



SAFETY DATA SHEET EPO-TEK OE145-4 Part A

1. Identification

Product identifier

Product name EPO-TEK OE145-4 Part A
Product number OE145-4/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

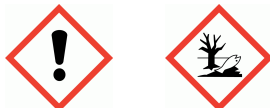
2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337+P313 If eye irritation persists: Get medical advice/ attention.
P501 Dispose of contents/ container in accordance with national regulations.

EPO-TEK OE145-4 Part A

Contains Epoxy Phenol Novolac

Other hazards

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Oxides of nitrogen.
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Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.
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EPO-TEK OE145-4 Part A

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Control parameters

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection The following protection should be worn: Chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

EPO-TEK OE145-4 Part A

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Clear, yellowish liquid.

Odor Mild.

Flash point > 93°C

Evaporation rate < BuAc

Vapor density > Air

Other information None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents. Strong reducing agents. Copper, copper alloys, carbon steel, iron and rust.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous reactions Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time.

Materials to avoid Strong oxidizing agents. Strong reducing agents. Some metals. Copper, copper alloys, carbon steel, iron and rust.

Hazardous decomposition products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Inhalation Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion May cause discomfort if swallowed.

Skin Contact May cause sensitisation by skin contact. Irritating to skin.

Eye contact Irritating to eyes.

12. Ecological Information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity

EPO-TEK OE145-4 Part A

Acute toxicity - fish Not known.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility No data available.

Results of PBT and vPvB assessment

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) 3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

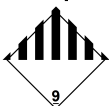
TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

Transport labels



EPO-TEK OE145-4 Part A

Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

International Regulations

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

EPO-TEK OE145-4 Part A

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	1/6/2017
Revision	2
Supersedes date	8/4/2015
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

EPO-TEK OE145-4 Part A

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK OE145-4 Part B

1. Identification

Product identifier

Product name EPO-TEK OE145-4 Part B

Product number OE145-4/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318

Environmental hazards Not Classified

Label elements

Pictogram



Signal word Danger

Hazard statements H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P310 If swallowed: Immediately call a poison center/ doctor.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.

EPO-TEK OE145-4 Part B

Contains Polyoxypropylenediamine

Other hazards

3. Composition/information on ingredients

Mixtures

Polyoxypropylenediamine	60-100%
CAS number: 9046-10-0	

Classification

Acute Tox. 4 - H302
Skin Corr. 1B - H314
Eye Dam. 1 - H318

Substituted Imidazole	10-30%
CAS number: Proprietary	

Classification

Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
STOT SE 3 - H335

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Remove affected person from source of contamination. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.

EPO-TEK OE145-4 Part B

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin contact	Burning pain and severe corrosive skin damage.
Eye contact	Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂). Oxides of nitrogen.

Advice for firefighters

Protective actions during firefighting Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with sand or other inert absorbent. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes.

Advice on general occupational hygiene Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

EPO-TEK OE145-4 Part B

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Control parameters

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Provide eyewash station and safety shower. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Clear, yellowish.

Odor Mild.

Evaporation rate <BuAc

Vapor density >1

Solubility(ies) Soluble in water.

Other information None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.

Stability Stable at normal ambient temperatures.

Possibility of hazardous reactions Will not polymerize.

EPO-TEK OE145-4 Part B

Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause internal injury.
Skin Contact	Causes burns. Harmful in contact with skin.
Eye contact	Causes burns.

12. Ecological Information

Toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility No data available.

Results of PBT and vPvB assessment

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG)	2735
UN No. (IMDG)	2735
UN No. (ICAO)	2735
UN No. (DOT)	2735

EPO-TEK OE145-4 Part B

UN proper shipping name

Proper shipping name (TDG) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine)

Proper shipping name (IMDG) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine)

Proper shipping name (ICAO) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine)

Proper shipping name (DOT) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine)

Transport hazard class(es)

TDG class 8

TDG label(s) 8

IMDG Class 8

ICAO class/division 8

Transport labels



Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

International Regulations

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

EPO-TEK OE145-4 Part B

SARA 313 Emission Reporting

None of the ingredients are listed or exempt.

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List

None of the ingredients are listed or exempt.

Rhode Island "Right To Know" List

None of the ingredients are listed or exempt.

Minnesota "Right To Know" List

None of the ingredients are listed or exempt.

New Jersey "Right To Know" List

None of the ingredients are listed or exempt.

Pennsylvania "Right To Know" List

None of the ingredients are listed or exempt.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

EPO-TEK OE145-4 Part B

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	1/6/2017
Revision	2
Supersedes date	8/4/2015
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H318 Causes serious eye damage. H319 Causes serious eye irritation.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.