



SAFETY DATA SHEET EPO-TEK H81 Part A

1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK H81 Part A
<u>Product No.</u>	EPO-TEK H81 Part A
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782
<u>Emergency Telephone</u>	(800) 255-3924

2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Paste
<u>Color</u>	Brown.
<u>Odor</u>	Mild.
<u>GHS Pictogram</u>	



Signal Word Warning

Hazard Statements

H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Precautionary Statements

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P501	Dispose of contents/container in accordance with local regulations.

Contains

Epoxy Phenol Novolac

GHS Classification

Physical and Chemical Hazards	Not classified.
Human health	Skin Sens. 1 - H317
Environment	Aquatic Chronic 3 - H412

Inhalation

In high concentrations, vapors may irritate throat and respiratory system and cause coughing.

Ingestion

May cause discomfort if swallowed.

Skin Contact

May cause sensitization by skin contact.

Eye Contact

May cause temporary eye irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

EPO-TEK H81 Part A

Epoxy Phenol Novolac	10-30%
CAS No.: 9003-36-5	EC No.:
GHS Classification Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411	

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation

Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion

May cause discomfort if swallowed.

Skin Contact

Allergic rash. Prolonged contact may cause redness, irritation and dry skin.

Eye Contact

May cause temporary eye irritation.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician

Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C) 93

Extinguishing Media

Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO₂).

Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures

Avoid breathing fire vapors.

Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions

Avoid release to the environment.

Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

EPO-TEK H81 Part A

Reference to other sections

For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Provide good ventilation.

Storage

Store at moderate temperatures in dry, well-ventilated area. Keep container tightly sealed when not in use.

Storage Class

Chemical storage.

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment



Engineering Measures

Provide adequate ventilation.

Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

Hand Protection

Wear protective gloves.

Eye Protection

Wear goggles/face shield.

Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Paste
<u>Color</u>	Brown.
<u>Odor</u>	Mild.
<u>Solubility</u>	Slightly soluble in water.
<u>Vapor density (air=1)</u>	>1
<u>Evaporation rate</u>	<BuAc
<u>Flash point (°C)</u>	93

10. STABILITY AND REACTIVITY

Reactivity

Violent reaction with: Strong reducing agents. Strong oxidizing agents.

Stability

Stable under normal temperature conditions.

Hazardous Polymerisation

Will not occur.

Conditions To Avoid

Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.

EPO-TEK H81 Part A

Materials To Avoid

Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products

Fire creates: Carbon monoxide (CO). Carbon dioxide (CO2).

11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:

Epoxy Phenol Novolac (CAS: 9003-36-5)

Toxic Dose 1 - LD 50

>5, 000 mg/kg (oral, rat)

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute Fish Toxicity

Not considered toxic to fish.

Degradability

No data available.

Bioaccumulative potential

No data available on bioaccumulation.

Mobility:

The product has poor water-solubility.

Other adverse effects

Not known.

13. DISPOSAL CONSIDERATIONS

Waste Management

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

14. TRANSPORT INFORMATION

General

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

Road Transport Notes

Not Classified

Rail Transport Notes

Not classified.

Sea Transport Notes

Not classified.

Air Transport Notes

Not classified.

Transport Labels

No transport warning sign required.

Environmentally Hazardous Substance/Marine Pollutant

No.

Transport in Bulk according to Annex II of MARPOL 73/78 and the IBC Code Notes

Not applicable.

15. REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

International Inventories

EU - EINECS/ELINCS

At least one ingredient is not listed.

Canada - DSL/NDSL

All ingredients are listed or exempt.

US - TSCA

All ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All ingredients are listed or exempt.

Japan - MITI

At least one ingredient is not listed.

Korea - KECI

All ingredients are listed or exempt.

China - IECSC

All ingredients are listed or exempt.

Philippines - PICCS

All ingredients are listed or exempt.

16. OTHER INFORMATION

Revision Date 08/07/2014

Revision 1

Disclaimer

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK H81 Part B

1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK H81 Part B
<u>Product No.</u>	EPO-TEK H81 Part B
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782
<u>Emergency Telephone</u>	(800) 255-3924

2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Paste
<u>Color</u>	Brown.
<u>Odor</u>	Mild.
<u>GHS Pictogram</u>	



Signal Word Danger

Hazard Statements

H318 Causes serious eye damage.

Precautionary Statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

GHS Classification

Physical and Chemical Hazards	Not classified.
Human health	Eye Dam. 1 - H318
Environment	Not classified.

Inhalation

In high concentrations, vapors may irritate throat and respiratory system and cause coughing.

Ingestion

May cause discomfort if swallowed.

Skin Contact

Prolonged and frequent contact may cause redness and irritation.

Eye Contact

Risk of serious damage to eyes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

EPO-TEK H81 Part B

Substituted Imidazole Blend	10-30%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Acute Tox. 4 - H302; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; STOT SE 3 - H335	

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Get medical attention immediately. Continue to rinse.

Most important symptoms and effects, both acute and delayed

Inhalation

Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion

May cause discomfort if swallowed.

Skin Contact

Mild dermatitis, allergic skin rash.

Eye Contact

Extreme irritation of eyes and mucous membranes, including burning and tearing. Corneal damage.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician

Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C) 93

Extinguishing Media

Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO₂).

Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures

Avoid breathing fire vapors.

Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions

Avoid release to the environment.

Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

EPO-TEK H81 Part B

Reference to other sections

For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide good ventilation.

Storage

Store at moderate temperatures in dry, well-ventilated area. Keep container tightly sealed when not in use. Keep away from heat, sparks and open flame.

Storage Class

Chemical storage.

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment



Process Conditions

Provide eyewash station.

Engineering Measures

Provide adequate ventilation.

Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

Hand Protection

Wear protective gloves.

Eye Protection

Wear goggles/face shield.

Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Paste
<u>Color</u>	Brown.
<u>Odor</u>	Mild.
<u>Solubility</u>	Insoluble in water
<u>Vapor density (air=1)</u>	>1
<u>Evaporation rate</u>	<BuAc

10. STABILITY AND REACTIVITY

Reactivity

Violent reaction with: Strong oxidizing agents. Strong reducing agents.

Stability

Stable under normal temperature conditions.

Hazardous Polymerisation

Will not occur.

Conditions To Avoid

Avoid excessive heat for prolonged periods of time. Avoid contact with oxidizers or reducing agents. Avoid heat, flames and other sources of ignition.

Materials To Avoid

Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products

Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂). Nitrous gases (NO_x).

11. TOXICOLOGICAL INFORMATION

Toxicological information

No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Not regarded as dangerous for the environment.

Acute Fish Toxicity

Not considered toxic to fish.

Degradability

No data available.

Bioaccumulative potential

No data available on bioaccumulation.

Mobility:

The product has poor water-solubility.

Other adverse effects

Not known.

13. DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION

General

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

Road Transport Notes

Not Classified

Rail Transport Notes

Not classified.

Sea Transport Notes

Not classified.

Air Transport Notes

Not classified.

Transport Labels

No transport warning sign required.

Environmentally Hazardous Substance/Marine Pollutant

No.

Transport in Bulk according to Annex II of MARPOL 73/78 and the IBC Code Notes

Not applicable.

15. REGULATORY INFORMATION

US Federal RegulationsSARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State RegulationsCalifornia Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

International InventoriesEU - EINECS/ELINCS

All ingredients are listed or exempt.

Canada - DSL/NDSL

All ingredients are listed or exempt.

US - TSCA

All ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All ingredients are listed or exempt.

EPO-TEK H81 Part B

Japan – MITI

At least one ingredient is not listed.

Korea - KECI

All ingredients are listed or exempt.

China - IECSC

All ingredients are listed or exempt.

Philippines – PICCS

All ingredients are listed or exempt.

16. OTHER INFORMATION

<u>Revision Date</u>	08/07/2014
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<u>Revision</u>	1
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Disclaimer

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