



## SAFETY DATA SHEET EPO-TEK® P1011S

### 1. Identification

#### Product identifier

**Product name** EPO-TEK® P1011S  
**Product number** P1011S

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.  
**Uses advised against** Use only for intended applications.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
 14 Fortune Drive  
 Billerica, MA 01821  
 USA  
 (978) 667-3805  
 (978) 663-9782  
 www.epotek.com, SDS@epotek.com

#### Emergency telephone number

**Emergency telephone** ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified  
**Health hazards** Acute Tox. 4 - H332 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317  
**Environmental hazards** Aquatic Chronic 2 - H411

#### Label elements

##### Pictogram



##### Signal word

Danger

##### Hazard statements

H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H332 Harmful if inhaled.  
 H411 Toxic to aquatic life with long lasting effects.

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<b>Precautionary statements</b>	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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**Contains** Diluent, Bisphenol A Diglycidyl Ether Resin, Reactive Diluent, Substituted Imidazole

### Other hazards

Harmful dust may be released during cutting or grinding process.

### 3. Composition/information on ingredients

#### Substances

<b>Silver</b>	<b>60-100%</b>
CAS number: 7440-22-4	
<b>Classification</b>	
Aquatic Chronic 2 - H411	
<b>Diluent</b>	<b>10-30%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
<b>Bisphenol A Diglycidyl Ether Resin</b>	<b>5-10%</b>
CAS number: 25085-99-8	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
<b>Polyimide Polymer</b>	<b>1-5%</b>
CAS number: Proprietary	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
STOT SE 3 - H335	

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<b>Reactive Diluent</b>	<b>1-5%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
<b>Substituted Imidazole</b>	<b>1-5%</b>
CAS number: Proprietary	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	

The full text for all hazard statements is displayed in Section 16.

**Product name** EPO-TEK® P1011S

#### 4. First-aid measures

##### Description of first aid measures

<b>Inhalation</b>	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

##### Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Harmful if inhaled. Vapors may cause headache, fatigue, dizziness and nausea. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes severe burns. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye damage.

##### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

#### 5. Fire-fighting measures

##### Extinguishing media

**Suitable extinguishing media** Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).

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### Special hazards arising from the substance or mixture

**Hazardous combustion products** Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### Advice for firefighters

**Protective actions during firefighting** Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

### Environmental precautions

**Environmental precautions** Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

### Methods and material for containment and cleaning up

**Methods for cleaning up** Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections** For personal protection, see Section 8.

## 7. Handling and storage

### Precautions for safe handling

**Usage precautions** Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

**Advice on general occupational hygiene** Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in a refrigerator. Keep container tightly sealed when not in use.

**Storage class** Chemical storage.

### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

## 8. Exposure Controls/personal protection

### Control parameters

### Occupational exposure limits

#### Silver

Long-term exposure limit (8-hour TWA): ACGIH 0.1 mg/m<sup>3</sup>

Short-term exposure limit (15-minute): ACGIH

ACGIH = American Conference of Governmental Industrial Hygienists.

### Exposure controls

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### Protective equipment



<b>Appropriate engineering controls</b>	Provide adequate general and local exhaust ventilation.
<b>Eye/face protection</b>	Wear tight-fitting, chemical splash goggles or face shield.
<b>Hand protection</b>	It is recommended that chemical-resistant, impervious gloves are worn.
<b>Other skin and body protection</b>	Wear appropriate clothing to prevent any possibility of skin contact.
<b>Hygiene measures</b>	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn.

## 9. Physical and Chemical Properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Paste.
<b>Color</b>	Silver.
<b>Odor</b>	Slight.
<b>Odor threshold</b>	No specific test data are available.
<b>pH</b>	No specific test data are available.
<b>Melting point</b>	No specific test data are available.
<b>Initial boiling point and range</b>	No specific test data are available.
<b>Flash point</b>	> 93°C
<b>Evaporation rate</b>	<BuAc
<b>Flammability (solid, gas)</b>	No specific test data are available.
<b>Upper/lower flammability or explosive limits</b>	No specific test data are available.
<b>Vapor density</b>	>1
<b>Relative density</b>	No specific test data are available.
<b>Solubility(ies)</b>	Slightly soluble in water.
<b>Partition coefficient</b>	No specific test data are available.
<b>Auto-ignition temperature</b>	No specific test data are available.
<b>Decomposition Temperature</b>	No specific test data are available.
<b>Viscosity</b>	No specific test data are available.
<b>Other information</b>	None.

## 10. Stability and reactivity

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<b>Reactivity</b>	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	Will not polymerize.
<b>Conditions to avoid</b>	Avoid excessive heat for prolonged periods of time.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong reducing agents.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### 11. Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

ATE oral (mg/kg) 12,501.04

##### Acute toxicity - dermal

ATE dermal (mg/kg) 4,490.89

##### Acute toxicity - inhalation

ATE inhalation (gases ppm) 18,371.83

ATE inhalation (vapours mg/l) 44.91

ATE inhalation (dusts/mists mg/l) 6.12

<b>Inhalation</b>	Harmful by inhalation. Vapors may cause headache, fatigue, dizziness and nausea. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	Harmful in contact with skin. Causes severe burns. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye damage.

### 12. Ecological Information

**Ecotoxicity** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### Acute aquatic toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** No data available.

#### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

**Partition coefficient** No specific test data are available.

#### Mobility in soil

**EPO-TEK® P1011S**

**Mobility** The product has poor water-solubility.

**Other adverse effects**

**Other adverse effects** Not known.

**13. Disposal considerations****Waste treatment methods**

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**14. Transport information****UN Number**

**UN No. (TDG)** 1760  
**UN No. (IMDG)** 1760  
**UN No. (ICAO)** 1760  
**UN No. (DOT)** UN1760

**UN proper shipping name**

**Proper shipping name (TDG)** CORROSIVE LIQUID, N.O.S. (Diluent)  
**Proper shipping name (IMDG)** CORROSIVE LIQUID, N.O.S. (Diluent)  
**Proper shipping name (ICAO)** CORROSIVE LIQUID, N.O.S. (Diluent)  
**Proper shipping name (DOT)** CORROSIVE LIQUIDS, N.O.S. (Diluent)

**Transport hazard class(es)**

**DOT hazard class** 8  
**DOT hazard label** 8  
**TDG class** 8  
**TDG label(s)** 8  
**IMDG Class** 8  
**ICAO class/division** 8

**Transport labels****DOT transport labels****Packing group**

**TDG Packing Group** III  
**IMDG packing group** III  
**ICAO packing group** III

**EPO-TEK® P1011S**

DOT packing group III

**Environmental hazards**

Environmentally Hazardous Substance

**Special precautions for user**

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

**15. Regulatory information**

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

The following ingredients are listed:

*Silver*

1,000 lbs (454 Kg)

**SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are required to be listed.

**SARA 313 Emission Reporting**

The following ingredients are listed:

*Silver***CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

**OSHA Highly Hazardous Chemicals**

None of the ingredients are required to be listed.

**US State Regulations****California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

**California Air Toxics "Hot Spots" (A-I)**

The following ingredients are listed:

*Silver***California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.



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### Massachusetts "Right To Know" List

The following ingredients are listed:

*Silver*

### Rhode Island "Right To Know" List

The following ingredients are listed:

*Silver*

### Minnesota "Right To Know" List

The following ingredients are listed:

*Silver*

### New Jersey "Right To Know" List

The following ingredients are listed:

*Silver*

### Pennsylvania "Right To Know" List

The following ingredients are listed:

*Silver*

### Inventories

#### EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

#### Canada - DSL/NDSL

All the ingredients are listed or exempt.

#### US - TSCA

All the ingredients are listed or exempt.

#### US - TSCA 12(b) Export Notification

None of the ingredients are listed.

#### Australia - AICS

Some of the ingredients are listed or exempt.

#### Japan - MITI

Some of the ingredients are listed or exempt.

#### Korea - KECI

Some of the ingredients are listed or exempt.

#### China - IECSC

Some of the ingredients are listed or exempt.

#### Philippines - PICCS

Some of the ingredients are listed or exempt.

### 16. Other information

Revision date	5/11/2018
Revision	2
Supersedes date	3/19/2015

## EPO-TEK® P1011S

### Hazard statements in full

H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H411 Toxic to aquatic life with long lasting effects.

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