



**SAFETY DATA SHEET**  
**EPO-TEK® T7109-17 PMF Syringe**

**1. Identification**Product identifier

**Product name** EPO-TEK® T7109-17 PMF Syringe

**Product number** T7109-17

Recommended use of the chemical and restrictions on use

**Application** Adhesive.

**Uses advised against** Use only for intended applications.

Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

Emergency telephone number

**Emergency telephone** ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

**2. Hazard(s) identification**Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Skin Corr. 1B - H314 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

**Environmental hazards** Aquatic Chronic 3 - H412

Label elements**Hazard symbols**

**Signal word** Danger

**Hazard statements** H314 Causes severe skin burns and eye damage.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.

## EPO-TEK® T7109-17 PMF Syringe

**Precautionary statements**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.  
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P501 Dispose of contents/ container in accordance with national regulations.

**Contains** Epoxy Resin, Polyamide and Polyamines, Bisphenol A Diglycidyl Ether Resin

### Other hazards

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

<b>Epoxy Resin</b>	<b>30-60%</b>
CAS number: Proprietary	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
<b>Polyamide and Polyamines</b>	<b>10-30%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	
<b>Bisphenol A Diglycidyl Ether Resin</b>	<b>5-10%</b>
CAS number: 25085-99-8	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

**Inhalation** Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.

## EPO-TEK® T7109-17 PMF Syringe

<b>Ingestion</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.
<b>Skin Contact</b>	Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

### Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes severe burns. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye damage.

### Indication of immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
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## 5. Fire-fighting measures

### Extinguishing media

<b>Suitable extinguishing media</b>	Dry chemicals. Foam. Carbon dioxide (CO <sub>2</sub> ).
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### Special hazards arising from the substance or mixture

<b>Hazardous combustion products</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
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### Advice for firefighters

<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	For personal protection, see Section 8.
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### Environmental precautions

<b>Environmental precautions</b>	Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.
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### Methods and material for containment and cleaning up

<b>Methods for cleaning up</b>	Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.
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<b>Reference to other sections</b>	For personal protection, see Section 8.
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## EPO-TEK® T7109-17 PMF Syringe

### 7. Handling and storage

#### Precautions for safe handling

<b>Usage precautions</b>	Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.
<b>Advice on general occupational hygiene</b>	Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

#### Conditions for safe storage, including any incompatibilities

<b>Storage precautions</b>	Store at -40°C. Keep container tightly sealed when not in use.
<b>Storage class</b>	Chemical storage.
<b>Specific end uses(s)</b>	
<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.

### 8. Exposure controls/Personal protection

<b>Ingredient comments</b>	No exposure limits known for ingredient(s).
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#### Exposure controls

##### Protective equipment



<b>Appropriate engineering controls</b>	Provide adequate general and local exhaust ventilation.
<b>Eye/face protection</b>	Wear tight-fitting, chemical splash goggles or face shield.
<b>Hand protection</b>	It is recommended that chemical-resistant, impervious gloves are worn.
<b>Other skin and body protection</b>	Wear appropriate clothing to prevent any possibility of skin contact.
<b>Hygiene measures</b>	Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Wash after use and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and chemical properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	Grey.
<b>Odor</b>	Mild.
<b>Odor threshold</b>	No specific test data are available.
<b>pH</b>	No specific test data are available.
<b>Melting point</b>	No specific test data are available.

## EPO-TEK® T7109-17 PMF Syringe

<b>Initial boiling point and range</b>	No specific test data are available.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	< BuAc
<b>Flammability (solid, gas)</b>	No specific test data are available.
<b>Upper/lower flammability or explosive limits</b>	No specific test data are available.
<b>Vapor pressure</b>	No specific test data are available.
<b>Vapor density</b>	> 1
<b>Relative density</b>	No specific test data are available.
<b>Solubility(ies)</b>	No specific test data are available.
<b>Partition coefficient</b>	No specific test data are available.
<b>Auto-ignition temperature</b>	No specific test data are available.
<b>Decomposition Temperature</b>	No specific test data are available.
<b>Viscosity</b>	No specific test data are available.
<b>Other information</b>	None.

### 10. Stability and reactivity

<b>Reactivity</b>	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	May polymerize.
<b>Conditions to avoid</b>	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong reducing agents.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity - oral

ATE oral (mg/kg) 2,166.38

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	Causes severe burns. May cause sensitisation by skin contact.

**EPO-TEK® T7109-17 PMF Syringe**

**Eye contact** Severe irritation, burning and tearing. Causes burns.

**12. Ecological information**

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

**Acute aquatic toxicity**

**Acute toxicity - fish** Not available.

**Persistence and degradability**

**Persistence and degradability** The product is biodegradable.

**Bioaccumulative potential**

**Bio-Accumulative Potential** The product is not bioaccumulating.

**Partition coefficient** No specific test data are available.

**Mobility in soil**

**Mobility** Mobile.

**Other adverse effects**

**Other adverse effects** Not known.

**13. Disposal considerations****Waste treatment methods**

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**14. Transport information****UN Number**

**UN No. (TDG)** 2735

**UN No. (IMDG)** 2735

**UN No. (ICAO)** 2735

**UN No. (DOT)** UN2735

**UN proper shipping name**

**Proper shipping name (TDG)** AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide and Polyamines)

**Proper shipping name (IMDG)** AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide and Polyamines)

**Proper shipping name (ICAO)** AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide and Polyamines)

**Proper shipping name (DOT)** AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide and Polyamines)

**Transport hazard class(es)**

**DOT hazard class** 8

**DOT hazard label** 8

**TDG class** 8

**TDG label(s)** 8

**IMDG Class** 8

**ICAO class/division** 8

## EPO-TEK® T7109-17 PMF Syringe

### Transport labels



### DOT transport labels



### Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

### Environmental hazards

#### Environmentally Hazardous Substance

No.

### Special precautions for user

IMDG Code segregation group	18. Alkalis
EmS	F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

### 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

### US Federal Regulations

#### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

#### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

#### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

#### **SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

#### **CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

#### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

## EPO-TEK® T7109-17 PMF Syringe

### US State Regulations

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

#### **Rhode Island "Right To Know" List**

None of the ingredients are required to be listed.

#### **Minnesota "Right To Know" List**

None of the ingredients are required to be listed.

#### **New Jersey "Right To Know" List**

None of the ingredients are required to be listed.

#### **Pennsylvania "Right To Know" List**

None of the ingredients are required to be listed.

### Inventories

#### **EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed or exempt.

#### **Australia - AICS**

Some of the ingredients are listed or exempt.

#### **Japan - ENCS**

Some of the ingredients are listed or exempt.

#### **Korea - KECI**

Some of the ingredients are listed or exempt.

#### **China - IECSC**

Some of the ingredients are listed or exempt.

#### **Philippines - PICCS**

Some of the ingredients are listed or exempt.

### **16. Other information**

**Revision date**

1/29/2019



## EPO-TEK® T7109-17 PMF Syringe

**Revision**

1

**Hazard statements in full**

H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

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