



Preliminary Product Information Sheet

EPO-TEK® EJ2312 (formerly 115-31-2)

Note: These are typical properties to be used as a guide only, not a specification. Data below is not guaranteed. Different batches, conditions and applications yield differing results.

Date: September 2017
Rev: V
No. of Components: Two
Mix Ratio by Weight: 100 : 5
Specific Gravity: Part A: 3.38 Part B: 1.03
Pot Life: 90 Minutes
Shelf Life- Bulk: One year at room temperature

Recommended Cure: 150°C / 1 Hour

Minimum Alternative Cure(s):
May not achieve performance properties listed below
23°C / 24 Hours

NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- Syringe packaging will impact initial viscosity and effective pot life, potentially beyond stated parameters.

Product Description: Two component room temperature curing electrically conductive adhesive

MATERIAL CHARACTERISTICS*:

PHYSICAL PROPERTIES:	Cure condition: 150°C / 1 Hour	
Color (before cure):	Part A: Silver	Part B: Clear/Light yellow
Consistency:	Viscous paste	
Viscosity (23°C) @ 1 rpm:	58,822	cPs
Thixotropic Index:	2.6	
Glass Transition Temp:	45	°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Die Shear @ 23°C:	13	Kg
Degradation Temp:	329	°C
Weight Loss:		
	@ 200°C:	0.09 %
	@ 250°C:	0.37 %
	@ 300°C:	0.95 %
Suggested Operating Temperature:	< 250 °C (Intermittent)	
Particle Size:	≤ 45	microns

ELECTRICAL AND THERMAL PROPERTIES:		
Volume Resistivity @ 23°C:	≤ 0.0005	Ohm-cm

The data above is INITIAL only - it may be changed at any time, for any reason without notice to anyone. It is provided only as a guide for evaluation/consideration.

* These material characteristics are typical properties that are based on a limited number of samples/batches. All properties are based on the cure indicated above. Some properties may vary as manufactured quantities are scaled up to commercialized production levels.