



SAFETY DATA SHEET EPO-TEK® MED-354 Part A

1. Identification

Product identifier

Product name EPO-TEK® MED-354 Part A
Product number MED-354/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
 14 Fortune Drive
 Billerica, MA 01821
 USA
 (978) 667-3805
 (978) 663-9782
 www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Warning

Hazard statements

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P261 Avoid breathing vapor/ spray.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P302+P352 If on skin: Wash with plenty of water.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P501 Dispose of contents/ container in accordance with national regulations.

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Contains Epoxy Phenol Novolac

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Substances

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

Product name EPO-TEK® MED-354 Part A

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

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Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

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Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear liquid.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	<BuAc
Solubility(ies)	Insoluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitisation by skin contact. Irritating to skin.
Eye contact	Causes serious eye irritation.

EPO-TEK® MED-354 Part A**12. Ecological Information**

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations**Waste treatment methods**

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information**UN Number**

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

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ICAO class/division 9

Transport labels**DOT transport labels****Packing group**

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards**Environmentally Hazardous Substance****Special precautions for user**

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

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OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

EPO-TEK® MED-354 Part A

Revision date	3/1/2018
Revision	1
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK® MED-354 Part B

1. Identification

Product identifier

Product name EPO-TEK® MED-354 Part B

Product number MED-354/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335

Environmental hazards Not Classified

Label elements

Pictogram



Signal word Danger

Hazard statements
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary statements
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P310 If swallowed: Immediately call a poison center/ doctor.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.

EPO-TEK® MED-354 Part B

Contains Imidazole Blend, Reactive Diluent

3. Composition/information on ingredients

Mixtures

Imidazole Blend	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	
Reactive Diluent	1-5%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Eye Dam. 1 - H318	
STOT SE 3 - H336	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway. Vapors may cause headache, fatigue, dizziness and nausea.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

EPO-TEK® MED-354 Part B

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Mild.
Flash point	> 93°C
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong alkalis. Strong oxidizing agents. Strong reducing agents. Acids.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

EPO-TEK® MED-354 Part B

Inhalation	May cause respiratory system irritation. Vapors may cause headache, fatigue, dizziness and nausea.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin Contact	Causes skin irritation.
Eye contact	Causes serious eye damage.

12. Ecological Information

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

Not applicable.

UN No. (DOT)

Not applicable.

UN proper shipping name

Not applicable.

Proper shipping name (DOT)

Not applicable.

Transport hazard class(es)

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Not applicable.

EPO-TEK® MED-354 Part B

DOT packing group Not applicable.

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

EPO-TEK® MED-354 Part B

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	3/1/2018
Revision	1
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.