



SAFETY DATA SHEET EPO-TEK® P1011-ST

1. Identification

Product identifier

Product name EPO-TEK® P1011-ST

Product number P1011-ST

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols



Signal word

Danger

Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® P1011-ST

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
---------------------------------	---

Contains Diluent, Bisphenol A Diglycidyl Ether Resin, Substituted Imidazole

Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Silver	60-100%
CAS number: 7440-22-4	
Classification	
Aquatic Chronic 2 - H411	
Diluent	10-30%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Bisphenol A Diglycidyl Ether Resin	5-10%
CAS number: 1675-54-3	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Polyimide Polymer	1-5%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
STOT SE 3 - H335	

EPO-TEK® P1011-ST

Substituted Imidazole	1-5%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures**Description of first aid measures**

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes severe burns. May cause an allergic skin reaction. May cause sensitisation by skin contact.
Eye contact	Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
-----------------------------	------------------------

5. Fire-fighting measures**Extinguishing media**

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
--------------------------------------	---

Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

EPO-TEK® P1011-ST

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash contaminated skin thoroughly after handling. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Silver

Long-term exposure limit (8-hour TWA): ACGIH 0.1 mg/m³

Short-term exposure limit (15-minute): ACGIH

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

EPO-TEK® P1011-ST

Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Silver.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Evaporation factor	No specific test data are available.
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1
Relative density	No specific test data are available.
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	May polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.

EPO-TEK® P1011-ST

Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 43,125.53

Acute toxicity - dermal

ATE dermal (mg/kg) 5,554.37

Acute toxicity - inhalation

ATE inhalation (gases ppm) 22,722.42

ATE inhalation (vapours mg/l) 55.54

ATE inhalation (dusts/mists mg/l) 7.57

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes severe burns. May cause an allergic skin reaction. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage. Severe irritation, burning and tearing.

Toxicological information on ingredients.

Bisphenol A Diglycidyl Ether Resin

Carcinogenicity

IARC carcinogenicity IARC Group 3 Not classifiable as to its carcinogenicity to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

OSHA Carcinogenicity Not listed.

12. Ecological information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute aquatic toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Other adverse effects

EPO-TEK® P1011-ST

Other adverse effects Not known.

13. Disposal considerations**Waste treatment methods**

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information**UN Number**

UN No. (TDG)	1760
UN No. (IMDG)	1760
UN No. (ICAO)	1760
UN No. (DOT)	UN1760

UN proper shipping name

Proper shipping name (TDG)	CORROSIVE LIQUID, N.O.S. (Diluent)
Proper shipping name (IMDG)	CORROSIVE LIQUID, N.O.S. (Diluent)
Proper shipping name (ICAO)	CORROSIVE LIQUID, N.O.S. (Diluent)
Proper shipping name (DOT)	CORROSIVE LIQUIDS, N.O.S. (Diluent)

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	8
TDG class	8
TDG label(s)	8
IMDG Class	8
ICAO class/division	8

Transport labels**DOT transport labels****Packing group**

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

EPO-TEK® P1011-ST**Environmentally Hazardous Substance****Special precautions for user****EmS** F-A, S-B**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.**15. Regulatory information****Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Silver

1,000 lbs (454 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

The following ingredients are listed:

*Silver***CAA Accidental Release Prevention**

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

*Silver***California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Silver

EPO-TEK® P1011-ST

Rhode Island "Right To Know" List

The following ingredients are listed:

Silver

Minnesota "Right To Know" List

The following ingredients are listed:

Silver

New Jersey "Right To Know" List

The following ingredients are listed:

Silver

Pennsylvania "Right To Know" List

The following ingredients are listed:

Silver

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

Some of the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	1/21/2020
Revision	2
Supersedes date	4/1/2015

EPO-TEK® P1011-ST

Hazard statements in full

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.