



SAFETY DATA SHEET EPO-TEK H74-110 Part A

1. Identification

Product identifier

Product name EPO-TEK H74-110 Part A
Product number H74-110/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

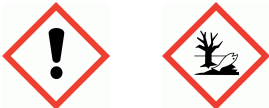
2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	<p>P261 Avoid breathing vapor/spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P391 Collect spillage.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
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Contains Epoxy Phenol Novolac

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Ingestion	May cause discomfort if swallowed.
Skin contact	Skin irritation. Allergic rash.
Eye contact	Irritating to eyes. Symptoms following overexposure may include the following: Redness. Pain.

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Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Water spray, fog or mist. Foam. Powder.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



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Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	The following protection should be worn: Chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Clear liquid.
Odor	Mild.
Flash point	93°C
Evaporation rate	<BuAc
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Heating may generate the following products: Toxic gases/vapors/fumes of: Carbon dioxide (CO ₂). Carbon monoxide (CO).

11. Toxicological information

Information on toxicological effects

Skin corrosion/irritation

Extreme pH Irritating.

Serious eye damage/irritation

Serious eye damage/irritation Moderately irritating.

Skin sensitization

Skin sensitisation Sensitizing.

12. Ecological Information

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Ecotoxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
<u>Toxicity</u>	
Toxicity	Very toxic to aquatic organisms.
<u>Persistence and degradability</u>	
Persistence and degradability	The product is biodegradable.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.
<u>Mobility in soil</u>	
Mobility	Mobile.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (DOT)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082

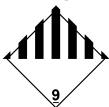
UN proper shipping name

Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	Class 9
IMDG Class	9
ICAO class/division	9

Transport labels



Packing group

DOT pack group	III
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IMDG packing group III

ICAO packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

EPO-TEK H74-110 Part A

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	10/15/2015
Revision	1
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK H74-110 Part B

1. Identification

Product identifier

Product name EPO-TEK H74-110 Part B

Product number H74-110/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
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Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360D

Environmental hazards Not Classified

Human health Contains a substance/a group of substances which may damage the unborn child.

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H360D May damage the unborn child.

EPO-TEK H74-110 Part B

Precautionary statements	<p>P280 Wear protective gloves/protective clothing/eye protection/face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/container in accordance with national regulations.</p>
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Contains Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Eye Dam. 1 - H318	
Imidazole	30-60%
CAS number: 288-32-4	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Repr. 1B - H360D	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

Ingestion	May cause chemical burns in mouth and throat.
Skin contact	Burns can occur.

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Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles.

Hand protection

Use protective gloves.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Slight.
Flash point	93°C
Evaporation rate	<BuAc
Vapour density	>1
Bulk density	1.02 kg/m ³
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Acids. Alkalis. Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid exposure to high temperatures or direct sunlight. Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.
Materials to avoid	Strong oxidizing agents. Strong reducing agents. Strong acids. Strong alkalis.

EPO-TEK H74-110 Part B

Hazardous decomposition products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Fire creates: Toxic gases/vapors/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen cyanide (HCN). Nitrous gases (NO_x).

11. Toxicological information

Information on toxicological effects

Inhalation Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion Harmful if swallowed.

Skin Contact Causes burns.

Eye contact Causes burns.

12. Ecological Information

Toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Mobility in soil

Mobility Semi-mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT) 3267

UN No. (IMDG) 3267

UN No. (ICAO) 3267

UN proper shipping name

Proper shipping name (DOT) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Proper shipping name (IMDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Proper shipping name (ICAO) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

EPO-TEK H74-110 Part B

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	Corrosive
TDG class	8
TDG label	8
IMDG Class	8
ICAO class/division	8

Transport labels



Packing group

DOT pack group	III
IMDG packing group	III
ICAO packing group	III

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

EmS F-A, S-B

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

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SARA 313 Emission Reporting

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EPO-TEK H74-110 Part B

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Pennsylvania "Right To Know" List

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All the ingredients are listed or exempt.

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US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

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Australia - AICS

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Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 10/15/2015

Revision 1

EPO-TEK H74-110 Part B

Hazard statements in full

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H360D May damage the unborn child.

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