



SAFETY DATA SHEET EPO-TEK 431 Part A

1. Identification

Product identifier

Product name EPO-TEK 431 Part A

Product number 431/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Hazard symbols



Signal word Danger

Hazard statements
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	<p>P261 Avoid breathing vapor/ spray.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Reactive Diluent, Epoxy Resin Blend

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Reactive Diluent	5-10%
CAS number: Proprietary	

Classification

Acute Tox. 4 - H302
 Eye Dam. 1 - H318
 STOT SE 3 - H336

Epoxy Resin Blend

1-5%

CAS number: Proprietary

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2A - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

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Ingestion	May cause discomfort if swallowed.
Skin contact	Allergic rash. Prolonged contact may cause redness, irritation and dry skin.
Eye contact	Irritating to eyes. Symptoms following overexposure may include the following: Redness. Pain.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented. Avoid inhalation of vapors.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

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8. Exposure controls/Personal protection

Ingredient comments WEL = Workplace Exposure Limits

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

Wear protective gloves made of the following material: Impermeable material.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Brown.
Odor	Mild.
Flash point	93°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.

Stability Stable at normal ambient temperatures.

Possibility of hazardous reactions Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time.

Materials to avoid Strong oxidizing agents. Strong reducing agents.

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Hazardous decomposition products Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 5,950.36

Acute toxicity - dermal

ATE dermal (mg/kg) 166,139.4

Acute toxicity - inhalation

ATE inhalation (gases ppm) 387,658.61

ATE inhalation (vapours mg/l) 1,661.39

ATE inhalation (dusts/mists mg/l) 18.65

Inhalation Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion May cause discomfort if swallowed.

Skin Contact May cause sensitisation by skin contact. Prolonged contact may cause redness, irritation and dry skin.

Eye contact Irritating to eyes.

12. Ecological information

Ecotoxicity Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product has poor water-solubility.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

General information Dangerous for the environment. May cause long-term adverse effects in the aquatic environment.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

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14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

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CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

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Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	10/19/2020
Revision	2
Supersedes date	3/27/2015
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK 431 Part B

1. Identification

Product identifier

Product name EPO-TEK 431 Part B

Product number 431/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Restricted to professional users. Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Repr. 1B - H360D

Environmental hazards Not Classified

Label elements

Hazard symbols



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360D May damage the unborn child.

EPO-TEK 431 Part B

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Substituted Imidazole Blend, Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Imidazole	30-60%
CAS number: 288-32-4	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1C - H314	
Eye Dam. 1 - H318	
Repr. 1B - H360D	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

General information Contains a substance/a group of substances which may damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause nausea, headache, dizziness and intoxication. May cause stomach pain or vomiting.
Skin contact	Causes severe burns.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Restricted to professional users. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

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Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s). Contains a substance/a group of substances which may damage the unborn child.

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Personal protection Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Restricted to professional users.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Slight.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.

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Vapor density	>1
Relative density	No specific test data are available.
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	Not known.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.24

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting. May cause nausea, headache, dizziness and intoxication.
Skin Contact	Causes severe burns.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	May damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.

12. Ecological information

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

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Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility Semi-mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3267

UN No. (IMDG) 3267

UN No. (ICAO) 3267

UN No. (DOT) UN3267

UN proper shipping name

Proper shipping name (TDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Proper shipping name (IMDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Proper shipping name (ICAO) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Proper shipping name (DOT) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Transport hazard class(es)

DOT hazard class 8

DOT hazard label 8

TDG class 8

TDG label(s) 8

IMDG Class 8

ICAO class/division 8

Transport labels



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DOT transport labels



Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

IMDG Code segregation group	18. Alkalis
EmS	F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

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California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	10/19/2020
Revision	2
Supersedes date	3/27/2015

EPO-TEK 431 Part B

Hazard statements in full

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H360D May damage the unborn child.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.