



SAFETY DATA SHEET EPO-TEK® OD2158 Part A

1. Identification

Product identifier

Product name EPO-TEK® OD2158 Part A

Product number OD2158/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

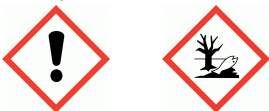
Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Warning

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® OD2158 Part A

Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P302+P352 If on skin: Wash with plenty of water.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P337+P313 If eye irritation persists: Get medical advice/ attention.
 P501 Dispose of contents/ container in accordance with national regulations.

Contains Epoxy Phenol Novolac

Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion May cause discomfort if swallowed.

Skin contact Skin irritation. Allergic rash.

Eye contact Irritation of eyes and mucous membranes. May cause severe eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

EPO-TEK® OD2158 Part A

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



EPO-TEK® OD2158 Part A

Appropriate engineering controls	Provide adequate ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Black.
Odor	Mild.
Flash point	93°C
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Fire creates: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
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EPO-TEK® OD2158 Part A

Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitisation by skin contact. Irritating to skin.
Eye contact	Irritating to eyes. May cause severe eye irritation.

12. Ecological Information

Ecotoxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Acute toxicity - fish	No information available.
<u>Persistence and degradability</u>	
Persistence and degradability	No data available.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	No data available on bioaccumulation.
<u>Mobility in soil</u>	
Mobility	The product has poor water-solubility.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (TDG)	UN3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082

UN proper shipping name

Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)

Transport hazard class(es)

TDG class	9
TDG label(s)	9
IMDG Class	9
ICAO class/division	9

EPO-TEK® OD2158 Part A**Transport labels****Packing group**

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards**Environmentally Hazardous Substance****Special precautions for user**

EmS	F-A, S-F
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15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

EPO-TEK® OD2158 Part A

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	3/30/2017
Revision	2
Supersedes date	8/14/2015
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® OD2158 Part A

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK® OD2158 Part B

1. Identification

Product identifier

Product name EPO-TEK® OD2158 Part B

Product number OD2158/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

EPO-TEK® OD2158 Part B

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Trimethyl-1, 6-Hexanediamine

3. Composition/information on ingredients

Mixtures

Trimethyl-1, 6-Hexanediamine	60-100%
CAS number: 25513-64-8	

Classification

Acute Tox. 4 - H302
 Skin Corr. 1B - H314
 Eye Dam. 1 - H318
 Skin Sens. 1 - H317
 Aquatic Chronic 3 - H412

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin contact	Severe irritation. Burns can occur. Allergic rash.
Eye contact	Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

EPO-TEK® OD2158 Part B

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment. Do not discharge into drains or watercourses or onto the ground.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not handle broken packages without protective equipment. Do not eat, drink or smoke when using the product. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

EPO-TEK® OD2158 Part B

Protective equipment



Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	Wear protective gloves made of the following material: Nitrile rubber. Viton rubber (fluoro rubber). Polyvinylidene chloride/polyethylene (PVDC/PE).
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear liquid.
Odor	Pungent.
Flash point	> 93°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

EPO-TEK® OD2158 Part B

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed. Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin Contact	May cause sensitisation by skin contact. Causes burns.
Eye contact	Severe irritation, burning and tearing. Causes burns. Risk of serious damage to eyes.

12. Ecological Information

Ecotoxicity	Harmful to aquatic life with long lasting effects.
Acute toxicity - fish	No information available.
<u>Persistence and degradability</u>	
Persistence and degradability	No data available.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	No data available on bioaccumulation.
<u>Mobility in soil</u>	
Mobility	The product has poor water-solubility.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (TDG)	UN2327
UN No. (IMDG)	2327
UN No. (ICAO)	2327
UN No. (DOT)	UN2327

UN proper shipping name

Proper shipping name (TDG)	TRIMETHYLHEXAMETHYLENEDIAMINES
Proper shipping name (IMDG)	TRIMETHYLHEXAMETHYLENEDIAMINES
Proper shipping name (ICAO)	TRIMETHYLHEXAMETHYLENEDIAMINES
Proper shipping name (DOT)	TRIMETHYLHEXAMETHYLENEDIAMINES

Transport hazard class(es)

TDG class	8
TDG label(s)	8

EPO-TEK® OD2158 Part B

IMDG Class 8

ICAO class/division 8

Transport labels



Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

EmS F-A, S-B

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

EPO-TEK® OD2158 Part B

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Trimethyl-1, 6-Hexanediamine

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

None of the ingredients are listed.

Korea - KECI

None of the ingredients are listed.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

None of the ingredients are listed.

16. Other information

Revision date	3/30/2017
Revision	2
Supersedes date	8/14/2015

EPO-TEK® OD2158 Part B

Hazard statements in full

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H318 Causes serious eye damage.

H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.