



## SAFETY DATA SHEET

### EPO-TEK 323LP PMF Syringe

#### 1. Identification

##### Product identifier

**Product name** EPO-TEK 323LP PMF Syringe

**Product number** 323LP

##### Recommended use of the chemical and restrictions on use

**Application** Adhesive.

##### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

##### Emergency telephone number

**Emergency telephone** +1 (800) 255-3924, +1 (813) 248-0585

#### 2. Hazard(s) identification

##### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

**Environmental hazards** Aquatic Chronic 2 - H411

##### Label elements

##### Pictogram



**Signal word**

Danger

##### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.

##### Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P302+P352 If on skin: Wash with plenty of water.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362+P364 Take off contaminated clothing and wash it before reuse.  
P501 Dispose of contents/ container in accordance with national regulations.

## EPO-TEK 323LP PMF Syringe

**Contains** Epoxy Phenol Novolac, Imidazole Blend

### Other hazards

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

<b>Epoxy Phenol Novolac</b>	<b>60-100%</b>
CAS number: 9003-36-5	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
<b>Imidazole Blend</b>	<b>5-10%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	

The Full Text for all Hazard Statements are Displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

<b>Inhalation</b>	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

#### Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Skin irritation. Allergic rash.
<b>Eye contact</b>	Causes serious eye damage.

#### Indication of immediate medical attention and special treatment needed

## EPO-TEK 323LP PMF Syringe

**Notes for the doctor**                      Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media**    Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).

#### Special hazards arising from the substance or mixture

**Hazardous combustion products**                      Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting**                      Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

**Special protective equipment for firefighters**                      Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**                      Wear protective clothing as described in Section 8 of this safety data sheet. Avoid contact with skin and eyes. Keep unnecessary and unprotected personnel away from the spillage.

#### Environmental precautions

**Environmental precautions**                      Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**                      Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections**                      For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions**                      Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

#### Conditions for safe storage, including any incompatibilities

**Storage precautions**                      Store at -40 degrees C. Keep container tightly sealed when not in use.

**Storage class**                                      Chemical storage.

#### Specific end uses(s)

**Specific end use(s)**                      The identified uses for this product are detailed in Section 1.2.

### 8. Exposure Controls/personal protection

**Ingredient comments**                      No exposure limits known for ingredient(s).

#### Exposure controls

## EPO-TEK 323LP PMF Syringe

### Protective equipment



#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

#### Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

#### Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

#### Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

#### Hygiene measures

Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

#### Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

## 9. Physical and Chemical Properties

### Information on basic physical and chemical properties

Appearance	Liquid.
Color	Yellowish.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapor density	> Air
Other information	None.

## 10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	May polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).

## 11. Toxicological information

### Information on toxicological effects

## EPO-TEK 323LP PMF Syringe

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	May cause sensitisation by skin contact. Irritating to skin.
<b>Eye contact</b>	Causes serious eye damage.

### 12. Ecological Information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

#### Persistence and degradability

**Persistence and degradability** No data available.

#### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

#### Mobility in soil

**Mobility** No data available.

#### Other adverse effects

**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

**UN No. (DOT)** 3082

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

#### UN proper shipping name

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

## EPO-TEK 323LP PMF Syringe

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

### Transport hazard class(es)

**TDG class** 9

**TDG label** 9

**IMDG Class** 9

**ICAO class/division** 9

### Transport labels



### Packing group

**DOT pack group** III

**TDG Packing Group** III

**IMDG packing group** III

**ICAO packing group** III

### Environmental hazards

#### Environmentally Hazardous Substance



### Special precautions for user

**EmS** F-A, S-F

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

### US Federal Regulations

#### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

#### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

#### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

## EPO-TEK 323LP PMF Syringe

### **SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

### **CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

### **US State Regulations**

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

#### **Rhode Island "Right To Know" List**

None of the ingredients are required to be listed.

#### **Minnesota "Right To Know" List**

None of the ingredients are required to be listed.

#### **New Jersey "Right To Know" List**

None of the ingredients are required to be listed.

#### **Pennsylvania "Right To Know" List**

None of the ingredients are required to be listed.

### **Inventories**

#### **EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed or exempt.

#### **Australia - AICS**

All the ingredients are listed or exempt.

#### **Japan - MITI**

All the ingredients are listed or exempt.

#### **Korea - KECI**

Some of the ingredients are listed or exempt.

## EPO-TEK 323LP PMF Syringe

### China - IECSC

All the ingredients are listed or exempt.

### Philippines - PICCS

Some of the ingredients are listed or exempt.

## 16. Other information

<b>Revision date</b>	6/14/2016
<b>Revision</b>	1
<b>Hazard statements in full</b>	H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.