SAFETY DATA SHEET
EPO-TEK 353ND Black Part A

1. IDENTIFICATION

<table>
<thead>
<tr>
<th>Product Name</th>
<th>EPO-TEK 353ND Black Part A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product No.</td>
<td>EPO-TEK 353ND Black Part A</td>
</tr>
<tr>
<td>Identification No.</td>
<td>UN3082</td>
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<tr>
<td>Identified uses</td>
<td>Adhesive.</td>
</tr>
<tr>
<td>Supplier</td>
<td>Epoxy Technology, Inc.</td>
</tr>
<tr>
<td></td>
<td>14 Fortune Drive</td>
</tr>
<tr>
<td></td>
<td>Billerica, MA 01821</td>
</tr>
<tr>
<td></td>
<td>USA</td>
</tr>
<tr>
<td></td>
<td><a href="http://www.epotek.com">www.epotek.com</a></td>
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<td></td>
<td>(978) 667-3805</td>
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</tr>
<tr>
<td>Emergency Telephone</td>
<td>(800) 255-3924</td>
</tr>
</tbody>
</table>

2. HAZARD(S) IDENTIFICATION

Appearance          Paste
Color                Black.
Odor                Mild.
GHS Pictogram

Signal Word          Warning

Hazard Statements

H315     Causes skin irritation.
H317     May cause an allergic skin reaction.
H319     Causes serious eye irritation.
H411     Toxic to aquatic life with long lasting effects.

Precautionary Statements

P273     Avoid release to the environment.
P280     Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313     Get medical advice/attention.
P501     Dispose of contents/container in accordance with local regulations.

Contains        Epoxy Phenol Novolac

GHS Classification

Physical and Chemical Hazards Not classified.
Human health    Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317
Environment    Aquatic Chronic 2 - H411

Inhalation

High concentrations of vapors may irritate respiratory system and lead to headache, fatigue, nausea and vomiting.

Ingestion

May cause discomfort if swallowed.

Skin Contact

May cause sensitization by skin contact. Irritating to skin.
Eye Contact
Irritating to eyes. May cause severe irritation to eyes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Phenol Novolac</td>
<td>60-100%</td>
</tr>
</tbody>
</table>

CAS No.: 9003-36-5
EC No.: 

GHS Classification
Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317; Aquatic Chronic 2 - H411

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation
Move the exposed person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion
NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Get medical attention if any discomfort continues.

Skin Contact
Remove affected person from source of contamination. Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

Eye Contact
Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation
Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion
May cause discomfort if swallowed.

Skin Contact
Skin irritation. Allergic rash.

Eye Contact
Irritation of eyes and mucous membranes. May cause severe irritation to eyes.

Indication of any immediate medical attention and special treatment needed

Notes To The Physician
Treat Symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point (°C) 93

Extinguishing Media
Fire can be extinguished using: Dry chemicals. Foam. Carbon dioxide (CO2).

Hazardous combustion products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Special Fire Fighting Procedures
Avoid breathing fire vapors.
Protective Equipment For Fire-Fighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Wear protective clothing as described in Section 8 of this material safety data sheet.
Environmental Precautions
Do not discharge onto the ground or into water courses. Avoid release to the environment.
Spill Clean Up Methods
Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush with plenty of water to clean spillage area. Do not contaminate water sources or sewer.
Reference to other sections
For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling
Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide good ventilation.
Storage
Store at moderate temperatures in dry, well-ventilated area. Keep container tightly sealed when not in use.
Storage Class
Chemical storage.
Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment

Process Conditions
Provide eyewash station.
Engineering Measures
Provide adequate ventilation.
Respiratory Equipment
If ventilation is insufficient, suitable respiratory protection must be provided.
Hand Protection
Wear protective gloves.
Eye Protection
Wear goggles/face shield.
Other Protection
Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene Measures
DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

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</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Solubility</td>
<td>Slightly soluble in water.</td>
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<tr>
<td>Vapor density (air=1)</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Flash point (°C)</td>
<td>93</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
Violent reaction with: Strong oxidizing agents. Strong reducing agents.
Stability
Stable under normal temperature conditions.

Hazardous Polymerisation
Will not occur.

Conditions To Avoid
Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition. Avoid contact with oxidizers or reducing agents.

Materials To Avoid
Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products
Fire creates: Carbon monoxide (CO). Carbon dioxide (CO2).

11. TOXICOLOGICAL INFORMATION

Toxicological Information on Ingredients:
- Epoxy Phenol Novolac (CAS: 9003-36-5)
  - Toxic Dose 1 - LD 50
    >5,000 mg/kg (oral, rat)

12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute Fish Toxicity
Very toxic to aquatic organisms.

Degradability
No data available.

Bioaccumulative potential
No data available on bioaccumulation.

Mobility:
The product has poor water-solubility.

Other adverse effects
Not known.

13. DISPOSAL CONSIDERATIONS

Disposal Methods
Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION

- UN No. (DOT/TDG) UN3082
- UN No. (IMDG) 3082
- UN No. (ICAO) 3082
- DOT Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
- TDG Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
- DOT Hazard Class 9
- DOT Hazard Label Class 9
- TDG Class 9
- TDG Label(s) 9
- IMDG Class 9
- ICAO Class 9
Transport Labels

DOT Pack Group III
IMDG Pack Group III
Air Pack Group III

Environmentally Hazardous Substance/Marine Pollutant

EMS F-A, S-F

15. REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.
CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
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Philippines – PICCS
All ingredients are listed or exempt.

16. OTHER INFORMATION

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<td>Revision</td>
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<tr>
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<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Amber.</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Slight odor.</td>
</tr>
<tr>
<td><strong>GHS Pictogram</strong></td>
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<tr>
<td><strong>Signal Word</strong></td>
<td>Danger</td>
</tr>
<tr>
<td><strong>Hazard Statements</strong></td>
<td></td>
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<tr>
<td>H302</td>
<td>Harmful if swallowed.</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td>H361d</td>
<td>CLP only - Suspected of damaging the unborn child.</td>
</tr>
<tr>
<td><strong>Precautionary Statements</strong></td>
<td></td>
</tr>
<tr>
<td>P280</td>
<td>Wear protective gloves/protective clothing/eye protection/face protection.</td>
</tr>
<tr>
<td>P281</td>
<td>Use personal protective equipment as required.</td>
</tr>
<tr>
<td>P305+351+338</td>
<td>IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</td>
</tr>
<tr>
<td>P308+313</td>
<td>IF exposed or concerned: Get medical advice/attention.</td>
</tr>
<tr>
<td>P310</td>
<td>Immediately call a POISON CENTER or doctor/physician.</td>
</tr>
<tr>
<td>P501</td>
<td>Dispose of contents/container in accordance with local regulations.</td>
</tr>
<tr>
<td><strong>Contains</strong></td>
<td>Imidazole</td>
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<tr>
<td><strong>GHS Classification</strong></td>
<td>Physical and Chemical Hazards Not classified.</td>
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<td></td>
<td>Human health Acute Tox. 4 - H302; Skin Corr. 1B - H314; Repr. 2 - H361d</td>
</tr>
<tr>
<td></td>
<td>Environment Not classified.</td>
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**Human Health**
- Contains a substance/a group of substances which may cause harm to the unborn child.
- **Inhalation**
  - Gas or vapor in high concentrations may irritate respiratory system.
- **Ingestion**
  - Harmful if swallowed.
**Skin Contact**
Causes burns.

**Eye Contact**
Causes burns.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>GHS Classification</th>
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<tr>
<td>Imidazole</td>
<td>288-32-4</td>
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<td>Acute Tox. 4 - H302; Skin Corr. 1B - H314; Repr. 2 - H361d</td>
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<td>Substituted Imidazole Blend</td>
<td>Proprietary</td>
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<td>Acute Tox. 4 - H302; Eye Dam. 1 - H318</td>
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### 4. FIRST-AID MEASURES

**Inhalation**
Move the exposed person to fresh air at once. Get medical attention. Provide rest, warmth and fresh air. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.

**Ingestion**
DO NOT INDUCE VOMITING! NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Remove victim immediately from source of exposure. Drink plenty of water. Get medical attention immediately! Provide rest, warmth and fresh air.

**Skin Contact**
Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing.

**Eye Contact**
Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

**Most important symptoms and effects, both acute and delayed**

**Ingestion**
May cause chemical burns in mouth and throat.

**Skin Contact**
Burns can occur.

**Eye Contact**
Extreme irritation of eyes and mucous membranes, including burning and tearing.

**Indication of any immediate medical attention and special treatment needed**

**Notes To The Physician**
Treat Symptomatically.

### 5. FIRE-FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Flash point (°C)</th>
<th>93</th>
</tr>
</thead>
</table>

**Extinguishing Media**
Dry chemicals. Foam. Carbon dioxide (CO2).

**Hazardous combustion products**
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
Special Fire Fighting Procedures
Water spray should be used to cool containers.

Protective Equipment For Fire-Fighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Use protective gloves, goggles and suitable protective clothing.

Environmental Precautions
Avoid release to the environment.

Spill Clean Up Methods
Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Absorb with sand or other inert absorbent. Transfer to a container for disposal.

Reference to other sections
For personal protection, see section 8.

7. HANDLING AND STORAGE

Handling
Avoid spilling, skin and eye contact. Do not eat, drink or smoke when using the product. Provide good ventilation.

Storage

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment

Engineering Measures
Provide adequate general and local exhaust ventilation.

Respiratory Equipment
If ventilation is insufficient, suitable respiratory protection must be provided.

Hand Protection
Use protective gloves.

Eye Protection
Wear approved safety goggles.

Other Protection
Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene Measures
DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap & water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
9. PHYSICAL AND CHEMICAL PROPERTIES

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<td>Slight odor</td>
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<tr>
<td>Solubility</td>
<td>Slightly soluble in water.</td>
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<tr>
<td>Bulk Density</td>
<td>1.02 kg/m³</td>
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<tr>
<td>Vapor density (air=1)</td>
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<td>Evaporation rate</td>
<td>&lt;BuAc</td>
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<tr>
<td>Flash point (°C)</td>
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</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
Reaction with: Strong oxidizing agents. Strong reducing agents.

Stability
Stable under normal temperature conditions.

Hazardous Polymerisation
Will not polymerise.

Conditions To Avoid
Avoid contact with oxidizers or reducing agents.

Materials To Avoid
Strong oxidizing substances. Strong reducing agents.

Hazardous Decomposition Products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. In case of fire, toxic gases (CO, CO₂, NOₓ) may be formed.

11. TOXICOLOGICAL INFORMATION

Reproductive Toxicity:
Possible reproductive impact.

Toxicological Information on Ingredients:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Toxic Dose 1 - LD 50</th>
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<tbody>
<tr>
<td>Imidazole (CAS: 288-32-4)</td>
<td>970 mg/kg (oral, rat)</td>
</tr>
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</table>

12. ECOLOGICAL INFORMATION

Ecotoxicity
Not known.

Degradability
The product is moderately biodegradable.

Bioaccumulative potential
The product contains potentially bio-accumulating substances.

Mobility:
Semi-mobile.

Other adverse effects
Not known.

13. DISPOSAL CONSIDERATIONS

Disposal Methods
Dispose of waste and residues in accordance with local authority requirements.

14. TRANSPORT INFORMATION
UN No. (DOT/TDG)          UN3267
UN No. (IMDG)              3267
UN No. (ICAO)             3267
DOT Proper Shipping Name  CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)
TDG Proper Shipping Name  CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)
DOT Hazard Class          8
DOT Hazard Label
Corrosive

TDG
Class  
8

TDG
Label(s)  
8

IMDG
Class  
8

ICAO
Class  
8

Transport Labels

DOT Pack Group     III
IMDG Pack Group    III
Air Pack Group     III
Environmentally Hazardous Substance/Marine Pollutant
No.
EMS             F-A, S-B

15. REGULATORY INFORMATION

US Federal Regulations

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None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
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SARA Extremely Hazardous Substances EPCRA Reportable Quantities
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SARA 313 Emission Reporting
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CAA Accidental Release Prevention
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OSHA Highly Hazardous Chemicals
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US State Regulations

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Minnesota "Right To Know" List
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Philippines – PICCS
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