



SAFETY DATA SHEET EPO-TEK H70E-1 Part A

1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK H70E-1 Part A
<u>Product No.</u>	EPO-TEK H70E-1 Part A
<u>Identification No.</u>	UN3082
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782
<u>Emergency Telephone</u>	(800) 255-3924

2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Paste
<u>Color</u>	Grey. Light (or pale).
<u>Odor</u>	Mild.
<u>GHS Pictogram</u>	



Signal Word Warning

Hazard Statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H371	May cause damage to organs .
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313	Get medical advice/attention.
P501	Dispose of contents/container in accordance with local regulations.

Contains

Epoxy Phenol Novolac

GHS Classification

Physical and Chemical Hazards	Not classified.
Human health	Skin Irrit. 2 - H315;Eye Irrit. 2 - H319;Skin Sens. 1 - H317;STOT SE 2 - H371
Environment	Aquatic Chronic 2 - H411

Inhalation

Irritating to respiratory system. Harmful by inhalation.

Ingestion

May cause stomach pain or vomiting. Harmful if swallowed.

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Skin Contact

May cause sensitization by skin contact. Irritating to skin. Harmful in contact with skin.

Eye Contact

Irritating to eyes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Epoxy Phenol Novolac	30-60%
CAS No.: 9003-36-5	EC No.:
GHS Classification Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411	
Polar Activator	1-5%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Flam. Liq. 2 - H225; Acute Tox. 3 - H301; Acute Tox. 3 - H311; Acute Tox. 3 - H331; STOT SE 1 - H370	

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation

Vapors may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and airway. Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Ingestion

May cause stomach pain or vomiting.

Skin Contact

Skin irritation. Allergic rash. Blistering may occur.

Eye Contact

Irritation of eyes and mucous membranes.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician

Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C) 93

Extinguishing Media

Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO2).

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Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures

Avoid breathing fire vapors. Water spray should be used to cool containers.

Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions

Do not discharge onto the ground or into water courses. Avoid release to the environment.

Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

Reference to other sections

For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling

Avoid spilling, skin and eye contact. Do not handle broken packages without protective equipment. Do not eat, drink or smoke when using the product. Observe good chemical hygiene practices. Avoid inhalation of vapors.

Storage

Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Storage Class

Chemical storage.

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT	STD	TWA (8-hrs)		STEL (15 min)		Notes
Polar Activator	ACGIH	200 ppm		250 ppm		Skin
Polar Activator	PEL	200 ppm	260 mg/m3			
COMPONENT						IDLH
Polar Activator						6000 ppm

ACGIH=American Conference of Governmental Industrial Hygienists.

Skin: Danger of cutaneous absorption. (ACGIH)

Protective Equipment



Process Conditions

Provide eyewash station.

Engineering Measures

Provide adequate general and local exhaust ventilation.

Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

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Hand Protection

Use protective gloves made of: Impermeable material.

Eye Protection

Wear goggles/face shield.

Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Paste
<u>Color</u>	Grey. Light (or pale).
<u>Odor</u>	Mild.
<u>Solubility</u>	Slightly soluble in water.
<u>Vapor density (air=1)</u>	>1
<u>Flash point (°C)</u>	93

10. STABILITY AND REACTIVITY

Reactivity

Reaction with: Strong oxidizing agents. Strong reducing agents.

Stability

Stable under normal temperature conditions.

Hazardous Polymerisation

Will not polymerise.

Conditions To Avoid

Avoid excessive heat for prolonged periods of time.

Materials To Avoid

Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products

Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:

Epoxy Phenol Novolac (CAS: 9003-36-5)

Toxic Dose 1 - LD 50

>5, 000 mg/kg (oral, rat)

Polar Activator (CAS: Proprietary)

Toxic Dose 1 - LD 50

6, 200 mg/kg (oral, rat)

Toxic Dose 2 - LD 50

15, 800 mg/kg (dermal, rabbit)

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute Fish Toxicity

Very toxic to aquatic organisms.

Degradability

No data available.

Bioaccumulative potential

No data available on bioaccumulation.

Mobility:

The product has poor water-solubility.

Other adverse effects

Not known.

13. DISPOSAL CONSIDERATIONSDisposal Methods

Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION

<u>UN No. (DOT/TDG)</u>	UN3082
<u>UN No. (IMDG)</u>	3082
<u>UN No. (ICAO)</u>	3082
<u>DOT Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
<u>TDG Proper Shipping Name</u>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
<u>DOT Hazard Class</u>	
9	
<u>DOT Hazard Label</u>	
Class 9	
<u>TDG Class</u>	9
<u>TDG Label(s)</u>	9
<u>IMDG Class</u>	9
<u>ICAO Class</u>	9
<u>Transport Labels</u>	



<u>DOT Pack Group</u>	III
<u>IMDG Pack Group</u>	III
<u>Air Pack Group</u>	III

Environmentally Hazardous Substance/Marine Pollutant

<u>EMS</u>	F-A, S-F
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15. REGULATORY INFORMATIONUS Federal RegulationsSARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed.

Polar Activator; 5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

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SARA 313 Emission Reporting

The following ingredients are listed.

Polar Activator

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains an ingredient known to the State of California to cause cancer and/or reproductive harm.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed.

Polar Activator

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed.

Polar Activator

Rhode Island "Right To Know" List

The following ingredients are listed.

Polar Activator

Minnesota "Right To Know" List

The following ingredients are listed.

Polar Activator

New Jersey "Right To Know" List

The following ingredients are listed.

Polar Activator

Pennsylvania "Right To Know" List

The following ingredients are listed.

Polar Activator

International Inventories

EU - EINECS/ELINCS

At least one ingredient is not listed.

Canada - DSL/NDSL

All ingredients are listed or exempt.

US - TSCA

All ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All ingredients are listed or exempt.

Japan - MITI

At least one ingredient is not listed.

Korea - KECI

All ingredients are listed or exempt.

China - IECSC

All ingredients are listed or exempt.

Philippines - PICCS

All ingredients are listed or exempt.

16. OTHER INFORMATION

<u>Revision Date</u>	04/09/2015
<u>Revision</u>	1

Disclaimer

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET
EPO-TEK H70E-1 Part B

1. IDENTIFICATION

<u>Product Name</u>	EPO-TEK H70E-1 Part B
<u>Product No.</u>	EPO-TEK H70E-1 Part B
<u>Identified uses</u>	Adhesive.
<u>Supplier</u>	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA www.epotek.com (978) 667-3805 (978) 663-9782 (800) 255-3924
<u>Emergency Telephone</u>	(800) 255-3924

2. HAZARD(S) IDENTIFICATION

<u>Appearance</u>	Paste
<u>Color</u>	Tan.
<u>Odor</u>	Slight odor.
<u>GHS Pictogram</u>	



<u>Signal Word</u>	Danger	
<u>Hazard Statements</u>	H318	Causes serious eye damage.
<u>Precautionary Statements</u>	P280 P305+351+338 P501	Wear protective gloves/protective clothing/eye protection/face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Dispose of contents/container in accordance with local regulations.
<u>GHS Classification</u>	Physical and Chemical Hazards	Not classified.
	Human health	Eye Dam. 1 - H318
	Environment	Not classified.
<u>Inhalation</u>	May cause irritation to the respiratory system.	
<u>Ingestion</u>	May cause discomfort if swallowed.	
<u>Skin Contact</u>	May cause skin irritation/eczema.	
<u>Eye Contact</u>	Risk of serious damage to eyes. Risk of corneal damage.	

3. COMPOSITION/INFORMATION ON INGREDIENTS

EPO-TEK H70E-1 Part B

Reactive Diluent	5-10%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Acute Tox. 4 - H302; Eye Dam. 1 - H318; STOT SE 3 - H336	
Substituted Imidazole	10-30%
CAS No.: Proprietary	EC No.: Proprietary
GHS Classification Acute Tox. 4 - H302; Skin Irrit. 2 - H315; Eye Dam. 1 - H318; STOT SE 3 - H335	

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion

NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact

Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing.

Eye Contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Get medical attention immediately. Continue to rinse.

Most important symptoms and effects, both acute and delayed

Inhalation

Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Ingestion

May cause discomfort if swallowed.

Skin Contact

May cause skin irritation/eczema.

Eye Contact

Extreme irritation of eyes and mucous membranes, including burning and tearing. Corneal damage.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician

Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C) 93

Extinguishing Media

Fire can be extinguished using: Dry chemicals. Foam. Water spray.

Hazardous combustion products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Protective Equipment For Fire-Fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

EPO-TEK H70E-1 Part B

Personal Precautions

Wear protective clothing as described in Section 8 of this material safety data sheet.

Environmental Precautions

Avoid release to the environment.

Spill Clean Up Methods

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.

Reference to other sections

For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Provide good ventilation. Protect against direct sunlight.

Storage

Store at moderate temperatures in dry, well ventilated area. Keep containers tightly closed. Keep away from heat, sparks and open flame. Store away from: Oxidizing material.

Storage Class

Chemical storage.

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment



Process Conditions

Provide eyewash station.

Engineering Measures

Provide adequate ventilation.

Respiratory Equipment

If ventilation is insufficient, suitable respiratory protection must be provided.

Hand Protection

Use protective gloves.

Eye Protection

Wear goggles/face shield.

Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<u>Appearance</u>	Paste
<u>Color</u>	Tan.
<u>Odor</u>	Slight odor.
<u>Solubility</u>	Insoluble in water
<u>Evaporation rate</u>	<BuAc
<u>Flash point (°C)</u>	93

10. STABILITY AND REACTIVITY

Reactivity

Violent reaction with: Acids. Alkalis. Oxidizing materials. Strong reducing agents. Heavy metals.

Stability

Stable under normal temperature conditions.

Hazardous Polymerisation

Will not polymerise.

Conditions To Avoid

Avoid heat, flames and other sources of ignition. Avoid contact with oxidizers or reducing agents. Avoid contact with acids and alkalis.

Materials To Avoid

Strong alkalis. Strong oxidizing substances. Strong reducing agents. Other metals or alloys. Strong acids.

Hazardous Decomposition Products

Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂). Metal fumes and oxides.

11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:

Reactive Diluent (CAS: Proprietary)

Toxic Dose 1 - LD 50

1, 540 mg/kg (oral, rat)

12. ECOLOGICAL INFORMATION

Ecotoxicity

There are no data on the ecotoxicity of this product.

Degradability

The product is moderately biodegradable.

Bioaccumulative potential

No data available on bioaccumulation.

Mobility:

Mobile.

Other adverse effects

Not known.

13. DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION

General

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

<u>Road Transport Notes</u>	Not Classified
<u>Rail Transport Notes</u>	Not classified.
<u>Sea Transport Notes</u>	Not classified.
<u>Air Transport Notes</u>	Not classified.
<u>Transport Labels</u>	

No transport warning sign required.

Environmentally Hazardous Substance/Marine Pollutant

No.

Transport in Bulk according to Annex II of MARPOL 73/78 and the IBC Code Notes

Not applicable.

15. REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

International Inventories

EU - EINECS/ELINCS

All ingredients are listed or exempt.

Canada – DSL/NDSL

All ingredients are listed or exempt.

US - TSCA

All ingredients are listed or exempt.

US – TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All ingredients are listed or exempt.

Japan – MITI

At least one ingredient is not listed.

Korea - KECI

All ingredients are listed or exempt.

China - IECSC

All ingredients are listed or exempt.

Philippines – PICCS

All ingredients are listed or exempt.

16. OTHER INFORMATION

<u>Revision Date</u>	04/09/2015
<u>Revision</u>	1

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