

Preliminary Product Information Sheet

EPO-TEK[®] UD1355 (formerly 100-135-5)

Note: These are typical properties to be used as a guide only, not a specification. Data below is not guaranteed. Different batches, conditions and applications yield differing results.

Date:	February 2021	Rev:	VI
Material Description:	Optically clear UV curable adhesive and encapsulant designed to resist discoloration during solder reflow processing.		
Number of Components:	Single		
Mix Ratio by Weight:	N/A		
Specific Gravity:	1.16		
Pot Life:	N/A		
Shelf Life:	One year at room temperature		

Recommended Cure	
Iron-Doped Mercury Flood Lamp	> 90 sec. <i>100 mW/cm² @ 240-365 nm</i>
Alternative Cures*	
Iron-Doped Mercury Spot Lamp	> 6 min.
365nm LED Flood Lamp	> 90 sec.
Pulsed Mercury Lamp	> 6 min.
UV Cure is complete after 24 hours from UV Exposure	
* Contact Technical Services for application-specific variations	

NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the Products may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.

MATERIAL CHARACTERISTICS: Cure Condition: Varies as required

PHYSICAL PROPERTIES:

Color (before cure):	Colorless	
Consistency:	Pourable liquid	
Viscosity (23°C) @ 100 rpm:	447 cPs	
Glass Transition Temp:	36 °C (Dynamic Cure:20-200°C/ISO 25 Min; Ramp -10-200°C @ 20°C/Min)	
Coefficient of Thermal Expansion (CTE):		
Below Tg:	25 in/in°C	
Above Tg:	170 in/in°C	
Shore D Hardness:	77	
Die Shear @ 23°C:	19.6 Kg	6,969.8 psi
Degradation Temp:	292 °C	
Weight Loss:		
@ 200°C	2.85 %	
@ 250°C	5.80 %	
@ 300°C	10.97 %	
Suggested Operating Temperature:	< 225 °C (Intermittent)	
Particle Size:	N/A	

OPTICAL PROPERTIES @ 23°C:

Spectral Transmission:	≥ 99% @ 360-780 nm
	≥ 96% @ 800-2,200 nm
Refractive Index (uncured):	1.4925 @ 589 nm

The data above is INITIAL only - it may be changed at anytime, for any reason without notice to anyone. It is provided only as a guide for evaluation/consideration.

*These material characteristics are typical properties that are based on a limited number of samples/batches. All properties are based on the cure indicated above. Some properties may vary as manufactured quantities are scaled up to commercialized production levels.

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