

**Date:** October 2019  
**Rev:** VII  
**No. of Components:** Two  
**Mix Ratio by Weight:** 10 : 1  
**Specific Gravity:** Part A: 1.20 Part B: 1.00  
**Pot Life:** 4 Hours  
**Shelf Life- Bulk:** One year at room temperature  
**Shelf Life- Syringe:** One year at -40°C

**Recommended Cure: 150°C / 1 Hour**

Minimum Alternative Cure(s):  
*May not achieve performance properties listed below*  
 150°C / 5 Minutes  
 120°C / 20 Minutes  
 100°C / 60 Minutes  
 80°C / 90 Minutes

**NOTES:**

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- Syringe packaging will impact initial viscosity and effective pot life, potentially beyond stated parameters.

**Product Description:** EPO-TEK® 375 is a two component, high temperature epoxy designed for semiconductor, hybrid, fiber optic, and medical applications. Also available in a single component frozen syringe.

**Typical Properties:** Cure condition: 150°C / 1 Hour Different batches, conditions & applications yield differing results.

Data below is not guaranteed. To be used as a guide only, not as a specification. \* denotes test on lot acceptance basis

PHYSICAL PROPERTIES:			
* Color (before cure):	Part A: Clear/Colorless	Part B: Amber	
* Consistency:	Pourable liquid		
* Viscosity (23°C) @ 50 rpm:	3,000 - 5,000	cPs	
Thixotropic Index:	N/A		
* Glass Transition Temp:	≥ 100	°C	(Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Coefficient of Thermal Expansion (CTE):			
	Below Tg:	48	x 10 <sup>-6</sup> in/in°C
	Above Tg:	192	x 10 <sup>-6</sup> in/in°C
Shore D Hardness:	88		
Lap Shear @ 23°C:	> 2,000	psi	
Die Shear @ 23°C:	≥ 10	Kg	3,556 psi
Degradation Temp:	421	°C	
Weight Loss:			
	@ 200°C:	0.06	%
	@ 250°C:	0.16	%
	@ 300°C:	0.49	%
Suggested Operating Temperature:	< 300	°C	(Intermittent)
Storage Modulus:	339,358	psi	
Particle Size:	N/A		

ELECTRICAL AND THERMAL PROPERTIES:			
Thermal Conductivity:	N/A		
Volume Resistivity @ 23°C:	≥ 1 x 10 <sup>13</sup>	Ohm-cm	
Dielectric Constant (1KHz):	3.34		
Dissipation Factor (1KHz):	0.004		

OPTICAL PROPERTIES @ 23°C:			
Spectral Transmission:	> 94% @ 600-790	nm	
	> 98% @ 800-1500	nm	
Refractive Index:	1.5692 @ 589	nm	

**Epoxyes and Adhesives for Demanding Applications™**

This information is based on data and tests believed to be accurate. Epoxy Technology, Inc. makes no warranties (expressed or implied) as to its accuracy and assumes no liability in connection with any use of this product.

EPOXY TECHNOLOGY, INC.

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### **EPO-TEK® 375 Advantages & Suggested Application Notes:**

- Reasonable pot-life that allows for low temperature curing to be realized. It has an amber color change upon cure.
- Semiconductor suggested applications: wafer-wafer bonding of CSP; fabrication of MEMs devices; flip chip underfill.
- Hybrid suggested applications: providing near hermetic seals and UHV seals in sensor devices and resisting high temperature packaging.
  - Down-hole petrochemical fiber optic sensors resisting >200°C field conditions.
- Fiber optic adhesive suggested applications:
  - Sealing fiber into ferrules, transmitting light in the optical pathway from 800- 1550 nm range.
  - Fiber component packaging, adhesive for active alignment of optics, environmental seal of opto-package, V-groove arrays.
- Electronics Assembly suggested applications:
  - Used as dielectric layer in the fabrication of capacitors; laminating PZT ferroelectrics found in ultrasound or ink-jetting devices.
  - Impregnating and insulating copper coil windings in motors and inductor coils. Bonding ferrite cores and magnets
  - Structural grade epoxy found in hard-disk drive devices; bonding of stainless steel metals, kapton, and magnets.

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