# SAFETY DATA SHEET
## EPO-TEK HYB-353ND-LV Part A

### 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product name</strong></td>
</tr>
<tr>
<td><strong>Product number</strong></td>
</tr>
</tbody>
</table>

**Recommended use of the chemical and restrictions on use**

**Application**
Adhesive.

**Details of the supplier of the safety data sheet**

**Supplier**
Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

**Emergency telephone number**

**Emergency telephone**
(800) 255-3924

### 2. Hazard(s) identification

**Classification of the substance or mixture**

**Physical hazards**
Not Classified

**Health hazards**
Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 3 - H335

**Environmental hazards**
Aquatic Chronic 2 - H411

**Label elements**

**Pictogram**

| ![Pictogram] |

**Signal word**
Warning

**Hazard statements**
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.
Precautionary statements
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a poison center/doctor if you feel unwell.
P501 Dispose of contents/container in accordance with national regulations.

Contains
Bisphenol A Diglycidyl Ether Resin, Epoxy Phenol Novolac

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Specialty Acrylate Blend</th>
<th>30-60%</th>
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<tr>
<td>CAS number: Proprietary</td>
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<table>
<thead>
<tr>
<th>Classification</th>
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<tr>
<td>Skin Irrit. 2 - H315</td>
</tr>
<tr>
<td>Eye Irrit. 2 - H319</td>
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<tr>
<td>Skin Sens. 1 - H317</td>
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<td>STOT SE 3 - H335</td>
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<table>
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<tr>
<td>Skin Sens. 1 - H317</td>
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<tr>
<td>Aquatic Chronic 2 - H411</td>
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<table>
<thead>
<tr>
<th>Epoxy Phenol Novolac</th>
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</tr>
<tr>
<td>Aquatic Chronic 2 - H411</td>
</tr>
</tbody>
</table>

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation
Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion
Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact
Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact
Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation
Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.

Ingestion
May cause discomfort if swallowed.

Skin contact
Causes skin irritation. May cause sensitisation by skin contact.

Eye contact
Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor
Treat symptomatically.

Fire-fighting measures

Extinguishing media
Suitable extinguishing media
Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture

Hazardous combustion products
Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO2). Carbon monoxide (CO).

Advice for firefighters

Protective actions during firefighting
Avoid breathing fire gases or vapors. Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions
Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions
Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

Methods for cleaning up
Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections
For personal protection, see Section 8.

Handling and storage

Precautions for safe handling

Usage precautions
Avoid spilling. Avoid contact with skin and eyes.

Advice on general occupational hygiene
Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.
EPO-TEK HYB-353ND-LV Part A

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment

Appropriate engineering controls Provide adequate general and local exhaust ventilation. Avoid inhalation of vapors.

Eye/face protection The following protection should be worn: Chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Clear.

Flash point > 93°C

Evaporation rate < BuAc

Vapour density > Air

Solubility(ies) Slightly soluble in water.

Other information None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous reactions Will not polymerize.
EPO-TEK HYB-353ND-LV Part A

Conditions to avoid
Avoid excessive heat for prolonged periods of time.

Materials to avoid
Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition products
Thermal decomposition or combustion products may include the following substances:
Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Inhalation
Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.

Ingestion
May cause discomfort if swallowed.

Skin Contact
May cause sensitisation by skin contact. Irritating to skin.

Eye contact
Irritating to eyes.

12. Ecological Information

Ecotoxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity
Acute toxicity - fish
Not available.

Persistence and degradability
Persistence and degradability
There are no data on the degradability of this product.

Bioaccumulative potential
Bio-Accumulative Potential
No data available on bioaccumulation.

Mobility in soil
Mobility
No data available.

Other adverse effects
Other adverse effects
Not known.

13. Disposal considerations

Waste treatment methods
Disposal methods
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number
UN No. (DOT) 3082
UN No. (IMDG) 3082
UN No. (ICAO) 3082

UN proper shipping name
Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin, Epoxy Phenol Novolac)
EPO-TEK HYB-353ND-LV Part A

Proper shipping name (IMDG)
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin, Epoxy Phenol Novolac)

Proper shipping name (ICAO)
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin, Epoxy Phenol Novolac)

Transport hazard class(es)
DOT hazard class 9
DOT hazard label Class 9
IMDG Class 9
IMDG subsidiary risk
ICAO class/division 9
ICAO subsidiary risk

Transport labels

Packing group
DOT pack group III
IMDG packing group III
ICAO packing group III

Environmental hazards
Environmentally Hazardous Substance

Special precautions for user
EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US Federal Regulations
SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

SARA 313 Emission Reporting
None of the ingredients are listed.
EPO-TEK 113-91-5 Part A

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations
California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed.

Massachusetts "Right To Know" List
None of the ingredients are listed.

Rhode Island "Right To Know" List
None of the ingredients are listed.

Minnesota "Right To Know" List
The following ingredients are listed:
   Specialty Acrylate Blend

New Jersey "Right To Know" List
None of the ingredients are listed.

Pennsylvania "Right To Know" List
None of the ingredients are listed.

Inventories
EU - EINECS/ELINCS
Some of the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
Some of the ingredients are listed or exempt.

Japan - MITI
Some of the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.
EPO-TEK HYB-353ND-LV Part A

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
Some of the ingredients are listed or exempt.

16. Other Information

<table>
<thead>
<tr>
<th>Revision date</th>
<th>11/12/2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision</td>
<td>1</td>
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</tbody>
</table>
| Hazard statements in full | H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H411 Toxic to aquatic life with long lasting effects. |

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.
SAFETY DATA SHEET
EPO-TEK HYB-353ND-LV Part B

1. Identification

Product identifier

Product name EPO-TEK HYB-353ND-LV Part B
Product number HYB-353ND-LV/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone (800) 255-3924

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360D
Environmental hazards Not Classified

Human health Contains a substance/a group of substances which may damage the unborn child.

Label elements

Pictogram

Signal word Danger

Hazard statements H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360D May damage the unborn child.
Precautionary statements

P280 Wear protective gloves/proective clothing/eye protection/face protection.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 If exposed or concerned: Get medical advice/attention.
P501 Dispose of contents/container in accordance with national regulations.

Contains

Imidazole

3. Composition/Information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Substituted Imidazole Blend</th>
<th>60-100%</th>
</tr>
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<tbody>
<tr>
<td>CAS number: Proprietary</td>
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</table>

Classification

Eye Dam. 1 - H318
Acute Tox. 4 - H302

<table>
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<tr>
<th>Imidazole</th>
<th>30-60%</th>
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<td>CAS number: 288-32-4</td>
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Classification

Acute Tox. 4 - H302
Skin Corr. 1B - H314
Eye Dam. 1 - H318
Repr. 1B - H360D

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

**Inhalation**

Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.

**Ingestion**

Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

**Skin Contact**

Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

**Eye contact**

Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

**Most important symptoms and effects, both acute and delayed**

**Ingestion**

May cause chemical burns in mouth and throat.

**Skin contact**

Burns can occur.
EPO-TEK HYB-353ND-LV Part B

Eye contact
Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

5. Fire-fighting measures

Extinguishing media
Suitable extinguishing media
Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog.

Special hazards arising from the substance or mixture
Hazardous combustion products
Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters
Protective actions during firefighting
Avoid breathing fire gases or vapors.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Personal precautions
Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

Environmental precautions
Avoid release to the environment.

Methods and material for containment and cleaning up
Methods for cleaning up
Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections
For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling
Usage precautions
Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation. Protect against direct sunlight.

Conditions for safe storage, including any incompatibilities
Storage precautions
Store at moderate temperatures in dry, well ventilated area. Keep container tightly sealed when not in use.

Specific end uses(s)
Specific end use(s)
The identified uses for this product are detailed in Section 1.2.
EPO-TEK HYB-353ND-LV Part B

8. Exposure Controls/personal protection

Exposure controls
Protective equipment

Appropriate engineering controls
Provide adequate general and local exhaust ventilation.

Eye/face protection
The following protection should be worn: Chemical splash goggles.

Hand protection
It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection
Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures
Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance
Liquid.

Color
Amber.

Odor
Slight.

Flash point
93°C

Evaporation rate
<BuAc

Vapour density
>1

Solubility(ies)
Slightly soluble in water.

Other information
None.

10. Stability and reactivity

Reactivity
The following materials may react with the product: Acids. Alkalis. Strong oxidizing agents. Strong reducing agents.

Stability
Stable at normal ambient temperatures.

Possibility of hazardous reactions
Will not polymerize.

Conditions to avoid
Avoid exposure to high temperatures or direct sunlight. Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkanes.
EPO-TEK HYB-353ND-LV Part B

Materials to avoid

Hazardous decomposition products

11. Toxicological information

Inhalation
Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion
Harmful if swallowed.

Skin Contact
Causes burns.

Eye contact
Causes burns.

12. Ecological Information

Toxicity
Acute toxicity - fish
Not available.

Persistence and degradability
The product is moderately biodegradable.

Bioaccumulative potential
Bio-Accumulative Potential
The product contains potentially bioaccumulating substances.

Mobility in soil
Mobility
Semi-mobile.

13. Disposal considerations

Waste treatment methods
Disposal methods
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number
UN No. (DOT) 3267
UN No. (IMDG) 3267
UN No. (ICAO) 3267

UN proper shipping name
Proper shipping name (DOT) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (IMDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
EPO-TEK HYB-353ND-LV Part B

Proper shipping name (ICAO) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Transport hazard class(es)
DOT hazard class 8
DOT hazard label Corrosive
TDG class 8
TDG label 8
IMDG Class 8
IMDG subsidiary risk
ICAO class/division 8
ICAO subsidiary risk

Transport labels

Packing group
DOT pack group II
IMDG packing group II
ICAO packing group II

Environmental hazards
Environmentally Hazardous Substance
No.

Special precautions for user
EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations
SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are required to be listed.

SARA 313 Emission Reporting
None of the ingredients are required to be listed.

CAA Accidental Release Prevention
None of the ingredients are required to be listed.
OSHA  Highly Hazardous Chemicals  
None of the ingredients are required to be listed.

US State Regulations  
California Proposition 65 Carcinogens and Reproductive Toxins  
None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)  
None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)  
None of the ingredients are required to be listed.

Massachusetts "Right To Know" List  
None of the ingredients are required to be listed.

Rhode Island "Right To Know" List  
None of the ingredients are required to be listed.

Massachusetts "Right To Know" List  
None of the ingredients are required to be listed.

New Jersey "Right To Know" List  
None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List  
None of the ingredients are required to be listed.

Inventories  
EU - EINECS/ELINCS  
All the ingredients are listed or exempt.

Canada - DSL/NDSL  
All the ingredients are listed or exempt.

US - TSCA  
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification  
None of the ingredients are listed.

Australia - AICS  
All the ingredients are listed or exempt.

Japan - MITI  
All the ingredients are listed or exempt.

Korea - KECI  
All the ingredients are listed or exempt.

China - IECSC  
All the ingredients are listed or exempt.

Philippines - PICCS  
All the ingredients are listed or exempt.
### 16. Other information

<table>
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<tr>
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<th>Details</th>
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<td>Revision date</td>
<td>11/12/2015</td>
</tr>
<tr>
<td>Revision</td>
<td>1</td>
</tr>
<tr>
<td>Hazard statements in full</td>
<td>H302 Harmful if swallowed.</td>
</tr>
<tr>
<td></td>
<td>H314 Causes severe skin burns and eye damage.</td>
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