classification

Acute Tox. 4 - H302  
 Acute Tox. 4 - H312  
 Acute Tox. 4 - H332  
 Skin Irrit. 2 - H315  
 Eye Dam. 1 - H318  
 Skin Sens. 1 - H317

<b>Polar Activator</b>	<b>1-5%</b>
CAS number: Proprietary	

#### Classification

Flam. Liq. 2 - H225  
 Acute Tox. 3 - H301  
 Acute Tox. 3 - H311  
 Acute Tox. 3 - H331  
 STOT SE 1 - H370

The Full Text for all Hazard Statements are Displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

**General information** Move affected person to fresh air at once. Get medical attention if any discomfort continues.

**Inhalation** Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.

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<b>Ingestion</b>	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

### Most important symptoms and effects, both acute and delayed

<b>General information</b>	Causes damage to organs.
<b>Inhalation</b>	Harmful if inhaled. May cause respiratory irritation.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes skin irritation. May cause sensitization by skin contact.
<b>Eye contact</b>	Causes serious eye damage.

### Indication of immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
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## 5. Fire-fighting measures

### Extinguishing media

<b>Suitable extinguishing media</b>	Extinguish with the following media: Water spray, fog or mist. Foam. Powder.
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### Special hazards arising from the substance or mixture

<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).
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### Advice for firefighters

<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Wear protective clothing as described in Section 8 of this safety data sheet.
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### Environmental precautions

<b>Environmental precautions</b>	Avoid release to the environment.
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### Methods and material for containment and cleaning up

<b>Methods for cleaning up</b>	Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.
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<b>Reference to other sections</b>	For personal protection, see Section 8.
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## 7. Handling and storage

### Precautions for safe handling

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<b>Usage precautions</b>	Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Persons susceptible to allergic reactions should not handle this product.
<b>Advice on general occupational hygiene</b>	Provide eyewash station. Do not eat, drink or smoke when using this product. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
<b><u>Conditions for safe storage, including any incompatibilities</u></b>	
<b>Storage precautions</b>	Store at room temperature. Keep container tightly sealed when not in use.
<b><u>Specific end uses(s)</u></b>	
<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.2.

### 8. Exposure Controls/personal protection

#### Control parameters

#### Occupational exposure limits

##### **Polar Activator**

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

#### Exposure controls

##### **Protective equipment**



##### **Appropriate engineering controls**

Provide adequate general and local exhaust ventilation.

##### **Eye/face protection**

Wear tight-fitting, chemical splash goggles or face shield.

##### **Hand protection**

It is recommended that chemical-resistant, impervious gloves are worn.

##### **Other skin and body protection**

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

##### **Hygiene measures**

Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

##### **Respiratory protection**

If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	Tan.
<b>Odor</b>	Mild.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	<BuAc
<b>Vapour density</b>	>1

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**Solubility(ies)** Slightly soluble in water.

**Other information** None.

### 10. Stability and reactivity

**Reactivity** The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.

**Stability** Stable at normal ambient temperatures.

**Possibility of hazardous reactions** Will not polymerize.

**Conditions to avoid** Avoid heat, flames and other sources of ignition.

**Materials to avoid** Strong oxidizing agents. Strong acids. Strong alkalis.

**Hazardous decomposition products** Heating may generate the following products: Toxic gases/vapors/fumes of: Carbon dioxide (CO<sub>2</sub>). Carbon monoxide (CO).

### 11. Toxicological information

#### Information on toxicological effects

**General information** Causes damage to organs.

**Inhalation** Harmful if inhaled. May cause respiratory system irritation.

**Ingestion** May cause discomfort if swallowed.

**Skin Contact** Causes skin irritation. May cause sensitisation by skin contact.

**Eye contact** Causes serious eye damage.

### 12. Ecological Information

**Ecotoxicity** The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

#### Toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** No data available.

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### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

### Mobility in soil

**Mobility** The product has poor water-solubility.

### Other adverse effects

**Other adverse effects** Not known.

## 13. Disposal considerations

### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

## 14. Transport information

### UN Number

**UN No. (DOT)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

### UN proper shipping name

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

### Transport hazard class(es)

**DOT hazard class** 9

**DOT hazard label** Class 9

**IMDG Class** 9

**ICAO class/division** 9

### Transport labels



### Packing group

**DOT pack group** III

**IMDG packing group** III

**ICAO packing group** III

### Environmental hazards

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### Environmentally Hazardous Substance



#### Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

### 15. Regulatory information

#### US Federal Regulations

##### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

##### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

The following ingredients are listed:

###### **Polar Activator**

5,000 lbs (2270 Kg)

##### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are listed.

##### **SARA 313 Emission Reporting**

The following ingredients are listed:

###### **Polar Activator**

##### **CAA Accidental Release Prevention**

None of the ingredients are listed.

##### **OSHA Highly Hazardous Chemicals**

None of the ingredients are listed.

#### US State Regulations

##### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed.

##### **California Air Toxics "Hot Spots" (A-I)**

The following ingredients are listed:

###### **Polar Activator**

##### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are listed.

##### **Massachusetts "Right To Know" List**

The following ingredients are listed:

###### **Polar Activator**

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### Rhode Island "Right To Know" List

The following ingredients are listed:

**Polar Activator**

### Minnesota "Right To Know" List

The following ingredients are listed:

**Polar Activator**

### New Jersey "Right To Know" List

The following ingredients are listed:

**Polar Activator**

### Pennsylvania "Right To Know" List

The following ingredients are listed:

**Polar Activator**

### Inventories

#### **EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed.

#### **Australia - AICS**

All the ingredients are listed or exempt.

#### **Japan - MITI**

Some of the ingredients are listed or exempt.

#### **Korea - KECI**

All the ingredients are listed or exempt.

#### **China - IECSC**

All the ingredients are listed or exempt.

#### **Philippines - PICCS**

All the ingredients are listed or exempt.

### 16. Other information

**Revision date** 1/15/2016

**Revision** 1



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### Hazard statements in full

H225 Highly flammable liquid and vapor.  
H301 Toxic if swallowed.  
H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H331 Toxic if inhaled.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H370 Causes damage to organs.  
H411 Toxic to aquatic life with long lasting effects.

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## SAFETY DATA SHEET EPO-TEK GD2191 Part B

### 1. Identification

#### Product identifier

**Product name** EPO-TEK GD2191 Part B

**Product number** GD2191/B

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com

#### Emergency telephone number

**Emergency telephone** +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Skin Irrit. 2 - H315 Eye Dam. 1 - H318

**Environmental hazards** Not Classified

#### Label elements

##### Pictogram



**Signal word** Danger

**Hazard statements** H318 Causes serious eye damage.  
H315 Causes skin irritation.

**Precautionary statements** P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 If on skin: Wash with plenty of water.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P362+P364 Take off contaminated clothing and wash it before reuse.

**Contains** Substituted Imidazole, Reactive Diluent

## EPO-TEK GD2191 Part B

### 3. Composition/information on ingredients

#### Mixtures

<b>Substituted Imidazole</b>	<b>10-30%</b>
CAS number: Proprietary	

#### Classification

Acute Tox. 4 - H302  
 Skin Irrit. 2 - H315  
 Eye Dam. 1 - H318  
 STOT SE 3 - H335

#### Reactive Diluent

**5-10%**

CAS number: Proprietary

#### Classification

Acute Tox. 4 - H302  
 Eye Dam. 1 - H318  
 STOT SE 3 - H336

The Full Text for all Hazard Statements are Displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

<b>Inhalation</b>	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.

#### Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Severe irritation, burning and tearing. Corneal damage.

#### Indication of immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
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### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media** Dry chemicals. Foam. Water spray.

#### Special hazards arising from the substance or mixture

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<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).
<b><u>Advice for firefighters</u></b>	
<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**      Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

**Environmental precautions**      Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**      Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections**      For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions**      Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Provide adequate ventilation. Protect against direct sunlight.

**Advice on general occupational hygiene**      Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

#### Conditions for safe storage, including any incompatibilities

**Storage precautions**      Store at room temperature. Keep container tightly sealed when not in use.

**Storage class**      Chemical storage.

#### Specific end uses(s)

**Specific end use(s)**      The identified uses for this product are detailed in Section 1.2.

### 8. Exposure Controls/personal protection

**Ingredient comments**      No exposure limits known for ingredient(s).

#### Exposure controls

##### Protective equipment



**Appropriate engineering controls**      Provide adequate general and local exhaust ventilation.

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<b>Eye/face protection</b>	Wear tight-fitting, chemical splash goggles or face shield.
<b>Hand protection</b>	It is recommended that chemical-resistant, impervious gloves are worn.
<b>Other skin and body protection</b>	Wear appropriate clothing to prevent any possibility of skin contact.
<b>Hygiene measures</b>	Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	Tan.
<b>Odor</b>	Slight.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	<BuAc
<b>Solubility(ies)</b>	Insoluble in water.
<b>Other information</b>	None.

### 10. Stability and reactivity

<b>Reactivity</b>	The following materials may react violently with the product: Acids. Alkalis. Oxidizing materials. Strong reducing agents. Heavy metals.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	Will not polymerize.
<b>Conditions to avoid</b>	Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.
<b>Materials to avoid</b>	Strong alkalis. Strong oxidizing agents. Strong reducing agents. Other metals or alloys. Strong acids.
<b>Hazardous decomposition products</b>	Fire creates: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ). Metal fumes and oxides.

### 11. Toxicological information

#### Information on toxicological effects

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
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<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	Causes skin irritation.
<b>Eye contact</b>	Risk of serious damage to eyes. A single exposure may cause the following adverse effects: Corneal damage.

### 12. Ecological Information

#### Toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** The product is moderately biodegradable.

#### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

#### Mobility in soil

**Mobility** Mobile.

#### Other adverse effects

**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

**General** Not regulated.

#### Environmental hazards

**Environmentally Hazardous Substance**

No.

### 15. Regulatory information

#### US Federal Regulations

**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

## EPO-TEK GD2191 Part B

### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

### **SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

### **CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

### **US State Regulations**

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

#### **Rhode Island "Right To Know" List**

None of the ingredients are required to be listed.

#### **Minnesota "Right To Know" List**

None of the ingredients are required to be listed.

#### **New Jersey "Right To Know" List**

None of the ingredients are required to be listed.

#### **Pennsylvania "Right To Know" List**

None of the ingredients are required to be listed.

### **Inventories**

#### **EU - EINECS/ELINCS**

All the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed or exempt.

#### **Australia - AICS**

All the ingredients are listed or exempt.

#### **Japan - MITI**

Some of the ingredients are listed or exempt.

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### Korea - KECI

All the ingredients are listed or exempt.

### China - IECSC

All the ingredients are listed or exempt.

### Philippines - PICCS

All the ingredients are listed or exempt.

## 16. Other information

<b>Revision date</b>	1/15/2016
<b>Revision</b>	1
<b>Hazard statements in full</b>	H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.