



## SAFETY DATA SHEET EPO-TEK TM121 Part A

### 1. Identification

#### Product identifier

**Product name** EPO-TEK TM121 Part A

**Product number** TM121/A

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

#### Emergency telephone number

**Emergency telephone** +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

**Environmental hazards** Aquatic Chronic 2 - H411

#### Label elements

##### Pictogram



##### Signal word

Warning

##### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

##### Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P302+P352 If on skin: Wash with plenty of water.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337+P313 If eye irritation persists: Get medical advice/ attention.  
P501 Dispose of contents/ container in accordance with national regulations.

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**Contains** Epoxy Phenol Novolac

### Other hazards

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

<b>Epoxy Phenol Novolac</b>	<b>10-30%</b>
CAS number: 9003-36-5	

#### **Classification**

Skin Irrit. 2 - H315  
 Eye Irrit. 2 - H319  
 Skin Sens. 1 - H317  
 Aquatic Chronic 2 - H411

The Full Text for all Hazard Statements are Displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

<b>Inhalation</b>	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

#### Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	May cause sensitization by skin contact. Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.

#### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media** Dry chemicals. Foam. Carbon dioxide (CO2).

#### Special hazards arising from the substance or mixture

**Hazardous combustion products** Thermal decomposition or combustion products may include the following substances: Oxides of carbon.

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### Advice for firefighters

<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

**Environmental precautions** Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up** Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections** For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions** Avoid spilling. Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented. Provide adequate ventilation.

#### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store at room temperature. Keep container tightly sealed when not in use.

**Storage class** Chemical storage.

#### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.2.

### 8. Exposure Controls/personal protection

**Ingredient comments** No exposure limits known for ingredient(s).

#### Exposure controls

##### Protective equipment



**Appropriate engineering controls** Provide adequate general and local exhaust ventilation.

**Eye/face protection** Wear tight-fitting, chemical splash goggles or face shield.

**Hand protection** Wear protective gloves made of the following material: Impermeable material.

**Other skin and body protection** Wear appropriate clothing to prevent any possibility of skin contact.

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<b>Hygiene measures</b>	Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	Grey.
<b>Odor</b>	Mild.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	< BuAc
<b>Vapor density</b>	> Air
<b>Other information</b>	None.

### 10. Stability and reactivity

<b>Reactivity</b>	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	Will not polymerize.
<b>Conditions to avoid</b>	Avoid excessive heat for prolonged periods of time.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong reducing agents.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ). Oxides of nitrogen.

### 11. Toxicological information

#### Information on toxicological effects

<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
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<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	May cause sensitization by skin contact. Irritating to skin.
<b>Eye contact</b>	Causes serious eye irritation.

### 12. Ecological Information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

#### Toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** No data available.

#### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

#### Mobility in soil

**Mobility** The product has poor water-solubility.

#### Other adverse effects

**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

**UN No. (DOT)** 3082

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

#### UN proper shipping name

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

#### Transport hazard class(es)

## EPO-TEK TM121 Part A

TDG class	9
TDG label	9
IMDG Class	9
ICAO class/division	9

### Transport labels



### Packing group

DOT pack group	III
TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III

### Environmental hazards

#### Environmentally Hazardous Substance



### Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

### US Federal Regulations

#### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

#### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

#### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

#### **SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

#### **CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

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### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

### **US State Regulations**

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

#### **Rhode Island "Right To Know" List**

None of the ingredients are required to be listed.

#### **Minnesota "Right To Know" List**

None of the ingredients are required to be listed.

#### **New Jersey "Right To Know" List**

None of the ingredients are required to be listed.

#### **Pennsylvania "Right To Know" List**

None of the ingredients are required to be listed.

### **Inventories**

#### **EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

#### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed.

#### **Australia - AICS**

All the ingredients are listed or exempt.

#### **Japan - MITI**

Some of the ingredients are listed or exempt.

#### **Korea - KECI**

All the ingredients are listed or exempt.

#### **China - IECSC**

All the ingredients are listed or exempt.

#### **Philippines - PICCS**

All the ingredients are listed or exempt.

### **16. Other information**

## EPO-TEK TM121 Part A

<b>Revision date</b>	2/11/2016
<b>Revision</b>	1
<b>Hazard statements in full</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

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## SAFETY DATA SHEET EPO-TEK TM121 Part B

### 1. Identification

#### Product identifier

**Product name** EPO-TEK TM121 Part B

**Product number** TM121/B

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360D

**Environmental hazards** Not Classified

#### Label elements

##### Pictogram



##### Signal word

Danger

##### Hazard statements

H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H360D May damage the unborn child.

##### Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.  
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P501 Dispose of contents/ container in accordance with national regulations.

##### Contains

Substituted Imidazole Blend, Imidazole

### 3. Composition/information on ingredients

#### Mixtures

## EPO-TEK TM121 Part B

<b>Substituted Imidazole Blend</b>	<b>60-100%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
<b>Imidazole</b>	<b>30-60%</b>
CAS number: 288-32-4	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Repr. 1B - H360D	

The Full Text for all Hazard Statements are Displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

<b>Inhalation</b>	Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
<b>Ingestion</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
<b>Skin Contact</b>	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

#### Most important symptoms and effects, both acute and delayed

<b>Ingestion</b>	May cause chemical burns in mouth and throat.
<b>Skin contact</b>	Burns can occur.
<b>Eye contact</b>	Severe irritation, burning and tearing.

#### Indication of immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
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### 5. Fire-fighting measures

#### Extinguishing media

<b>Suitable extinguishing media</b>	Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog.
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#### Special hazards arising from the substance or mixture

<b>Hazardous combustion products</b>	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
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## EPO-TEK TM121 Part B

### Advice for firefighters

**Protective actions during firefighting**      Avoid breathing fire gases or vapors.

**Special protective equipment for firefighters**      Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**      Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

#### Environmental precautions

**Environmental precautions**      Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**      Collect and place in suitable waste disposal containers and seal securely.

**Reference to other sections**      For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions**      Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation. Protect against direct sunlight.

#### Conditions for safe storage, including any incompatibilities

**Storage precautions**      Store at room temperature. Keep container tightly sealed when not in use.

#### Specific end uses(s)

**Specific end use(s)**      The identified uses for this product are detailed in Section 1.2.

### 8. Exposure Controls/personal protection

**Ingredient comments**      No exposure limits known for ingredient(s).

#### Exposure controls

##### Protective equipment



**Appropriate engineering controls**      Provide adequate general and local exhaust ventilation.

**Eye/face protection**      Wear tight-fitting, chemical splash goggles or face shield.

**Hand protection**      It is recommended that chemical-resistant, impervious gloves are worn.

**Other skin and body protection**      Wear appropriate clothing to prevent any possibility of skin contact.

## EPO-TEK TM121 Part B

<b>Hygiene measures</b>	Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Color</b>	Amber.
<b>Odor</b>	Slight.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	<BuAc
<b>Vapor density</b>	>1
<b>Solubility(ies)</b>	Slightly soluble in water.
<b>Other information</b>	None.

### 10. Stability and reactivity

<b>Reactivity</b>	The following materials may react with the product: Acids. Alkalis. Strong oxidizing agents. Strong reducing agents.
<b>Stability</b>	Stable at normal ambient temperatures.
<b>Possibility of hazardous reactions</b>	Will not polymerize.
<b>Conditions to avoid</b>	Avoid exposure to high temperatures or direct sunlight. Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong reducing agents. Strong acids. Strong alkalis.
<b>Hazardous decomposition products</b>	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Fire creates: Toxic gases/vapors/fumes of: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ). Hydrogen cyanide (HCN). Nitrous gases (NO <sub>x</sub> ).

### 11. Toxicological information

#### Information on toxicological effects

<b>Inhalation</b>	Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	Harmful if swallowed.
<b>Skin Contact</b>	Causes burns.
<b>Eye contact</b>	Causes burns.

## EPO-TEK TM121 Part B

### 12. Ecological Information

#### Toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** The product is moderately biodegradable.

#### Bioaccumulative potential

**Bio-Accumulative Potential** The product contains potentially bioaccumulating substances.

#### Mobility in soil

**Mobility** Semi-mobile.

#### Other adverse effects

**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

**UN No. (DOT)** 3267

**UN No. (TDG)** 3267

**UN No. (IMDG)** 3267

**UN No. (ICAO)** 3267

#### UN proper shipping name

**Proper shipping name (DOT)** CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

**Proper shipping name (TDG)** CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

**Proper shipping name (IMDG)** CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

**Proper shipping name (ICAO)** CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

#### Transport hazard class(es)

**TDG class** 8

**TDG label** 8

**IMDG Class** 8

**ICAO class/division** 8

#### Transport labels



#### Packing group

## EPO-TEK TM121 Part B

DOT pack group	III
TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III

### Environmental hazards

#### Environmentally Hazardous Substance

No.

### Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

### US Federal Regulations

#### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

#### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are required to be listed.

#### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

#### **SARA 313 Emission Reporting**

None of the ingredients are required to be listed.

#### **CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

#### **OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

### US State Regulations

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are required to be listed.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

#### **Massachusetts "Right To Know" List**

None of the ingredients are required to be listed.

## EPO-TEK TM121 Part B

### Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

### Minnesota "Right To Know" List

None of the ingredients are required to be listed.

### New Jersey "Right To Know" List

None of the ingredients are required to be listed.

### Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

### Inventories

#### EU - EINECS/ELINCS

All the ingredients are listed or exempt.

#### Canada - DSL/NDSL

All the ingredients are listed or exempt.

#### US - TSCA

All the ingredients are listed or exempt.

#### US - TSCA 12(b) Export Notification

None of the ingredients are listed.

#### Australia - AICS

All the ingredients are listed or exempt.

#### Japan - MITI

All the ingredients are listed or exempt.

#### Korea - KECI

All the ingredients are listed or exempt.

#### China - IECSC

All the ingredients are listed or exempt.

#### Philippines - PICCS

All the ingredients are listed or exempt.

### 16. Other information

<b>Revision date</b>	2/11/2016
<b>Revision</b>	1
<b>Hazard statements in full</b>	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H318 Causes serious eye damage. H360D May damage the unborn child.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.