



SAFETY DATA SHEET EPO-TEK OE107M Part A

1. Identification

Product identifier

Product name EPO-TEK OE107M Part A

Product number OE107M/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P501 Dispose of contents/container in accordance with national regulations.

EPO-TEK OE107M Part A

Contains Butylated Epoxy Resin, Bisphenol A Diglycidyl Ether Resin

3. Composition/information on ingredients

Mixtures

Butylated Epoxy Resin	60-100%
CAS number: 71033-08-4	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2A - H319
 Skin Sens. 1 - H317

Bisphenol A Diglycidyl Ether Resin	10-30%
CAS number: 25085-99-8	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
Ingestion	Rinse nose and mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless under the direction of medical personnel. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
Skin Contact	Rinse immediately with plenty of water. Do not use organic solvents. Continue to rinse for at least 15 minutes. Take off contaminated clothing and wash it before reuse. Get medical attention if irritation persists after washing.
Eye contact	Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.

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Skin contact Causes skin irritation. May cause sensitisation by skin contact.

Eye contact Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂).

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if safe to do so. Eliminate all sources of ignition. Absorb in vermiculite, dry sand or earth and place into containers. Dispose of contents/container in accordance with national regulations.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities



Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

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Ingredient comments	No exposure limits known for ingredient(s).
Exposure controls	
Protective equipment	
 	
Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Yellowish.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapour density	> Air
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂).

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11. Toxicological information

Information on toxicological effects

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

12. Ecological Information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of contents/container in accordance with national regulations.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).

UN Number

Not applicable.

UN proper shipping name

Not applicable.

Transport hazard class(es)

No transport warning sign required.

Packing group

Not applicable.

Environmental hazards

EPO-TEK OE107M Part A

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EPO-TEK OE107M Part A

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

Some of the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	8/26/2015
Revision	1
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK OE107M Part B

1. Identification

Product identifier

Product name EPO-TEK OE107M Part B

Product number OE107M/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram



Signal word Danger

Hazard statements
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	<p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
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Contains Polyamide and Polyamines

Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Polyamide and Polyamines	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
Ingestion	Remove affected person from source of contamination. Rinse nose and mouth with water. Give plenty of water to drink. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing and rinse skin thoroughly with water. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse for at least 15 minutes. Get medical attention if symptoms are severe or persist.

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach.

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Skin contact Causes severe burns. May cause sensitisation by skin contact.

Eye contact Causes serious eye irritation. Risk of serious damage to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO₂). Carbon monoxide (CO). Oxides of nitrogen.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Methods and material for containment and cleaning up

Methods for cleaning up When handling waste, the safety precautions applying to handling of the product should be considered. Eliminate all sources of ignition. Absorb spillage with inert, damp, non-combustible material. Collect spillage. Dispose of contents/container in accordance with national regulations.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Wear appropriate clothing to prevent any possibility of skin contact.

Advice on general occupational hygiene Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

EPO-TEK OE107M Part B

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapour density	> Air
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO ₂). Carbon monoxide (CO). Oxides of nitrogen.

EPO-TEK OE107M Part B

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.0

Inhalation Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach.

Skin Contact Causes severe burns. May cause sensitisation by skin contact.

Eye contact Causes serious eye irritation. Burns can occur. Risk of serious damage to eyes.

12. Ecological Information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of contents/container in accordance with local regulations.

14. Transport information

UN Number

UN No. (DOT) 2735

UN No. (IMDG) 2735

UN No. (ICAO) 2735

UN proper shipping name

Proper shipping name (DOT) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS Polyamide and Polyamines)

Proper shipping name (IMDG) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS Polyamide and Polyamines)

Proper shipping name (ICAO) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS Polyamide and Polyamines)

Transport hazard class(es)

EPO-TEK OE107M Part B

DOT hazard class	8
DOT hazard label	Corrosive
IMDG Class	8
ICAO class/division	8

Transport labels**Packing group**

DOT pack group	III
IMDG packing group	III
ICAO packing group	III

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information**US Federal Regulations****SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

SARA 313 Emission Reporting

None of the ingredients are listed or exempt.

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)

EPO-TEK OE107M Part B

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List

None of the ingredients are listed or exempt.

Rhode Island "Right To Know" List

None of the ingredients are listed or exempt.

Minnesota "Right To Know" List

None of the ingredients are listed or exempt.

New Jersey "Right To Know" List

None of the ingredients are listed or exempt.

Pennsylvania "Right To Know" List

None of the ingredients are listed or exempt.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

Some of the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date 8/26/2015

Revision 1

EPO-TEK OE107M Part B

Hazard statements in full

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.