

MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** EPO-TEK 509FM-1, Part A***HMIS: HEALTH- 2 FIRE-1 REACTIVITY- 0****Carcinogen: NTP (No) IARC (No) OSHA (No)**

* HMIS CODE ratings are estimated by Epoxy Technology.

**EPOXY TECHNOLOGY
14 FORTUNE DRIVE
BILLERICA, MA 01821****EMERGENCY PHONE:**
US/CANADA: 800-255-3924
INT'L COLLECT: + 813-248-0585**DATE REVISED:** 3/20/2009
REV: A

I. IDENTIFICATION & PHYSICAL DATA**PERCENT VOLATILE:** NA
BOILING POINT: NA
VAPOR DENSITY: >Air
APPEARANCE: Black Liquid
ODOR: Mild**VAPOR PRESSURE:** NA
SOLUBILITY IN WATER: Low
EVAPORATION RATE: <BUAC
SPECIFIC GRAVITY: NA
VOC: NA

II. HAZARDOUS INGREDIENTS**CAS#****WT %**

Reaction product of epichlorohydrin & bisphenol A	025085-99-8	65-85%
1,4 Butanediol Diglycidyl Ether	2425-79-8	1-10%

Reaction product of epichlorohydrin and bisphenol A is considered hazardous under OSHA's Hazardous Communication Standards under 29CFR, 1910.1200. 1,4 butanediol diglycidyl ether is considered hazardous under 311 and 312 of Sara Title III.

III. FIRE & EXPLOSION DATA**FLASH POINT:** >400F**EXTINGUISHING MEDIA:** Dry chemical, foam, carbon dioxide.**UNUSUAL FIRE & EXPLOSION HAZARDS:** Avoid fumes liberated by heat.**SPECIAL FIRE FIGHTING PROCEDURES:** Wear self contained breathing apparatus and complete personal protective equipment. Remove all ignition sources. Use a water spray to cool fire exposed containers.

IV. REACTIVITY DATA**STABILITY:** Stable**HAZARDOUS POLYMERIZATION:** Will not occur.**CONDITIONS TO AVOID:** Excessive heat.**MATERIALS TO AVOID:** Strong oxidizing and reducing agents.**HAZARDOUS DECOMPOSITION PRODUCTS:** Fumes produced when heated to decomposition may include carbon monoxide, and carbon dioxide.

The information and recommendations contained in this Material Safety Data Sheet have been compiled from sources believed to be reliable and to represent the most reasonable current opinion on the subject when the MSDS was prepared. No warranty, guarantee, or representation is made as to the correctness or sufficiency of the information. The user of this product must decide what measures are necessary to safely use this product, either alone or in the combination with other products, and to determine its environmental regulatory compliance obligations under applicable federal or state laws.

EFFECTS OF OVEREXPOSURE

INGESTION: Contains materials that may be moderately toxic. Ingestion can upset the gastric system.

INHALATION: Hot vapors can cause headaches, nausea, dizziness, and respiratory irritation, if inhaled.

SKIN CONTACT: Skin irritation may be experienced with some individuals.

EYE CONTACT: Extremely irritating with the possibility of permanent eye injury.

CHRONIC/ACUTE EFFECTS OF EXPOSURE: Combinations of above conditions can be experienced.

EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT: In case of eye contact, flush well with water. Get medical attention immediately.

SKIN CONTACT: In case of skin contact, clean with soap and water. Do not use solvents. Remove contaminated clothing.

INGESTION: Get medical attention immediately.

INHALATION: Remove employee to fresh air. If discomfort persists, get medical attention.

VI. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS SPILLED: Eliminate ignition sources. Use eye and skin protection. Place leaking containers in a well ventilated area. Absorb spillage with inert material and dispose.

WASTE DISPOSAL METHOD: Incinerate or use hazardous waste treatment procedures that are in accordance with federal, state and local regulations.

VII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Wear an approved respirator whenever high level exposure to vapors or mist is anticipated.

VENTILATION: Local exhaust recommended for exposure control.

PROTECTIVE GLOVES: Impervious gloves - neoprene or equivalent. A combination of barrier cream and gloves is recommended.

EYE PROTECTION: Chemical splash goggles recommended.

OTHER PROTECTIVE EQUIPMENT: For operations where contact can occur, use a face shield and impervious apron. A safety shower and eye wash facility should be available.

VIII. SPECIAL PRECAUTIONS: Avoid contact with skin and eyes. Avoid breathing vapors. Keep containers closed when not in use. Remove all contaminated clothing immediately and wash. Wash skin thoroughly with soap and water after handling. Solvents should not be used to clean skin because of increased penetration potential - protective skin oils can be dissolved by solvents.

EFFECTS OF OVER EXPOSURE

INGESTION: Contains materials that are considered toxic. Ingestion can upset the gastric system. Seek medical attention.

INHALATION: Hot vapors can cause headaches, nausea, dizziness, and respiratory irritation if inhaled.

SKIN CONTACT: May cause dermatitis and skin irritation. High sensitivity potential.

EYE CONTACT: Irritating to the eyes. Can cause severe injury.

CHRONIC EFFECTS OF OVER EXPOSURE: Not determined.

EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT: In case of eye contact, flush with water for at least 15 minutes. Get medical attention immediately.

SKIN CONTACT: In case of skin contact, clean with soap and water. Do not use Solvent. Remove contaminated clothing and dispose.

INGESTION: Get medical attention immediately.

INHALATION: Remove employee to fresh air. If discomfort persists, get medical attention.

VI. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS SPILLED: Eliminate ignition sources. Use eye and skin protection. Place leaking containers in a well ventilated area. Absorb spillage with inert material and dispose.

WASTE DISPOSAL METHOD: Contact hazardous waste removal expert. Use hazardous waste treatment procedures that are in accordance with federal, state and local regulations.

VII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Wear an NIOSH approved respirator whenever high level exposure to vapors or mist is anticipated.

VENTILATION: Local exhaust is essential for exposure control. Use in segregated area.

PROTECTIVE GLOVES: Impervious gloves - neoprene or equivalent. A combination of barrier cream and gloves is recommended.

EYE PROTECTION: Chemical splash goggles recommended.

OTHER PROTECTIVE EQUIPMENT: For operations where contact can occur, use a face shield and impervious apron. A safety shower and eye wash facility should be available.

VIII. SPECIAL PRECAUTIONS: Avoid contact with skin and eyes. Avoid breathing vapors. Keep containers closed when not in use. Remove all contaminated clothing immediately and wash. Wash skin thoroughly with soap and water after handling. Solvents should not be used to clean skin because of increased penetration potential - protective skin oils can be dissolved by solvents.

REGULATORY INFORMATION

**EPOXY TECHNOLOGY
14 FORTUNE DRIVE
BILLERICA, MA 01821
Tel: (978) 667-3805**

PRODUCT NAME: EPO-TEK 509FM-1
DATE REVISED: 3/20/2009
REV: B

SARA TITLE III SECTION 313 SUPPLIER NOTIFICATION

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right To Know Act of 1986 (40 CFR 372): None

1. TSCA Inventory Status

All the components of this product are listed on the TSCA Inventory.

2. RCRA Status

This product contains the following chemicals listed on the 40 CFR Part 261.33: None

3. CERCLA Status

This product contains the following chemicals listed on the 40 CFR Part 302.4: None

4. Transportation

Part A

Not Restricted

Part B

Proper Shipping Name: Isophoronediamine
Hazardous Class: 8
Packing Group: III
ID Number: UN2289
Transport Label(s): Corrosive liquid

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