SAFETY DATA SHEET
EPO-TEK 320-3 Part A

1. IDENTIFICATION

<table>
<thead>
<tr>
<th>Product Name</th>
<th>EPO-TEK 320-3 Part A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product No.</td>
<td>EPO-TEK 320-3 Part A</td>
</tr>
<tr>
<td>Identification No.</td>
<td>UN3082</td>
</tr>
<tr>
<td>Identified uses</td>
<td>Adhesive.</td>
</tr>
<tr>
<td>Supplier</td>
<td>Epoxy Technology, Inc.</td>
</tr>
<tr>
<td></td>
<td>14 Fortune Drive</td>
</tr>
<tr>
<td></td>
<td>Billerica, MA 01821</td>
</tr>
<tr>
<td></td>
<td>USA</td>
</tr>
<tr>
<td></td>
<td><a href="http://www.epotek.com">www.epotek.com</a></td>
</tr>
<tr>
<td></td>
<td>(978) 667-3805</td>
</tr>
<tr>
<td></td>
<td>(978) 663-9782</td>
</tr>
</tbody>
</table>

Emergency Telephone

| (800) 255-3924 |

2. HAZARD(S) IDENTIFICATION

Appearance Paste
Color Black.
Odor Mild.

GHS Pictogram

Signal Word Danger

Hazard Statements

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H371 May cause damage to organs.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements

P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/container in accordance with local regulations.

GHS Classification

Physical and Chemical Hazards Not classified.

Human health

Acute Tox. 4 - H302; Acute Tox. 4 - H312; Acute Tox. 4 - H332; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; Skin Sens. 1 - H317; STOT SE 2 - H335, H371; STOT SE 3 - H335, H371

Environment Aquatic Chronic 2 - H411
Inhalation
Irritating to respiratory system. Harmful by inhalation.

Ingestion
Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, oesophagus and stomach.

Skin Contact
May cause sensitization by skin contact. Irritating to skin. Harmful in contact with skin.

Eye Contact
Extreme irritation of eyes and mucous membranes, including burning and tearing. Risk of serious damage to eyes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Concentration</th>
<th>CAS No.: Proprietary</th>
<th>EC No.: Proprietary</th>
<th>GHS Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Resin Blend</td>
<td>30-60%</td>
<td></td>
<td></td>
<td>Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411</td>
</tr>
<tr>
<td>Polar Activator</td>
<td>1-5%</td>
<td></td>
<td></td>
<td>Flam. Liq. 2 - H225; Acute Tox. 3 - H301; Acute Tox. 3 - H311; Acute Tox. 3 - H331; STOT SE 1 - H370</td>
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<tr>
<td>Reactive Diluent</td>
<td>10-30%</td>
<td></td>
<td></td>
<td>Acute Tox. 4 - H302; Acute Tox. 4 - H312; Acute Tox. 4 - H332; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; Skin Sens. 1 - H317</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation
Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion
NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact
Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact
Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation
Vapors may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and airway.

Ingestion
May cause stomach pain or vomiting. May cause chemical burns in mouth and throat.

Skin Contact
Skin irritation. Allergic rash.
Eye Contact
Extreme irritation of eyes and mucous membranes, including burning and tearing. Corneal damage.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician
Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

| Flash point (°C) | 93 |

Extinguishing Media
Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO2).

Hazardous combustion products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures
Avoid breathing fire vapors. Water spray should be used to cool containers.

Protective Equipment For Fire-Fighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions
Do not discharge onto the ground or into water courses. Avoid release to the environment.

Spill Clean Up Methods
Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

Reference to other sections
For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling
Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Observe good chemical hygiene practices. Provide good ventilation.

Storage
Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Storage Class
Chemical storage.

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>STD</th>
<th>TWA (8-hrs)</th>
<th>STEL (15 min)</th>
<th>Notes</th>
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<tr>
<td>Polar Activator</td>
<td>ACGIH</td>
<td>200 ppm</td>
<td>250 ppm</td>
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<td>PEL</td>
<td>200 ppm</td>
<td>260 mg/m3</td>
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<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>IDLH</th>
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<tbody>
<tr>
<td>Polar Activator</td>
<td>6000 ppm</td>
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</table>

ACGIH=American Conference of Governmental Industrial Hygienists.
Skin: Danger of cutaneous absorption. (ACGIH)

Protective Equipment
Process Conditions
Provide eyewash station.

Engineering Measures
Provide adequate general and local exhaust ventilation.

Respiratory Equipment
If ventilation is insufficient, suitable respiratory protection must be provided.

Hand Protection
Use protective gloves made of: Impermeable material.

Eye Protection
Wear tight-fitting goggles or face shield.

Other Protection
Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures
DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste</td>
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<tr>
<td>Color</td>
<td>Black.</td>
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<tr>
<td>Odor</td>
<td>Mild.</td>
</tr>
<tr>
<td>Solubility</td>
<td>Slightly soluble in water.</td>
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<td>Vapor density (air=1)</td>
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<td>Evaporation rate</td>
<td>&lt;BuAc</td>
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<tr>
<td>Flash point (°C)</td>
<td>93</td>
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</table>

10. STABILITY AND REACTIVITY

Reactivity
Reaction with: Strong oxidizing agents.

Stability
Stable under normal temperature conditions.

Hazardous Polymerisation
Will not polymerise.

Conditions To Avoid
Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.

Materials To Avoid
Strong oxidizing substances.

Hazardous Decomposition Products
Fire creates: Carbon monoxide (CO). Carbon dioxide (CO2).

11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:

<table>
<thead>
<tr>
<th>Toxic Dose 1 - LD 50</th>
<th>Toxic Dose 2 - LD 50</th>
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<tbody>
<tr>
<td>1, 163 mg/kg (oral, rat)</td>
<td>1, 130 mg/kg (dermal, rabbit)</td>
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</tbody>
</table>

Reactive Diluent (CAS: Proprietary)
12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute Fish Toxicity
Very toxic to aquatic organisms.

Degradability
There are no data on the degradability of this product.

Bioaccumulative potential
The product contains potentially bio-accumulating substances.

Mobility:
Semi-mobile.

Other adverse effects
Not known.

13. DISPOSAL CONSIDERATIONS

Disposal Methods
Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION

UN No. (DOT/TDG)       UN3082
UN No. (IMDG)           3082
UN No. (ICAO)          3082
DOT Proper Shipping Name  ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin Blend)
TDG Proper Shipping Name  ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin Blend)
DOT Hazard Class  9
DOT Hazard Label  Class 9
TDG Class  9
TDG Label(s)  9
IMDG Class  9
ICAO Class  9
Transport Labels

DOT Pack Group  III
IMDG Pack Group  III
Air Pack Group  III

Environmentally Hazardous Substance/Marine Pollutant
15. REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.
CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
The following ingredients are listed.
Polar Activator; 5,000 lbs (2270 Kg)
SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.
SARA 313 Emission Reporting
The following ingredients are listed.
Polar Activator
CAA Accidental Release Prevention
None of the ingredients are listed.
OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.
California Air Toxics “Hot Spots” (A-I)
The following ingredients are listed.
Polar Activator
California Air Toxics “Hot Spots” (A-II)
None of the ingredients are listed.
Massachusetts “Right To Know” List
The following ingredients are listed.
Polar Activator
Rhode Island “Right To Know” List
The following ingredients are listed.
Polar Activator
Minnesota “Right To Know” List
The following ingredients are listed.
Polar Activator
New Jersey “Right To Know” List
The following ingredients are listed.
Polar Activator
Pennsylvania “Right To Know” List
The following ingredients are listed.
Polar Activator

International Inventories

EU - EINECS/ELINCS
At least one ingredient is not listed.
Canada – DSL/NDSL
All ingredients are listed or exempt.
US - TSCA
All ingredients are listed or exempt.

US – TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AiCS
All ingredients are listed or exempt.

Japan – MITI
At least one ingredient is not listed.

Korea - KECI
All ingredients are listed or exempt.

China - IECSC
All ingredients are listed or exempt.

Philippines – PICCS
All ingredients are listed or exempt.

16. OTHER INFORMATION

<table>
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<th>Revision Date</th>
<th>03/26/2015</th>
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<td>Revision</td>
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Disclaimer

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.
SAFETY DATA SHEET
EPO-TEK 320-3 Part B

1. IDENTIFICATION

<table>
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<td>Product No.</td>
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<td>Identified uses</td>
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<tr>
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<td>Epoxy Technology, Inc.</td>
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<tr>
<td></td>
<td>14 Fortune Drive</td>
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<tr>
<td></td>
<td>Billerica, MA 01821</td>
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<td></td>
<td>USA</td>
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<tr>
<td></td>
<td><a href="http://www.epotek.com">www.epotek.com</a></td>
</tr>
<tr>
<td>Emergency Telephone</td>
<td>(978) 667-3805</td>
</tr>
<tr>
<td></td>
<td>(978) 663-9782</td>
</tr>
<tr>
<td></td>
<td>(800) 255-3924</td>
</tr>
</tbody>
</table>

2. HAZARD(S) IDENTIFICATION

Appearance: Liquid
Color: Amber
Odor: Mild
GHS Pictogram

Signal Word: Danger
Hazard Statements:
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H335 May cause respiratory irritation.

Precautionary Statements:
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P501 Dispose of contents/container in accordance with local regulations.

GHS Classification:
- Physical and Chemical Hazards: Not classified.
- Human health: Acute Tox. 4 - H302; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; STOT SE 3 - H335
- Environment: Not classified.

Inhalation:
Irritating to respiratory system.

Ingestion:
May cause stomach pain or vomiting. Harmful if swallowed.

Skin Contact:
Irritating to skin.

Eye Contact:
Extreme irritation of eyes and mucous membranes, including burning and tearing. Risk of corneal damage.
3. COMPOSITION/INFORMATION ON INGREDIENTS

Substituted Imidazole Blend 60-100%

CAS No.: Proprietary  EC No.: Proprietary

GHS Classification
Acute Tox. 4 - H302; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; STOT SE 3 - H335

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation
Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion
NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact
Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing.

Eye Contact
Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation
Irritation of nose, throat and airway. Upper respiratory irritation. Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion
May cause stomach pain or vomiting. May cause chemical burns in mouth and throat.

Skin Contact
Skin irritation.

Eye Contact
Extreme irritation of eyes and mucous membranes, including burning and tearing. Corneal damage.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician
Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C)  93

Extinguishing Media
Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO2).

Hazardous combustion products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures
Avoid breathing fire vapors.

Protective Equipment For Fire-Fighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions
Avoid release to the environment.
Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

Reference to other sections

For personal protection, see section 8.

### 7. HANDLING AND STORAGE

#### Handling

Avoid spilling, skin and eye contact. Do not handle broken packages without protective equipment. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors.

#### Storage

Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

#### Storage Class

Chemical storage.

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Protective Equipment

- **Engineering Measures**
  - Provide adequate general and local exhaust ventilation.
- **Respiratory Equipment**
  - If ventilation is insufficient, suitable respiratory protection must be provided.
- **Hand Protection**
  - Wear protective gloves.
- **Eye Protection**
  - Wear tight-fitting goggles or face shield.
- **Other Protection**
  - Wear appropriate clothing to prevent any possibility of skin contact.

#### Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
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<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Amber</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble in water.</td>
</tr>
<tr>
<td>Vapor density (air=1)</td>
<td>&gt;1</td>
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<tr>
<td>Evaporation rate</td>
<td>&lt;BuAc</td>
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<tr>
<td>Flash point (°C)</td>
<td>93</td>
</tr>
</tbody>
</table>
### 10. STABILITY AND REACTIVITY

**Reactivity**
Reaction with: Strong oxidizing agents. Strong reducing agents.

**Stability**
Stable under normal temperature conditions.

**Hazardous Polymerisation**
Will not polymerise.

**Conditions To Avoid**
Avoid excessive heat for prolonged periods of time. Avoid contact with oxidizers or reducing agents. Avoid heat, flames and other sources of ignition.

**Materials To Avoid**
Strong oxidizing substances. Strong reducing agents.

**Hazardous Decomposition Products**
In case of fire, toxic gases (CO, CO₂, NOx) may be formed.

### 11. TOXICOLOGICAL INFORMATION

Toxicological information
No information available.

### 12. ECOLOGICAL INFORMATION

**Ecotoxicity**
Not regarded as dangerous for the environment.

**Degradability**
No data available.

**Bioaccumulative potential**
No data available on bioaccumulation.

**Mobility**
The product is soluble in water.

**Other adverse effects**
Not known.

### 13. DISPOSAL CONSIDERATIONS

**Disposal Methods**
Dispose of waste and residues in accordance with local authority requirements.

### 14. TRANSPORT INFORMATION

**General**
The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

**Road Transport Notes**
Not Classified

**Rail Transport Notes**
Not classified.

**Sea Transport Notes**
Not classified.

**Air Transport Notes**
Not classified.

**Transport Labels**
No transport warning sign required.

**Environmentally Hazardous Substance/Marine Pollutant No.**

**Transport in Bulk according to Annex II of MARPOL 73/78 and the IBC Code Notes**
Not applicable.

### 15. REGULATORY INFORMATION
US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

California Air Toxics “Hot Spots” (A-I)
None of the ingredients are listed.

California Air Toxics “Hot Spots” (A-II)
None of the ingredients are listed.

Massachusetts “Right To Know” List
None of the ingredients are listed.

Rhode Island “Right To Know” List
None of the ingredients are listed.

Massachusetts “Right To Know” List
None of the ingredients are listed.

New Jersey “Right To Know” List
None of the ingredients are listed.

Pennsylvania “Right To Know” List
None of the ingredients are listed.

International Inventories

EU - EINECS/ELINCS
All ingredients are listed or exempt.

Canada – DSL/NDSL
All ingredients are listed or exempt.

US - TSCA
All ingredients are listed or exempt.

US – TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All ingredients are listed or exempt.

Japan – MITI
All ingredients are listed or exempt.
Korea - KECI
All ingredients are listed or exempt.

China - IECSC
All ingredients are listed or exempt.

Philippines – PICCS
All ingredients are listed or exempt.

<table>
<thead>
<tr>
<th>16. OTHER INFORMATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision Date</td>
</tr>
<tr>
<td>Revision</td>
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</table>

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