Preliminary Product Information Sheet

EPO-TEK® 383ND-T-D (*formerly 130-38-1*)

Note: These are typical properties to be used as a guide only, not a specification. Data below is not guaranteed. Different batches, conditions and applications yield differing results.

Date: June 2021
Rev: VI
No. of Components: Single
Mix Ratio by Weight: N/A
Specific Gravity: 1.22
Pot Life: 8 Hours
Shelf Life- Syringe: One year at -40°C

Recommended Cure: 150°C / 1 Hour

Minimum Alternative Cure(s):
May not achieve performance properties listed below
120°C / 30 Minutes

NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- Syringe packaging will impact initial viscosity and effective pot life, potentially beyond stated parameters.

Product Description: A single component, electrical and thermally insulating epoxy. Designed as a highly thixotropic, syringe packaged version of EPO-TEK® 383ND.

MATERIAL CHARACTERISTICS*:

PHYSICAL PROPERTIES:	**Cure condition:** varies as required	
Color (before cure):	Amber OrangeTint	
Consistency:	Pourable liquid	
Viscosity (23°C) @ 20 rpm:	10,915	cPs
Thixotropic Index:	2.9	
Glass Transition Temp:	109	°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Shore D Hardness:	82	
Die Shear @ 23°C:	≥ 10	Kg
Degradation Temp:	409	°C
Weight Loss:		
@ 200°C:	0.05	%
@ 250°C:	0.32	%
@ 300°C:	0.93	%
Suggested Operating Temperature:	< 325	°C (Intermittent)
Particle Size:	≤ 20	microns

The data above is INITIAL only - it may be changed at any time, for any reason without notice to anyone. It is provided only as a guide for evaluation/consideration.

* These material characteristics are typical properties that are based on a limited number of samples/batches. All properties are based on the cure indicated above. Some properties may vary as manufactured quantities are scaled up to commercialized production levels.

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