



SAFETY DATA SHEET EPO-TEK 310M Part A

1. Identification

Product identifier

Product name EPO-TEK 310M Part A
Product number 310M/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/container in accordance with national regulations.

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Contains Bisphenol A Diglycidyl Ether Resin, Reactive Diluent

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Bisphenol A Diglycidyl Ether Resin	30-60%
CAS number: 25085-99-8	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

Reactive Diluent	10-30%
CAS number: Proprietary	

Classification

Acute Tox. 4 - H302
 Acute Tox. 4 - H312
 Acute Tox. 4 - H332
 Skin Irrit. 2 - H315
 Eye Dam. 1 - H318
 Skin Sens. 1 - H317

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway.
Ingestion	May cause discomfort if swallowed.
Skin contact	Skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use. Keep away from heat, sparks and open flame.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



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Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear liquid.
Odor	Mild.
Flash point	> 251°C
Evaporation rate	<BuAc
Solubility(ies)	Insoluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Acids. Alkalis. Oxidizing materials.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidizing agents. Avoid exposure to high temperatures or direct sunlight.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents.
Hazardous decomposition products	Fire creates: Carbon monoxide (CO). Carbon dioxide (CO ₂).

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11. Toxicological information

Information on toxicological effects

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitisation by skin contact. Irritating to skin.
Eye contact	Causes serious eye damage.

12. Ecological Information

Ecotoxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Toxicity	
Toxicity	Very toxic to aquatic organisms.
Persistence and degradability	
Persistence and degradability	No data available.
Bioaccumulative potential	
Bio-Accumulative Potential	No data available on bioaccumulation.
Mobility in soil	
Mobility	The product is insoluble in water.
Other adverse effects	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (DOT)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082

UN proper shipping name

Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

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Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	Class 9
IMDG Class	9
ICAO class/division	9

Transport labels



Packing group

DOT pack group	III
IMDG packing group	III
ICAO packing group	III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS	F-A, S-F
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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

EPO-TEK 310M Part A

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date

12/11/2015

EPO-TEK 310M Part A

Revision	2
Supersedes date	7/21/2014
Hazard statements in full	H302 Harmful if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK 310M Part B

1. Identification

Product identifier

Product name EPO-TEK 310M Part B

Product number 310M/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram



Signal word Danger

Hazard statements
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

EPO-TEK 310M Part B

Precautionary statements	<p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
Contains	Polyamide and Polyamines

3. Composition/information on ingredients

Mixtures

Polyamide and Polyamines	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway. Vapours may cause drowsiness and dizziness.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes severe burns. May cause sensitisation by skin contact.
Eye contact	Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

EPO-TEK 310M Part B

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Specific hazards No unusual fire or explosion hazards noted.

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use. Store away from the following materials: Oxidizing materials. Reducing agents.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



EPO-TEK 310M Part B

Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Provide eyewash station. Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes wet or contaminated.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear liquid.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	<BuAc
Solubility(ies)	Insoluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Acids. Alkalis. Strong oxidizing agents. Strong reducing agents. Heavy metals.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.
Materials to avoid	Strong oxidizing agents. Strong reducing agents. Strong alkalis. Strong acids.
Hazardous decomposition products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

EPO-TEK 310M Part B

Inhalation	May cause respiratory system irritation.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin Contact	May cause sensitisation by skin contact. Causes severe burns.
Eye contact	Severe irritation, burning and tearing. Causes burns.

12. Ecological Information

Toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product is not bioaccumulating.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT) UN2735

UN No. (IMDG) 2735

UN No. (ICAO) 2735

UN proper shipping name

Proper shipping name (DOT) POLYAMINES, LIQUID, CORROSIVE, N.O.S (Polyamide and Polyamines)

Proper shipping name (IMDG) POLYAMINES, LIQUID, CORROSIVE, N.O.S (Polyamide and Polyamines)

Proper shipping name (ICAO) POLYAMINES, LIQUID, CORROSIVE, N.O.S (Polyamide and Polyamines)

Transport hazard class(es)

DOT hazard class 8

DOT hazard label Corrosive

TDG class 8

TDG label 8

IMDG Class 8

EPO-TEK 310M Part B

ICAO class/division 8

Transport labels



Packing group

DOT pack group III

IMDG packing group III

ICAO packing group III

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

EmS F-A, S-B

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

EPO-TEK 310M Part B

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 12/11/2015

Revision 2

Supersedes date 7/21/2014

Hazard statements in full H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.