



## Product Information Sheet

### EPO-TEK® 930

**Date:** September 2017  
**Rev:** V  
**No. of Components:** Two  
**Mix Ratio by Weight:** 100 : 3.3  
**Specific Gravity:** Part A: 1.66      Part B: 1.02  
**Pot Life:** 6 Hours  
**Shelf Life- Bulk:** One year at room temperature

**Recommended Cure: 150°C / 1 Hour**

**Minimum Alternative Cure(s):**  
*May not achieve performance properties listed below*  
 150°C / 10 Minutes  
 100°C / 4 Hours  
 80°C / 6 Hours

**NOTES:**

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- Syringe packaging will impact initial viscosity and effective pot life, potentially beyond stated parameters.

**Product Description:** A two-part thermally conductive epoxy for heat sinking electronics and hybrids. It can be used at the PCB level for circuit assembly.

**Typical Properties:** Cure condition: 150°C / 1 Hour    Different batches, conditions & applications yield differing results.  
 Data below is not guaranteed. To be used as a guide only, not as a specification. \* denotes test on lot acceptance basis

PHYSICAL PROPERTIES:			
* Color (before cure):	Part A: White	Part B: Amber	
* Consistency:	Granular paste		
* Viscosity (23°C) @ rpm:	> 819,200	cPs	
Thixotropic Index:	N/A		
* Glass Transition Temp:	≥ 90	°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)	
Coefficient of Thermal Expansion (CTE):			
	Below Tg:	16	x 10 <sup>-6</sup> in/in°C
	Above Tg:	81	x 10 <sup>-6</sup> in/in°C
Shore D Hardness:	82		
Lap Shear @ 23°C:	658	psi	
Die Shear @ 23°C:	≥ 5	Kg	1,778 psi
Degradation Temp:	350	°C	
Weight Loss:			
	@ 300°C:	0.86	%
Suggested Operating Temperature:	< 250	°C (Intermittent)	
Storage Modulus:	1,313,918	psi	
* Particle Size:	≤ 500	microns	

ELECTRICAL AND THERMAL PROPERTIES:			
Thermal Conductivity:	4.6	W/mK	
Volume Resistivity @ 23°C:	≥ 2 x 10 <sup>13</sup>	Ohm-cm	
Dielectric Constant (1KHz):	3.96		
Dissipation Factor (1KHz):	0.006		

**This information is based on data and tests believed to be accurate. Epoxy Technology, Inc. makes no warranties (expressed or implied) as to its accuracy and assumes no liability in connection with any use of this product.**

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