



SAFETY DATA SHEET

EPO-TEK® HYB-297-RT-HV PMF Syringe

1. Identification

Product identifier

Product name EPO-TEK® HYB-297-RT-HV PMF Syringe

Product number HYB-297-RT-HV

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Restricted to professional users. Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 1B - H360D

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols



Signal word

Danger

Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H360D May damage the unborn child.
H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® HYB-297-RT-HV PMF Syringe

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
Supplemental label information	Restricted to professional users.
Contains	Epoxy Resin Blend, Polyoxypropylenediamine, Imidazole
Other hazards	
Hazards not otherwise classified (HNOC)	Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Resin Blend	30-60%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Polyoxypropylenediamine	10-30%
CAS number: 9046-10-0	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Imidazole	<1%
CAS number: 288-32-4	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1C - H314	
Eye Dam. 1 - H318	
Repr. 1B - H360D	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

EPO-TEK® HYB-297-RT-HV PMF Syringe

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if symptoms are severe or persist. Never give anything by mouth to an unconscious person.
Ingestion	Remove affected person from source of contamination. Rinse nose and mouth with water. Give plenty of water to drink. Do not induce vomiting unless under the direction of medical personnel. Get medical attention if any discomfort continues. Never give anything by mouth to an unconscious person.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

General information	Contains a substance/a group of substances which may damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.
Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes severe burns.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂).

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. Keep unnecessary and unprotected personnel away from the spillage. Avoid contact with skin and eyes.

Environmental precautions

Environmental precautions Avoid release to the environment.

EPO-TEK® HYB-297-RT-HV PMF Syringe

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product.

Advice on general occupational hygiene Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at -40°C. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Personal protection Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Clear.

EPO-TEK® HYB-297-RT-HV PMF Syringe

Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	< BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	> 1
Relative density	No specific test data are available.
Solubility(ies)	No specific test data are available.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Acids. Alkalis. Oxidizing materials. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong alkalis. Strong acids. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg)	2,525.25
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General information	Contains a substance/a group of substances which may damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.
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EPO-TEK® HYB-297-RT-HV PMF Syringe

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes burns.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	May damage the unborn child.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 2735

UN No. (IMDG) 2735

UN No. (ICAO) 2735

UN No. (DOT) UN2735

UN proper shipping name

Proper shipping name (TDG) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine, Epoxy Resin Blend)

Proper shipping name (IMDG) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine, Epoxy Resin Blend)

Proper shipping name (ICAO) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine, Epoxy Resin Blend)

EPO-TEK® HYB-297-RT-HV PMF Syringe

Proper shipping name (DOT) AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Polyoxypropylenediamine, Epoxy Resin Blend)

Transport hazard class(es)

DOT hazard class 8

DOT hazard label 8

TDG class 8

TDG label(s) 8

IMDG Class 8

ICAO class/division 8

Transport labels



DOT transport labels



Packing group

TDG Packing Group II

IMDG packing group II

ICAO packing group II

DOT packing group II

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

IMDG Code segregation group 18. Alkalis

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

EPO-TEK® HYB-297-RT-HV PMF Syringe

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

EPO-TEK® HYB-297-RT-HV PMF Syringe

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	11/7/2018
Revision	2
Supersedes date	7/18/2016
Hazard statements in full	<p>H302 Harmful if swallowed.</p> <p>H314 Causes severe skin burns and eye damage.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H318 Causes serious eye damage.</p> <p>H319 Causes serious eye irritation.</p> <p>H360D May damage the unborn child.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p>

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.