



## SAFETY DATA SHEET EPO-TEK® OG198-54

### 1. Identification

#### Product identifier

**Product name** EPO-TEK® OG198-54  
**Product number** OG198-54

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.  
**Uses advised against** Use only for intended applications.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

#### Emergency telephone number

**Emergency telephone** ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

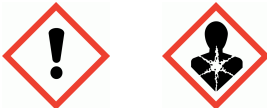
### 2. Hazard(s) identification

#### Classification of the substance or mixture

**Physical hazards** Not Classified  
**Health hazards** Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 Repr. 2 - H361d STOT RE 2 - H373  
**Environmental hazards** Not Classified

#### Label elements

##### Hazard symbols



**Signal word** Warning

**Hazard statements** H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H361d Suspected of damaging the unborn child.  
H373 May cause damage to organs through prolonged or repeated exposure.

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<b>Precautionary statements</b>	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 If on skin: Wash with plenty of water. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P501 Dispose of contents/ container in accordance with national regulations.
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**Contains** Reactive Diluent, Epoxy Resin

**Other hazards**

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

**3. Composition/information on ingredients****Mixtures**

<b>Reactive Diluent</b>	<b>30-60%</b>
CAS number: Proprietary	
<b>Classification</b> Skin Irrit. 2 - H315 Repr. 2 - H361d STOT RE 2 - H373	
<b>Epoxy Resin</b>	<b>30-60%</b>
CAS number: Proprietary	
<b>Classification</b> Skin Sens. 1 - H317	
<b>Photoinitiator</b>	<b>1-5%</b>
CAS number: Proprietary	
<b>Classification</b> Eye Dam. 1 - H318	

The full text for all hazard statements is displayed in Section 16.

**4. First-aid measures****Description of first aid measures**

<b>Inhalation</b>	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
<b>Skin Contact</b>	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
<b>Eye contact</b>	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

**Most important symptoms and effects, both acute and delayed**

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<b>General information</b>	Contains a substance/a group of substances which may damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. May cause damage to organs through prolonged or repeated exposure.
<b>Inhalation</b>	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye irritation.

### Indication of immediate medical attention and special treatment needed

**Notes for the doctor**                      Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media**    Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO<sub>2</sub>).

#### Special hazards arising from the substance or mixture

**Specific hazards**                      Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

**Hazardous combustion products**    Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting**    Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

**Special protective equipment for firefighters**    Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**                      Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

**Environmental precautions**              Avoid release to the environment.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**                      Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections**              For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions**                      Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

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### Advice on general occupational hygiene

Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in a refrigerator. Keep away from heat, sparks and open flame. Keep container tightly sealed when not in use. Protect from sunlight.

**Storage class** Chemical storage.

### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

## 8. Exposure controls/Personal protection

**Ingredient comments** No exposure limits known for ingredient(s).

### Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

#### Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

#### Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

#### Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

#### Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

#### Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Color</b>	Clear. Colorless.
<b>Odor</b>	Slight.
<b>Odor threshold</b>	No specific test data are available.
<b>pH</b>	No specific test data are available.
<b>Melting point</b>	No specific test data are available.
<b>Initial boiling point and range</b>	No specific test data are available.
<b>Flash point</b>	>93°C
<b>Evaporation rate</b>	<BuAc

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<b>Evaporation factor</b>	No specific test data are available.
<b>Flammability (solid, gas)</b>	No specific test data are available.
<b>Upper/lower flammability or explosive limits</b>	No specific test data are available.
<b>Vapor pressure</b>	No specific test data are available.
<b>Vapor density</b>	> 1
<b>Relative density</b>	No specific test data are available.
<b>Solubility(ies)</b>	No specific test data are available.
<b>Partition coefficient</b>	No specific test data are available.
<b>Auto-ignition temperature</b>	No specific test data are available.
<b>Decomposition Temperature</b>	No specific test data are available.
<b>Viscosity</b>	No specific test data are available.
<b>Other information</b>	Not available.

**10. Stability and reactivity**

<b>Reactivity</b>	The following materials may react with the product: Acids. Alkalis.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	May polymerize.
<b>Conditions to avoid</b>	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition. Avoid exposure to high temperatures or direct sunlight.
<b>Materials to avoid</b>	Strong acids. Strong alkalis.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

**11. Toxicological information****Information on toxicological effects**

<b>General information</b>	Contains a substance/a group of substances which may damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. May cause damage to organs through prolonged or repeated exposure.
<b>Inhalation</b>	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
<b>Ingestion</b>	May cause discomfort if swallowed.
<b>Skin Contact</b>	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
<b>Eye contact</b>	Causes serious eye irritation.

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**Acute and chronic health hazards** Prolonged exposure to the preparation may cause serious health effects.

**Target Organs** Liver

**12. Ecological information****Acute aquatic toxicity**

**Acute toxicity - fish** Not available.

**Persistence and degradability**

**Persistence and degradability** No data available.

**Bioaccumulative potential**

**Bio-Accumulative Potential** No data available on bioaccumulation.

**Partition coefficient** No specific test data are available.

**Mobility in soil**

**Mobility** No data available.

**Other adverse effects**

**Other adverse effects** Not known.

**13. Disposal considerations****Waste treatment methods**

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**14. Transport information**

**General** The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

**UN Number**

**UN No. (International)** Not applicable.

**UN proper shipping name**

**Proper shipping name (International)** Not applicable.

**Transport hazard class(es)**

**Transport Labels (International)** No transport warning sign required.

**Transport labels**

No transport warning sign required.

**DOT transport labels**

No transport warning sign required.

**Packing group**

**Packing group (International)** Not applicable.

**Environmental hazards**

**EPO-TEK® OG198-54****Environmentally Hazardous Substance**

No.

**Special precautions for user**

Not applicable.

**DOT TIH Zone** Not applicable.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.**15. Regulatory information****Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are listed.

**SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are listed.

**SARA 313 Emission Reporting**

The following ingredients are listed:

**CAA Accidental Release Prevention**

None of the ingredients are listed.

**OSHA Highly Hazardous Chemicals**

None of the ingredients are listed.

**US State Regulations****California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are listed.

**Massachusetts "Right To Know" List**

None of the ingredients are listed.

**Rhode Island "Right To Know" List**

None of the ingredients are listed.

**Minnesota "Right To Know" List**

None of the ingredients are listed.

**New Jersey "Right To Know" List**

None of the ingredients are listed.

**EPO-TEK® OG198-54****Pennsylvania "Right To Know" List**

None of the ingredients are listed.

**Inventories****EU - EINECS/ELINCS**

Some of the ingredients are listed or exempt.

**Canada - DSL/NDSL**

Some of the ingredients are listed or exempt.

**US - TSCA**

All the ingredients are listed or exempt.

**US - TSCA 12(b) Export Notification**

None of the ingredients are listed.

**Australia - AICS**

Some of the ingredients are listed or exempt.

**Japan - ENCS**

Some of the ingredients are listed or exempt.

**Korea - KECI**

Some of the ingredients are listed or exempt.

**China - IECSC**

Some of the ingredients are listed or exempt.

**Philippines - PICCS**

Some of the ingredients are listed or exempt.

**16. Other information**

<b>Revision date</b>	11/25/2019
<b>Revision</b>	3
<b>Supersedes date</b>	11/7/2017
<b>Hazard statements in full</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H361d Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

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