



SAFETY DATA SHEET EPO-TEK T7139 Part A

1. Identification

Product identifier

Product name EPO-TEK T7139 Part A

Product number T7139/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P501 Dispose of contents/container in accordance with national regulations.

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Contains Epoxy Phenol Novolac

Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	30-60%
CAS number: 9003-36-5	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

Reactive Diluent

10-30%

CAS number: Proprietary

Classification

Skin Irrit. 2 - H315
 Eye Dam. 1 - H318
 Skin Sens. 1 - H317
 Acute Tox. 4 - H302
 Acute Tox. 4 - H312
 Acute Tox. 4 - H332

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.

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Eye contact May cause serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Water spray, fog or mist. Foam. Powder.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO₂). Carbon monoxide (CO).

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Methods and material for containment and cleaning up

Methods for cleaning up Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Persons susceptible to allergic reactions should not handle this product.

Advice on general occupational hygiene Provide eyewash station. Do not eat, drink or smoke when using this product. Wash after use and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

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Eye/face protection	The following protection should be worn: Chemical splash goggles.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Black.
Odor	Mild.
Evaporation rate	<BuAc
Vapour density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong acids. Strong alkalis. Strong oxidizing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong acids. Strong alkalis.
Hazardous decomposition products	Heating may generate the following products: Toxic gases/vapors/fumes of: Carbon dioxide (CO ₂). Carbon monoxide (CO).

11. Toxicological information

Information on toxicological effects

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
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Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

12. Ecological Information

Ecotoxicity	The product contains substances which are toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.
Toxicity	
Acute toxicity - fish	Not available.
Persistence and degradability	
Persistence and degradability	No data available.
Bioaccumulative potential	
Bio-Accumulative Potential	No data available on bioaccumulation.
Mobility in soil	
Mobility	The product has poor water-solubility.
Other adverse effects	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number	
UN No. (DOT)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN proper shipping name	
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

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Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class 9
 DOT hazard label Class 9
 IMDG Class 9
 ICAO class/division 9

Transport labels



Packing group

DOT pack group III
 IMDG packing group III
 ICAO packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

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US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date

10/1/2015

EPO-TEK T7139 Part A

Revision	2
Supersedes date	4/1/2014
Hazard statements in full	H302 Harmful if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK T7139 Part B

1. Identification

Product identifier

Product name EPO-TEK T7139 Part B

Product number T7139/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335

Environmental hazards Not Classified

Label elements

Pictogram



Signal word Danger

Hazard statements
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary statements
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 If swallowed: Immediately call a poison center/doctor.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/container in accordance with national regulations.

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3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	30-60%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Acute Tox. 4 - H302	
STOT SE 3 - H335	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Get medical attention immediately.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.

Most important symptoms and effects, both acute and delayed

Inhalation	Vapors may cause headache, fatigue, dizziness and nausea. Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.
Ingestion	May cause stomach pain or vomiting.
Skin contact	Skin irritation.
Eye contact	Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Dry chemicals. Foam. Carbon dioxide (CO ₂).
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Special hazards arising from the substance or mixture

Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO ₂). Carbon monoxide (CO). Oxides of nitrogen.
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Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Methods and material for containment and cleaning up

Methods for cleaning up No smoking, sparks, flames or other sources of ignition near spillage. Absorb spillage with sand or other inert absorbent.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection The following protection should be worn: Chemical splash goggles or face shield.

Hand protection Use protective gloves. It is recommended that gloves are made of the following material: Neoprene.

Other skin and body protection Provide eyewash station and safety shower.

Hygiene measures Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Amber.

Odor Mild.

Flash point > 93°C

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Evaporation rate	<BuAc
Vapour density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Nitrous gases (NO _x).

11. Toxicological information

Information on toxicological effects

Inhalation	Irritating to respiratory system.
Ingestion	Harmful if swallowed.
Skin Contact	Irritating to skin.
Eye contact	Risk of serious damage to eyes.

12. Ecological Information

Ecotoxicity There are no data on the ecotoxicity of this product.

Toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product has poor water-solubility.

Other adverse effects

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Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).

UN Number

Not applicable.

UN proper shipping name

Not applicable.

Transport hazard class(es)

No transport warning sign required.

Packing group

Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

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EPO-TEK T7139 Part B

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All the ingredients are listed or exempt.

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All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

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Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

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Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date

10/1/2015

EPO-TEK T7139 Part B

Revision	2
Supersedes date	4/1/2014
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation.

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