



SAFETY DATA SHEET EPO-TEK® 323LP Part A

1. Identification

Product identifier

Product name EPO-TEK® 323LP Part A

Product number 323LP/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Hazardous under the OSHA Hazard Communication Standard.

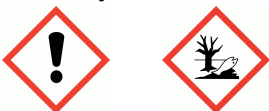
Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Epoxy Phenol Novolac

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

Ingredient notes The exact percentage/concentration is withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures

Description of first aid measures

General information	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

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Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

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Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Colorless to pale yellow.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	> 1
Relative density	No specific test data are available.
Solubility(ies)	Insoluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

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10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Heating may generate the following products: Toxic gases/vapors/fumes of: Carbon dioxide (CO ₂). Carbon monoxide (CO).

11. Toxicological information

Information on toxicological effects

Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

12. Ecological information

Ecotoxicity	The product contains substances which are toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.
<u>Acute aquatic toxicity</u>	
Acute toxicity - fish	No information available.
<u>Persistence and degradability</u>	
Persistence and degradability	The product is biodegradable.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.
Partition coefficient	No specific test data are available.
<u>Mobility in soil</u>	
Mobility	Mobile.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082

UN proper shipping name

Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	9
TDG class	9
TDG label(s)	9
IMDG Class	9
ICAO class/division	9

Transport labels



DOT transport labels



Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

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Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

Additional Regulatory References Informazioni proprietarie protette ai sensi dell'Accordo dell WTO sugli aspetti commerciali dei diritti di proprietà intellettuale (TRIPS), Sezione 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

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Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	12/2/2020
Revision	3
Supersedes date	9/7/2018
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

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SAFETY DATA SHEET EPO-TEK® 323LP Part B

1. Identification

Product identifier

Product name EPO-TEK® 323LP Part B

Product number 323LP/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335

Environmental hazards Not Classified

Label elements

Hazard symbols



Signal word Danger

Hazard statements H302+H332 Harmful if swallowed or if inhaled.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

EPO-TEK® 323LP Part B

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Imidazole Blend

3. Composition/information on ingredients

Substances

Imidazole Blend	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	

The full text for all hazard statements is displayed in Section 16.

Product name EPO-TEK® 323LP Part B

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Harmful if inhaled. Vapors may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and airway.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin contact	Skin irritation.
Eye contact	Causes serious eye damage. Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

EPO-TEK® 323LP Part B

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash skin thoroughly after handling. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

EPO-TEK® 323LP Part B

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

EPO-TEK® 323LP Part B

Reactivity	The following materials may react violently with the product: Acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Toxic gases/vapors/fumes of: Carbon monoxide (CO). Carbon dioxide (CO ₂). Hydrogen cyanide (HCN).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 511.95

Acute toxicity - inhalation

ATE inhalation (gases ppm) 7,758.23

ATE inhalation (vapours mg/l) 18.96

ATE inhalation (dusts/mists mg/l) 2.59

Inhalation	Harmful if inhaled. May cause respiratory system irritation.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin Contact	Irritating to skin.
Eye contact	Severe irritation, burning and tearing. Risk of serious damage to eyes.
Target Organs	Eyes Respiratory system, lungs

12. Ecological information

Acute aquatic toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility Semi-mobile.

EPO-TEK® 323LP Part B

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT TIH Zone

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

Additional Regulatory References Informazioni proprietarie protette ai sensi dell'Accordo dell WTO sugli aspetti commerciali dei diritti di proprietà intellettuale (TRIPS), Sezione 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

EPO-TEK® 323LP Part B

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

EPO-TEK® 323LP Part B

Japan - ENCS

All the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

Revision date	12/2/2020
Revision	3
Supersedes date	9/7/2018
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H332 Harmful if inhaled. H335 May cause respiratory irritation.

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