



SAFETY DATA SHEET EPO-TEK® GE116-1

1. Identification

Product identifier

Product name EPO-TEK® GE116-1

Product number GE116-1

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317 STOT SE 1 - H370

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H370 Causes damage to organs .
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 If exposed or concerned: Call a poison center or doctor.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Epoxy Resin Blend, Reactive Diluent, Amine Curing Agent, Polar Activator

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients**Mixtures**

Epoxy Resin Blend	60-100%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Reactive Diluent	5-10%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Amine Curing Agent	1-5%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	

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Polar Activator	1-5%
CAS number: Proprietary	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 3 - H301	
Acute Tox. 3 - H311	
Acute Tox. 3 - H331	
STOT SE 1 - H370	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures**Description of first aid measures**

General information	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

General information	Causes damage to organs .
Inhalation	May cause respiratory irritation. Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures**Extinguishing media**

Suitable extinguishing media Extinguish with the following media: Water spray, fog or mist. Foam. Powder.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂).

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

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Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Provide eyewash station. Do not eat, drink or smoke when using this product. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at -40°C. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Amine Curing Agent

Long-term exposure limit (8-hour TWA): ACGIH 1 ppm

Short-term exposure limit (15-minute): ACGIH

Polar Activator

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

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Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Red.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapor density	> Air
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	May polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong acids. Strong alkalis.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO ₂). Carbon monoxide (CO).

11. Toxicological information

Information on toxicological effects

General information	Causes damage to organs.
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Inhalation	Harmful if inhaled. May cause respiratory system irritation.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

12. Ecological Information

Ecotoxicity	The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.
Acute toxicity - fish	Not available.
<u>Persistence and degradability</u>	
Persistence and degradability	No data available.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	No data available on bioaccumulation.
<u>Mobility in soil</u>	
Mobility	The product has poor water-solubility.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations**Waste treatment methods**

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information**UN Number**

UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082

UN proper shipping name

Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

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Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS Epoxy Resin Blend)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

Transport labels**DOT transport labels****Packing group**

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards**Environmentally Hazardous Substance****Special precautions for user**

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

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SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Polar Activator

5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Polar Activator

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

Polar Activator

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Polar Activator

Amine Curing Agent

Rhode Island "Right To Know" List

The following ingredients are listed:

Polar Activator

Amine Curing Agent

Minnesota "Right To Know" List

The following ingredients are listed:

Polar Activator

Amine Curing Agent

New Jersey "Right To Know" List

The following ingredients are listed:

Polar Activator

Amine Curing Agent

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Pennsylvania "Right To Know" List

The following ingredients are listed:

Polar Activator

Amine Curing Agent

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	5/17/2017
Revision	1
Hazard statements in full	<p>H225 Highly flammable liquid and vapor.</p> <p>H301 Toxic if swallowed.</p> <p>H302 Harmful if swallowed.</p> <p>H311 Toxic in contact with skin.</p> <p>H312 Harmful in contact with skin.</p> <p>H314 Causes severe skin burns and eye damage.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H318 Causes serious eye damage.</p> <p>H319 Causes serious eye irritation.</p> <p>H331 Toxic if inhaled.</p> <p>H332 Harmful if inhaled.</p> <p>H370 Causes damage to organs.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p>

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