SAFETY DATA SHEET
EPO-TEK HYB-353ND-TX3 Part A

1. Identification

Product identifier

Product name: EPO-TEK HYB-353ND-TX3 Part A
Product number: HYB-353ND-TX3/A

Recommended use of the chemical and restrictions on use

Application: Adhesive.

Details of the supplier of the safety data sheet

Supplier: Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone: (800) 255-3924

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards: Not Classified
Health hazards: Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 Repr. 2 - H361f
Environmental hazards: Aquatic Chronic 2 - H411

Label elements

Pictogram

Signal word: Warning

Hazard statements:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361f Suspected of damaging fertility.
H411 Toxic to aquatic life with long lasting effects.
### Precautionary statements

- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P501 Dispose of contents/container in accordance with national regulations.

### Contains

Epoxy Phenol Novolac

### 3. Composition/Information on ingredients

#### Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Composition</th>
<th>Classification</th>
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<tbody>
<tr>
<td>Epoxy Acrylate</td>
<td>60-100%</td>
<td>Skin Sens. 1 - H317, Aquatic Chronic 3 - H412</td>
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<tr>
<td>CAS number: Proprietary</td>
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<tr>
<td>Epoxy Phenol Novolac</td>
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<td>CAS number: 9003-36-5</td>
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<td>Classification</td>
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<td>Photoinitiator</td>
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<tr>
<td>CAS number: Proprietary</td>
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<tr>
<td>Classification</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Photoinitiator</td>
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<td>CAS number: Proprietary</td>
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<td></td>
</tr>
</tbody>
</table>

The Full Text for all Hazard Statements are Displayed in Section 16.
EPO-TEK HYB-353ND-TX3 Part A

4. First-aid measures

Description of first aid measures

**Inhalation**
Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

**Ingestion**
Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

**Skin Contact**
Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

**Eye contact**
Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

**General information**
Contains a substance/a group of substances which may damage fertility.

**Inhalation**
Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.

**Ingestion**
May cause discomfort if swallowed.

**Skin contact**
Causes skin irritation. May cause sensitisation by skin contact.

**Eye contact**
May cause severe eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor
Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

**Suitable extinguishing media**
Dry chemicals. Foam. Carbon dioxide (CO2).

**Special hazards arising from the substance or mixture**

**Hazardous combustion products**
Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).

Advice for firefighters

**Protective actions during firefighting**
Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

**Special protective equipment for firefighters**
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

**Personal precautions**
Wear protective clothing as described in Section 8 of this safety data sheet.

**Environmental precautions**
Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

**Methods for cleaning up**
Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.
EPO-TEK HYB-353ND-TX3 Part A

7. Handling and storage

Precautions for safe handling

Usage precautions
Avoid spilling. Avoid contact with skin and eyes.

Advice on general occupational hygiene
Do not eat, drink or smoke when using this product. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Provide eyewash station.

Conditions for safe storage, including any incompatibilities

Storage precautions
Keep container tightly closed, in a cool, well ventilated place.

Storage class
Chemical storage.

Specific end uses(s)
The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment

Appropriate engineering controls
Provide adequate general and local exhaust ventilation.

Eye/face protection
The following protection should be worn: Chemical splash goggles or face shield.

Hand protection
It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection
Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures
Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance
Paste.

Color
Light (or pale). Yellow.

Odor
Mild.

Flash point
> 93°C

Evaporation rate
< BuAc

Vapour density
> Air

Solubility(ies)
Slightly soluble in water.

Other information
None.
10. Stability and reactivity

Reactivity
The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.

Stability
Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous reactions
Will not polymerize.

Conditions to avoid
Avoid excessive heat for prolonged periods of time.

Materials to avoid
Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition products
Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Inhalation
Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.

Ingestion
May cause discomfort if swallowed.

Skin Contact
May cause sensitisation by skin contact. Irritating to skin.

Eye contact
Irritating to eyes.

Acute and chronic health hazards
Suspected of damaging fertility.

12. Ecological Information

Ecotoxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity

Acute toxicity - fish
Not available.

Persistence and degradability

Persistence and degradability
No data available.

Bioaccumulative potential

Bio-Accumulative Potential
No data available on bioaccumulation.

Mobility in soil

Mobility
No data available.

Other adverse effects

Other adverse effects
Not known.
# EPO-TEK HYB-353ND-TX3 Part A

## 13. Disposal considerations

<table>
<thead>
<tr>
<th>Waste treatment methods</th>
<th></th>
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<tbody>
<tr>
<td>Disposal methods</td>
<td>Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.</td>
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## 14. Transport information

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<td>III</td>
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<td>ICAO packing group</td>
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</thead>
<tbody>
<tr>
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15. Regulatory information

US Federal Regulations
SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

SARA 313 Emission Reporting
None of the ingredients are listed.

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations
California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed.

Massachusetts "Right To Know" List
None of the ingredients are listed.

Rhode Island "Right To Know" List
None of the ingredients are listed.

Minnesota "Right To Know" List
None of the ingredients are listed.

New Jersey "Right To Know" List
None of the ingredients are listed.

Pennsylvania "Right To Know" List
None of the ingredients are listed.

Inventories
EU - EINECS/ELINCS
Some of the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.
US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All the ingredients are listed or exempt.

Japan - MITI
Some of the ingredients are listed or exempt.

Korea - KECl
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

16. Other information

Revision date 11/12/2015
Revision 1

Hazard statements in full
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good
faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy
Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or
condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc.
accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if
proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.
SAFETY DATA SHEET
EPO-TEK HYB-353ND-TX3 Part B

1. Identification

Product identifier

Product name: EPO-TEK HYB-353ND-TX3 Part B
Product number: HYB-353ND-TX3/B

Recommended use of the chemical and restrictions on use

Application: Adhesive.

Details of the supplier of the safety data sheet

Supplier: Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone: (800) 255-3924

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards: Not Classified
Health hazards: Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335
Environmental hazards: Not Classified

Label elements

Pictogram

Signal word: Danger

Hazard statements: H302+H332 Harmful if swallowed or if inhaled.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
EPO-TEK HYB-353ND-TX3 Part B

Precautionary statements
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 If swallowed: Immediately call a poison center/doctor.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a poison center/doctor if you feel unwell.
P501 Dispose of contents/container in accordance with national regulations.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Imidazole Blend</th>
<th>60-100%</th>
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</thead>
<tbody>
<tr>
<td>CAS number: Proprietary</td>
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Classification
Skin Irrit. 2 - H315
Eye Dam. 1 - H318
Acute Tox. 4 - H302
Acute Tox. 4 - H332
STOT SE 3 - H335

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation
Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

Skin Contact
Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.

Eye contact
Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation
Irritation of nose, throat and airway. Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion
May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.

Skin contact
Skin irritation.

Eye contact
Severe irritation, burning and tearing. Corneal damage.
EPO-TEK HYB-353ND-TX3 Part B

Indication of immediate medical attention and special treatment needed
Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media
Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture
Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters
Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions
Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up
Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling
Usage precautions Avoid spilling. Avoid contact with skin and eyes. Do not handle broken packages without protective equipment. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities
Storage precautions Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Specific end use(s)
Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls
Protective equipment
EPO-TEK HYB-353ND-TX3 Part B

Appropriate engineering controls
Provide adequate general and local exhaust ventilation.

Eye/face protection
The following protection should be worn: Chemical splash goggles.

Hand protection
Use protective gloves.

Other skin and body protection
Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures
Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
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<tr>
<td>Color</td>
<td>Amber</td>
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<tr>
<td>Odor</td>
<td>Mild</td>
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<tr>
<td>Flash point</td>
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<tr>
<td>Odor</td>
<td>Mild</td>
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<td>Evaporation rate</td>
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<td>Vapour density</td>
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<td>Solubility(ies)</td>
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<td>Other information</td>
<td>None</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity
The following materials may react violently with the product: Acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.

Stability
Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous reactions
Will not polymerize.

Conditions to avoid
Avoid heat, flames and other sources of ignition. Avoid exposure to high temperatures or direct sunlight. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.

Materials to avoid

Hazardous decomposition products

11. Toxicological information

Information on toxicological effects
### Inhalation
Harmful by inhalation. May cause respiratory system irritation.

### Ingestion
Harmful if swallowed.

### Skin Contact
Irritating to skin.

### Eye contact
Severe irritation, burning and tearing. Risk of serious damage to eyes.

### Target Organs
Eyes Respiratory system, lungs

### 12. Ecological Information

<table>
<thead>
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<th>Ecotoxicity</th>
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<tbody>
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<td>Persistence and degradability</td>
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<tr>
<td>Bioaccumulative potential</td>
<td>The product contains potentially bioaccumulating substances.</td>
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<tr>
<td>Mobility in soil</td>
<td>Semi-mobile.</td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>Not known.</td>
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### 13. Disposal considerations

#### Waste treatment methods

| Disposal methods | Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. |

### 14. Transport information

<table>
<thead>
<tr>
<th>General</th>
<th>The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).</th>
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<tr>
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<tr>
<td>Rail transport notes</td>
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<td>Sea transport notes</td>
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<td>Air transport notes</td>
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**Transport hazard class(es)**
No transport warning sign required.

**IMDG Class**

**Packing group**
Not applicable.

**Environmental hazards**

**Environmentally Hazardous Substance**
No.

**Special precautions for user**
Not applicable.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable.

### 15. Regulatory information

**US Federal Regulations**

**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**
None of the ingredients are required to be listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**
None of the ingredients are required to be listed.

**SARA Extremely Hazardous Substances EPCRA Reportable Quantities**
None of the ingredients are required to be listed.

**SARA 313 Emission Reporting**
None of the ingredients are required to be listed.

**CAA Accidental Release Prevention**
None of the ingredients are required to be listed.

**OSHA Highly Hazardous Chemicals**
None of the ingredients are required to be listed.

**US State Regulations**

**California Proposition 65 Carcinogens and Reproductive Toxins**
None of the ingredients are required to be listed.

**California Air Toxics "Hot Spots" (A-I)**
None of the ingredients are required to be listed.

**California Air Toxics "Hot Spots" (A-II)**
None of the ingredients are required to be listed.

**Massachusetts "Right To Know" List**
None of the ingredients are required to be listed.

**Rhode Island "Right To Know" List**
None of the ingredients are required to be listed.
EPO-TEK HYB-353ND-TX3 Part B

Minnesota "Right To Know" List
None of the ingredients are required to be listed.

New Jersey "Right To Know" List
None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List
None of the ingredients are required to be listed.

Inventories
EU - EINECS/ELINCS
All the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All the ingredients are listed or exempt.

Japan - MITI
All the ingredients are listed or exempt.

Korea - KECI
Some of the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
Some of the ingredients are listed or exempt.

16. Other information

Revision date 11/12/2015
Revision 1

Hazard statements in full
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.