



SAFETY DATA SHEET  
EPO-TEK E3001-6

### 1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK E3001-6
<u>Product No.</u>	EPO-TEK E3001-6
<u>Identification No.</u>	UN3082
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782
<u>Emergency Telephone</u>	(800) 255-3924

### 2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Paste
<u>Color</u>	Silver.
<u>Odor</u>	Mild.
<u>GHS Pictogram</u>	



Signal Word Warning

Hazard Statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313	Get medical advice/attention.
P501	Dispose of contents/container in accordance with local regulations.

Contains

Epoxy Phenol Novolac

GHS Classification

Physical and Chemical Hazards	Not classified.
Human health	Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317
Environment	Aquatic Chronic 2 - H411

Human Health

Contains a substance/a group of substances which may cause harm to the unborn child. Contains a substance which may be potentially carcinogenic.

Inhalation

High concentrations of vapors may irritate respiratory system and lead to headache, fatigue, nausea and vomiting.

Ingestion

May cause discomfort if swallowed.

Skin Contact

May cause sensitization by skin contact. Irritating to skin.

Eye Contact

Irritating to eyes.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Antioxidant	< 1%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Acute Tox. 4 - H302; Eye Dam. 1 - H318; Skin Sens. 1 - H317; Muta. 2 - H341; Carc. 2 - H351; Aquatic Acute 1 - H400	
Epoxy Phenol Novolac	10-30%
CAS No.: 9003-36-5	EC No.:
GHS Classification Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411	
Reactive Diluent	5-10%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Acute Tox. 4 - H302; Acute Tox. 4 - H312; Acute Tox. 4 - H332; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; Skin Sens. 1 - H317	

### 4. FIRST-AID MEASURES

Description of first aid measuresInhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayedInhalation

Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Ingestion

May cause discomfort if swallowed.

Skin Contact

Skin irritation. Allergic rash.

Eye Contact

Irritating and may cause redness and pain.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician

Treat Symptomatically.

**5. FIRE-FIGHTING MEASURES**Flash point (°C) 93Extinguishing MediaFire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures

Avoid breathing fire vapors. Water spray should be used to cool containers.

Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**6. ACCIDENTAL RELEASE MEASURES**Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions

Do not discharge onto the ground or into water courses. Avoid release to the environment.

Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

Reference to other sections

For personal protection, see section 8.

**7. HANDLING AND STORAGE**Handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Observe good chemical hygiene practices. Provide good ventilation.

Storage

Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Storage Class

Chemical storage.

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

COMPONENT	STD	TWA (8-hrs)		STEL (15 min)		Notes
Antioxidant	ACGIH		1 mg/m <sup>3</sup>			A3, Sen
Antioxidant	PEL		2 mg/m <sup>3</sup>			

COMPONENT	IDLH
Antioxidant	50 mg/m <sup>3</sup>

ACGIH=American Conference of Governmental Industrial Hygienists.  
A3: Confirmed Animal Carcinogen with Unknown Relevance to Humans.  
SEN: Sensitizer.

#### Protective Equipment



#### Process Conditions

Provide eyewash station.

#### Engineering Measures

Provide adequate general and local exhaust ventilation.

#### Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

#### Hand Protection

Wear protective gloves.

#### Eye Protection

Wear goggles/face shield.

#### Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

#### Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Paste
<u>Color</u>	Silver.
<u>Odor</u>	Mild.
<u>Solubility</u>	Slightly soluble in water.
<u>Vapor density (air=1)</u>	>1
<u>Evaporation rate</u>	<BuAc
<u>Flash point (°C)</u>	93

## 10. STABILITY AND REACTIVITY

#### Reactivity

Reaction with: Strong oxidizing agents. Strong reducing agents.

#### Stability

Stable under normal temperature conditions.

#### Hazardous Polymerisation

Will not polymerise.

#### Conditions To Avoid

Avoid excessive heat for prolonged periods of time.

#### Materials To Avoid

Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products

In case of fire, toxic gases (CO, CO<sub>2</sub>, NO<sub>x</sub>) may be formed.

## 11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:

Reactive Diluent (CAS: Proprietary)

Toxic Dose 1 - LD 50

1, 163 mg/kg (oral, rat)

Toxic Dose 2 - LD 50

1, 130 mg/kg (dermal, rabbit)

Antioxidant (CAS: Proprietary)

Carcinogenicity:IARC Carcinogenicity

IARC Group 3 Not classifiable as to its carcinogenicity to humans.

NTP - Carcinogenicity

Reasonably anticipated human carcinogen.

OSHA - Carcinogenicity

Not listed.

## 12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute Fish Toxicity

Very toxic to aquatic organisms.

Degradability

No data available.

Bioaccumulative potential

No data available on bioaccumulation.

Mobility:

The product has poor water-solubility.

Other adverse effects

Not known.

## 13. DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of waste and residues in accordance with local authority requirements.

## 14. TRANSPORT INFORMATION

<u>UN No. (DOT/TDG)</u>	UN3082
<u>UN No. (IMDG)</u>	3082
<u>UN No. (ICAO)</u>	3082
<u>DOT Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Epoxy Phenol Novolac)
<u>TDG Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Epoxy Phenol Novolac)
<u>DOT Hazard Class</u>	
9	
<u>DOT Hazard Label</u>	
Class 9	
<u>TDG Class</u>	9
<u>TDG Label(s)</u>	9

IMDG Class 9

ICAO Class 9

Transport Labels



DOT Pack Group III

IMDG Pack Group III

Air Pack Group III

Environmentally Hazardous Substance/Marine Pollutant



EMS F-A, S-F

## 15. REGULATORY INFORMATION

### US Federal Regulations

#### SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

The following ingredients are listed.

Antioxidant; EPCRA 302 TPQ 10 000 lbs 500 lbs Tier II TPQ 500 lbs

#### CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed.

Antioxidant; 100 lbs (45.4 Kg)

Silver; 1, 000 lbs (454 Kg)

#### SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

#### SARA 313 Emission Reporting

The following ingredients are listed.

Antioxidant

Silver

#### CAA Accidental Release Prevention

None of the ingredients are listed.

#### OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

### US State Regulations

#### California Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.

#### California Air Toxics "Hot Spots" (A-1)

The following ingredients are listed.

Antioxidant

Silver

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed.

Antioxidant

Silver

Rhode Island "Right To Know" List

The following ingredients are listed.

Antioxidant

Silver

Minnesota "Right To Know" List

The following ingredients are listed.

Antioxidant

Silver

New Jersey "Right To Know" List

The following ingredients are listed.

Antioxidant

Silver

Pennsylvania "Right To Know" List

The following ingredients are listed.

Antioxidant

Silver

International InventoriesEU - EINECS/ELINCS

At least one ingredient is not listed.

Canada – DSL/NDSL

All ingredients are listed or exempt.

US - TSCA

All ingredients are listed or exempt.

US – TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All ingredients are listed or exempt.

Japan – MITI

At least one ingredient is not listed.

Korea - KECI

All ingredients are listed or exempt.

China - IECSC

All ingredients are listed or exempt.

Philippines – PICCS

All ingredients are listed or exempt.

## 16. OTHER INFORMATION

Revision Date 03/05/2015

Revision 1

### Disclaimer

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